



3M United Kingdom PLC | 3M Ireland Limited

# Product catalogue 2023

Automotive Aftermarket

Valid from 01.02.2023

The information in this catalogue is current at the date of publication. Products availability may be amended by 3M from time to time. 3M is not liable in case of any errors or omissions.



**3M** Science.  
Applied to Life.™

# 3M body repair solutions to help you bring the car back to better than new.



## Reputable Brands. Total Solutions.

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to help solve the latest auto body repair demands. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.

## Learn from our experts today.



Our on-demand webinars are available anytime and anywhere.

Register now and improve your skills.



# ■ Table of Contents

## **Abrasives and Abrasive Accessories**

Net Discs	13
Paper Discs	15
Film Discs	22
Foam Discs	26
Non-woven Discs	28
Fibre Grinding Discs	29
Flap Discs	31
Quick Change Discs	32
Bristle Brushes & Discs	33
Cut-off & Grinding Wheels	34
Sanding Sponges	34
Net Sheets & Rolls	35
Sandpaper Sheets & Rolls	37
Film Sheets & Rolls	46
Non-woven Sheets & Rolls	47
Cloth Sheets & Rolls	48
Hand Pads	48
Cloth belts	50
Non-woven Belts	50
Blocks	51
HOLDERS & Back-up Pads	54
Mandrels & Adapters	59
Dust Extraction Systems	60

## **Power tools**

Buffers & Polishers	62
Power Grinders	62
Power Sanders	63

# ■ Table of Contents

Power Tool Parts & Accessories	63
--------------------------------	----

---

## **Adhesives, Sealants & Applicators**

Structural Adhesives	70
Flexible Adhesives	71
Sealants	71
Adhesion Promoters	73
Adhesive Applicators	74
Sealing Tapes	78
Repair Adhesives & Patches	79
Nozzles & Accessories	81
Windshield Adhesives	83

## **Coatings & Fillers**

Automotive Fillers & Repair	86
Foam fillers	90
Corrosion Protection Coatings	90
Insulation	91
Automotive Coatings	91
Accessories and Organisation	95

## **Cleaning Supplies**

Cleaners	98
Cloths & Wipes	99
Cleaning Chemicals	101
Industrial Hand Cleansers	101

## **Paint Application Systems**

Sprayer Systems	108
-----------------	-----

# ■ Table of Contents

Spray Cup Systems	117
-------------------	-----

## **Finishing Products**

Polishing Compounds	132
Fine Polishing Compounds	133
Bonnets & Buffing Pads	138
Dry Guide Coat and Inspection Sprays	143

## **Masking Films and accessories**

Masking Films	147
Film Installation Tools	148
Surface Protection Materials	148

## **Tapes**

Masking & Paper Tapes	154
Vinyl Tapes	159
Bonding, Mounting & Transfer Tapes	159

## **Respiratory Protection**

Disposable Respirators	164
Full Face Respirators	164
Half Mask Respirators	164
Cartridges & Filters	166
Reusable Respirator Parts & Accessories	168
Hoods & Headgear	170
Powered Air Respirator Systems	171
Powered Air Cartridges & Filters	172
Supplied Air Respirator Systems	173
Powered & Supplied Air Parts & Accessories	173

# ■ Table of Contents

## Eye Protection

Safety Glasses	176
Safety Goggles	177

## Hearing Protection

Earplugs	180
Earmuffs	180
Over-ear Headsets	182

## Head & Face Protection

Hard Hats	184
-----------	-----

## Welding Safety

Welding Helmets	186
Auto Darkening & Passive Welding Lenses	187

## Apparel & Workwear

Coveralls	190
-----------	-----





# Abrasives and Abrasive Accessories

We feature world-class brands such as 3M™ Cubitron™ II, Trizact™ and Scotch-Brite™ in a full abrasive range to quickly match our solutions with your repair jobs. It's all part of a complete and always expanding selection of 3M abrasive discs, abrasive sheets, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.



# Go for performance. Leave the dust behind.

Introducing

## 3M™ Cubitron™ II Net Abrasives

For Automotive Repair

Get the job done sooner with 3M™ Cubitron™ II Net Abrasives, our fastest-cutting and longest lasting net abrasive discs and sheets. This family of net abrasives delivers the exceptional cut rate and extended life of a Cubitron II abrasive, whilst letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment.

### Benefits



#### Performance:

Faster cutting and longer lasting than leading net abrasives in the market.



#### Efficient:

Helps shops productivity and efficiency by helping to reduce rework and cleanup time.



#### Dust Extraction:

Designed to help reduce dust in the air from sanding for a cleaner workspace.



#### Versatile:

Compatible with pneumatic and/or electric sanders with or without dust extraction capabilities.



#### Construction:

Open net structure is designed to provide a virtually dust-free environment for a cleaner, healthier shop.

### Features



Net construction for 95% + highly efficient dust extraction performance.



Precision Shaped Grain and engineered Ceramic mineral blend technology for faster cut and longer life.



Able to use multi-hole back-up pads and blocks for easy disc hole alignment and dust extraction.



3M™ Cubitron™ II Net Abrasives are compatible with your existing dust extraction equipment.



Center hole for easy disc alignment and storage.

[3M.com/auto-abrasives](https://www.3m.com/auto-abrasives)

# Get underway with the right abrasive.

3M™ Cubitron™ II Net Abrasives	3M™ Cubitron™ II Abrasive 737U	3M™ Blue Net Abrasives	3M™ Hookit™ Blue Abrasive 325U	3M™ Hookit™ Gold Abrasive 255P
<b>Cut Rate</b> ●●●●●	<b>Cut Rate</b> ●●●●●	<b>Cut Rate</b> ●●●	<b>Cut Rate</b> ●●●●●	<b>Cut Rate</b> ●●
<b>Disc Life</b> ●●●●●	<b>Disc Life</b> ●●●●●	<b>Disc Life</b> ●●●	<b>Disc Life</b> ●●●●●	<b>Disc Life</b> ●●
<b>Dust Extraction</b> ●●●●●	<b>Dust Extraction</b> ●●●●	<b>Dust Extraction</b> ●●●●●	<b>Dust Extraction</b> ●●●●●	<b>Dust Extraction</b> ●●
<b>Grades</b> 80+, 120+, 150+, 180+, 220+, 240+, 320+	<b>Grades</b> 40+, 80+, 120+, 150+, 180+, 220+, 240+, 320+, 400+	<b>Grades</b> 80, 120, 150, 180, 220, 240, 320	<b>Grades</b> 80, 120, 150, 180, 220, 240, 320, 400, 500, 600	<b>Grades</b> 80, 100, 120, 150, 180, 220, 240, 320, 360, 400, 500, 600
<b>Sizes</b> 75 mm, 125 mm, 150 mm, 203 mm	<b>Sizes</b> 75 mm, 90 mm, 125 mm, 150 mm	<b>Sizes</b> 75 mm, 125 mm, 150 mm	<b>Sizes</b> 150 mm	<b>Sizes</b> 75 mm, 125 mm, 150 mm, 203 mm
<b>Technology</b> 3M Precision-Shaped Grain	<b>Technology</b> 3M Precision-Shaped Grain	<b>Technology</b> Engineered Ceramic Mineral Blend	<b>Technology</b> Engineered Ceramic Mineral Blend	<b>Technology</b> Aluminum Oxide Mineral
<b>Material</b> Net	<b>Material</b> Paper (Multi-hole)	<b>Material</b> Net	<b>Material</b> Paper (Multi-hole)	<b>Material</b> Paper (Various hole configurations)
<b>Attachment Type</b> 3M™ Hookit™	<b>Attachment Type</b> 3M™ Hookit™	<b>Attachment Type</b> 3M™ Hookit™	<b>Attachment Type</b> 3M™ Hookit™	<b>Attachment Type</b> 3M™ Hookit™



## CUBITRON™ II Abrasive Discs

### 5 Reasons to switch to 3M™ Cubitron™ II Abrasives:

1

Cuts 30% faster with less effort.

2

Lasts twice as long as conventional abrasives.

3

Runs cooler – lower chance of warping / degrading the metal.

4

Delivers a finer, more uniform finish.

5

Improves productivity to help save time and money.

### 3M technologies applied to 3M™ Cubitron™ II abrasives

**Ce**  
Ceramics

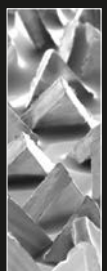
3M has decades of experience creating minerals that match hardness and toughness of the mineral to the application.

**Mr**  
Micro-replication

Microreplication allows the same mineral structure to be repeated for all 3M Precision-Shaped Grains.

**Pp**  
Precision Processing

Precision processing deposits uniform mineral structures on the right locations, regardless of the product substrate.





# Standard Operating Procedures

## Recommended Net Sanding Process



### PERSONAL SAFETY

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



• Safety Gloves



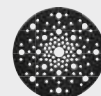
1 Sanding down the job area



- ▶ 3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+.
- ▶ To prolong the life of the backup pad when sanding with net abrasive discs (150 mm), it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089, Protection Pad PP-STF D150).
- ▶ Festool Automotive Systems electric sander ETS EC 150/5 or Festool Automotive Systems pneumatic sander LEX 3 150/5 or 150/7.



3M™ Cubitron™ II Net Abrasive Disc



Festool Protective Pad



Festool ETS EC 150/5 EQ



Festool LEX 3 150/5, Festool LEX 3 150/7

2 Fine sanding of the surface & feather edges



- ▶ 3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+.
- ▶ Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layers. If this happens it can lead to surface swelling around the repair.



3M™ Cubitron™ II Net Abrasive Disc



3M™ Dry Guide Coat

3 Sanding the body filler



- ▶ 3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+.
- ▶ Initial shaping of the body filler.
- ▶ Ensure that you use dust extraction.
- ▶ Identify and highlight sanding scratches through the application of dry guide coat.



3M™ Cubitron™ II Net Abrasive Disc



3M™ Cubitron™ II Net Abrasive Sheets



3M™ Hookit™ Purple Hand Block

4 Pre-sanding of edges and borders



- ▶ 3M™ Grippy Sanding Cloth, P800 - P1000.
- Note: This product is recommended for maximum process safety.



3M™ Grippy Sanding Cloth, P800



3M™ Grippy Sanding Cloth, P1000

5 Fine sanding of the surface & feather edges



- ▶ 3M™ Cubitron™ II Net Abrasive Disc 320+.
- ▶ It is advisable to work with a soft interface pad when sanding curved areas.
- Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The higher the solvent sensitivity of the original paint, the finer the sanding before primer application.



3M™ Cubitron™ II Net Abrasive Disc



Festool Interface-Pad

6 Flat sanding of the primer above the body filler area



- ▶ 3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+.
- ▶ Highlight the texture and structure of the primer using dry guide coat.
- ▶ For best result and the most efficient process always use dust extraction.



3M™ Cubitron™ II Net Abrasive Sheets



3M™ Cubitron™ II 737U Abrasive Sheets



3M™ Hookit™ Purple Hand Block



3M™ Dry Guide Coat

7 Pre-sanding of edges and borders



- ▶ 3M™ Grippy Sanding Cloth, P800 - P1000.
- Note: This product is recommended for maximum process safety.
- ▶ Identify and highlight sanding scratches through the application of dry guide coat.



3M™ Grippy Sanding Cloth, P800



3M™ Grippy Sanding Cloth, P1000

8 Large area primer sanding



- ▶ Eccentric sanding with 3M Abrasives 400+ - P500.
- ▶ For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.
- ▶ Dedusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.
- Tip: It is advisable to work with a soft interface pad sanding curved areas.



3M™ Cubitron™ II 737U Disc



3M™ Scotch-Brite™ Abrasive Discs



Festool ETS EC 150/3



Festool LEX 3 150/3

9 Blending in to adjacent parts



- ▶ 3M™ Hookit™ Flexible Foam Disc P800 - P1000
- ▶ Prepare adjacent areas of the OEM clearcoat.
- Note: This product is recommended for maximum process safety.



3M™ Hookit™ Flexible Foam Disc

# Abrasives and Abrasive Accessories

## Net Discs

### Focus

### 3M™ Cubitron™ II Net Disc

3M™ Cubitron™ II Net Discs are fast-cutting and long-lasting family of net discs which delivers the exceptional cut rate and extended life of a Cubitron II abrasive. They're designed to help dust extractors perform their best, leaving virtually no dust on the work surface or in the environment. Pair with a 3M recommended sanding and dust extraction system to create your shop's ideal dust capture system.



- Fast-cutting, long-lasting net discs are built with patented 3M™ Cubitron™ II precision-shaped grains.
- They help dust extractors achieve their best-possible performance – whether it is a self-generating-vacuum sander, a central vacuum system or a portable dust extractor
- The patented triangular-shaped mineral grains on the discs slice through substrates rather than gouging or “plowing” like conventional abrasive grains, helping the disc run cooler, cut faster, and last longer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100249788	31641	3M™ Cubitron™ II Net Disc, 203 mm, 80+ Grade, 31641	150	Each	25	150
7100249802	31642	3M™ Cubitron™ II Net Disc, 203 mm, 120+ Grade, 31642	150	Each	25	150
7100249793	31643	3M™ Cubitron™ II Net Disc, 203 mm, 150+ Grade, 31643	150	Each	25	150
7100249792	31644	3M™ Cubitron™ II Net Disc, 203 mm, 180+ Grade, 31644	150	Each	25	150
7100249805	31645	3M™ Cubitron™ II Net Disc, 203 mm, 220+ Grade, 31645	150	Each	25	150
7100249791	31646	3M™ Cubitron™ II Net Disc, 203 mm, 240+ Grade, 31646	150	Each	25	150
7100249806	31647	3M™ Cubitron™ II Net Disc, 203 mm, 320+ Grade, 31647	150	Each	25	150

### Focus

### 3M™ Cubitron™ II Net Disc Roll

3M™ Cubitron™ II Net Discs are a family of fast-cutting and long-lasting net discs that deliver the exceptional cut rate and extended life of a Cubitron II abrasive. They're designed to help dust extractors perform their best, leaving virtually no dust on the work surface or in the environment. Pair with a 3M recommended sanding and dust extraction system to create your shop's ideal dust capture system.



- Fast-cutting, long-lasting net discs are built with patented 3M™ Cubitron™ II precision-shaped grains.
- They help dust extractors achieve their best-possible performance – whether it's a self-generating-vacuum sander, a central vacuum system or a portable dust extractor
- The patented triangular-shaped mineral grains on the discs slice through substrates rather than gouging or “plowing” like conventional abrasive grains, helping the disc run cooler, cut faster, and last longer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100249797	31679	3M™ Cubitron™ II Net Disc Roll, 75 mm, 80+ Grade, 31679	6	Roll	1	6
7100249796	31680	3M™ Cubitron™ II Net Disc Roll, 75 mm, 120+ Grade, 31680	6	Roll	1	6
7100249556	31681	3M™ Cubitron™ II Net Disc Roll, 75 mm, 150+ Grade, 31681	6	Roll	1	6
7100249544	31682	3M™ Cubitron™ II Net Disc Roll, 75 mm, 180+ Grade, 31682	6	Roll	1	6
7100249795	31683	3M™ Cubitron™ II Net Disc Roll, 75 mm, 220+ Grade, 31683	6	Roll	1	6
7100249794	31684	3M™ Cubitron™ II Net Disc Roll, 75 mm, 240+ Grade, 31684	6	Roll	1	6
7100249555	31685	3M™ Cubitron™ II Net Disc Roll, 75 mm, 320+ Grade, 31685	6	Roll	1	6
7100249539	31665	3M™ Cubitron™ II Net Disc Roll, 125 mm, 80+ Grade, 31665	6	Roll	1	6
7100249540	31666	3M™ Cubitron™ II Net Disc Roll, 125 mm, 120+ Grade, 31666	6	Roll	1	6
7100249541	31667	3M™ Cubitron™ II Net Disc Roll, 125 mm, 150+ Grade, 31667	6	Roll	1	6

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## Focus

### 3M™ Cubitron™ II Net Disc Roll

3M™ Cubitron™ II Net Discs are a family of fast-cutting and long-lasting net discs that deliver the exceptional cut rate and extended life of a Cubitron II abrasive. They're designed to help dust extractors perform their best, leaving virtually no dust on the work surface or in the environment. Pair with a 3M recommended sanding and dust extraction system to create your shop's ideal dust capture system.



- Fast-cutting, long-lasting net discs are built with patented 3M™ Cubitron™ II precision-shaped grains.
- They help dust extractors achieve their best-possible performance – whether it's a self-generating-vacuum sander, a central vacuum system or a portable dust extractor
- The patented triangular-shaped mineral grains on the discs slice through substrates rather than gouging or “plowing” like conventional abrasive grains, helping the disc run cooler, cut faster, and last longer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100249557	31668	3M™ Cubitron™ II Net Disc Roll, 125 mm, 180+ Grade, 31668	6	Roll	1	6
7100249531	31669	3M™ Cubitron™ II Net Disc Roll, 125 mm, 220+ Grade, 31669	6	Roll	1	6
7100249532	31670	3M™ Cubitron™ II Net Disc Roll, 125 mm, 240+ Grade, 31670	6	Roll	1	6
7100249545	31671	3M™ Cubitron™ II Net Disc Roll, 125 mm, 320+ Grade, 31671	6	Roll	1	6
7100249800	31650	3M™ Cubitron™ II Net Disc Roll, 150 mm, 80+ Grade, 31650	6	Roll	1	6
7100249799	31651	3M™ Cubitron™ II Net Disc Roll, 150 mm, 120+ Grade, 31651	6	Roll	1	6
7100249535	31652	3M™ Cubitron™ II Net Disc Roll, 150 mm, 150+ Grade, 31652	6	Roll	1	6
7100249536	31653	3M™ Cubitron™ II Net Disc Roll, 150 mm, 180+ Grade, 31653	6	Roll	1	6
7100249537	31654	3M™ Cubitron™ II Net Disc Roll, 150 mm, 220+ Grade, 31654	6	Roll	1	6
7100249538	31655	3M™ Cubitron™ II Net Disc Roll, 150 mm, 240+ Grade, 31655	6	Roll	1	6
7100249560	31656	3M™ Cubitron™ II Net Disc Roll, 150 mm, 320+ Grade, 31656	6	Roll	1	6

## Focus

### 3M™ Blue Net Disc Roll

3M™ Blue Net Discs are net abrasive sanding discs that offer outstanding performance. They're built with an engineered ceramic-mineral blend of abrasives that deliver a fast cut rate and long disc life. They also offer excellent dust removal when used with a dust extraction system.



- Sanding discs that offer outstanding performance at a competitive price
- Built with an engineered ceramic-mineral blend they deliver an excellent cut rate and life
- Balanced for outstanding abrasive performance for cut, life and dust extraction

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100250643	36420	3M™ Blue Net Disc Roll, 150 mm, 80 Grade, 36420	8	Roll	1	8
7100250644	36421	3M™ Blue Net Disc Roll, 150 mm, 120 Grade, 36421	8	Roll	1	8
7100250645	36422	3M™ Blue Net Disc Roll, 150 mm, 150 Grade, 36422	8	Roll	1	8
7100250646	36423	3M™ Blue Net Disc Roll, 150 mm, 180 Grade, 36423	8	Roll	1	8
7100250647	36424	3M™ Blue Net Disc Roll, 150 mm, 220 Grade, 36424	8	Roll	1	8
7100250653	36425	3M™ Blue Net Disc Roll, 150 mm, 240 Grade, 36425	8	Roll	1	8
7100250651	36426	3M™ Blue Net Disc Roll, 150 mm, 320 Grade, 36426	8	Roll	1	8

# Abrasives and Abrasive Accessories

## Paper Discs

Focus

### 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U

Get a superior cut and durability during key stages of automotive repair with 3M™ Cubitron™ II Hookit™ Purple+ Multihole Abrasive Disc 737U. Our triangular shaped grain and multi-hole pattern abrasive disc is ideal for paint removal, rough body filler shaping, fine feather-edging and final prep before blending or priming.



- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100272288	51956	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 80+, 51626	500	Each	50	500
7100272289	51627	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 120+, 51627	500	Each	50	500
7100272290	51629	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 150+, 51629	500	Each	50	500
7100272291	51630	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 180+, 51630	500	Each	50	500
7100272294	51631	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 220+, 51631	500	Each	50	500
7100272293	52026	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 240+, 52026	500	Each	50	500
7100272292	52027	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 320+, 52027	500	Each	50	500
7100229088	52028	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 75 mm, Multi Hole, 400+, 52028	500	Each	50	500
7100273450	51610	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 80+, 51610	500	Each	50	500
7100273615	51611	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 120+, 51611	500	Each	50	500
7100273614	51612	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 150+, 51612	500	Each	50	500
7100273628	51613	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 180+, 51613	500	Each	50	500
7100273627	51614	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 220+, 51614	500	Each	50	500
7100273629	51615	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 240+, 51615	500	Each	50	500
7100273449	51616	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 320+, 51616	500	Each	50	500
7100229086	51617	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 90 mm, Multi Hole, 400+, 51617	500	Each	50	500
7100147540	31366	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 125 mm, Multi Hole, 80+, 31366	200	Each	50	200
7100155358	31369	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 125 mm, Multi Hole, 180+, 31369	200	Each	50	200
7100141498	31473	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 125 mm, Multi Hole, 320+, 31473	200	Each	50	200
7100141501	31474	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 125 mm, Multi Hole, 400+, 31474	200	Each	50	200

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## Focus

### 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U

Get a superior cut and durability during key stages of automotive repair with 3M™ Cubitron™ II Hookit™ Purple+ Multihole Abrasive Disc 737U. Our triangular shaped grain and multi-hole pattern abrasive disc is ideal for paint removal, rough body filler shaping, fine feather-edging and final prep before blending or priming.



- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100273602	51369	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 80+, 51369	250	Each	50	250
7100273932	51370	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 120+, 51370	250	Each	50	250
7100273963	51421	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 150+, 51421	250	Each	50	250
7100273957	51422	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 180+, 51422	250	Each	50	250
7100273613	51423	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 220+, 51423	250	Each	50	250
7100265969	51424	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 240+, 51424	250	Each	50	250
7100173181	51426	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 320+, 51426	250	Each	50	250
7100225245	51428	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Multi Hole, 400+, 51428	250	Each	50	250
7100238420	52020	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc 737U, 150 mm, Sample Pack, 80+/400+, 52020	1	Kit	1	50



### PERSONAL SAFETY

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



• Nitrile Gloves



#### Basic requirements



- ▶ Always use suitable dust extraction and select the correct tools for aluminum sanding: Festool Cleantec CTM 48 EC/B22 is certified under ATEX directive 94/9/EG for Zone 22 areas.
  - ▶ Separate tools and abrasives to avoid cross contamination.
- Note: If aluminum and steel dust are mixed together, it could create a thermal reaction, which can produce a much more powerful explosion than one with just aluminum dust.



#### 1 Sanding down the job area



- ▶ 3M™ Hookit™ Cubitron™ II Abrasive Discs, 120+ - 150+.
  - ▶ Identify and highlight sanding scratches through the application of dry guide coat.
- Note: Aluminum is a very soft metal! Pay special attention as using excessively coarse abrasives can badly damage the surface of the substrate.



#### 2 Fine sanding of the surface & feather edges



- ▶ 3M™ Hookit™ Cubitron™ II Abrasive Discs 220+ - 240+.
- ▶ Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layers. If this happens it can lead to surface swelling around the repair.



#### 3 Sanding body filler



- ▶ 3M™ Hookit™ Cubitron™ II Abrasive Discs 150+ - 240+.
  - ▶ Flat sanding of the body filler area.
  - ▶ Identify and highlight sanding scratches through the application of dry guide coat.
- Note: Excessive heat build up during the sanding process should be avoided as this can damage the aluminum substrate.



#### 4 Pre-sanding of edges and borders



- ▶ 3M™ Hookit™ Flexible Abrasive Sheet P800-P1000.
- Note: For maximum process safety.



#### 5 Fine sanding of the surface & feather edges



- ▶ 3M™ Hookit™ Cubitron™ II Abrasive Discs 320+
  - ▶ It is advisable to work with a soft interface pad when sanding curved areas.
- Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The higher the solvent sensitivity of the original paint, as finer the sanding before primer application.



#### 6 Flat sanding of the primer above the body filler area



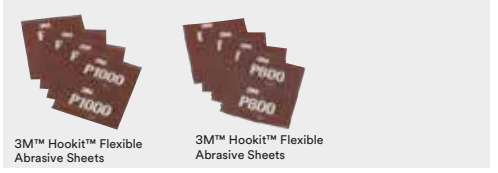
- ▶ 3M™ Hookit™ Hand Block and 3M Abrasives 320+ - 400+.
- ▶ Highlight the texture and structure of the primer using dry guide coat.
- ▶ For best results and the most efficient process always use dust extraction.



#### 7 Pre-sanding of edges and borders



- ▶ 3M™ Hookit™ Flexible Abrasive Sheets P800-P1000.
  - ▶ Identify and highlight sanding scratches through the application of dry guide coat.
- Note: For maximum process safety.



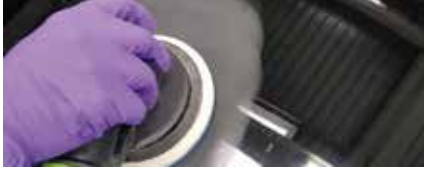
#### 8 Large Area Final Primer Sanding Before Painting



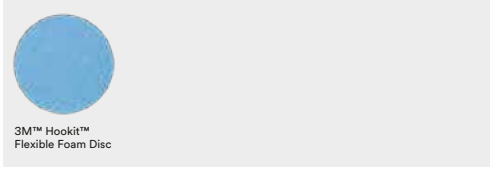
- ▶ Eccentric sanding with 3M Abrasives 400+ - P500.
  - ▶ For critical colors use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.
  - ▶ Dusting of the surface with 3M™ Scotch-Brite™ Abrasive Discs.
- Tip: It is advisable to work with a soft interface pad when sanding curved areas.



#### 9 Blending in to adjacent parts



- ▶ 3M™ Hookit™ Flexible Foam Disc P800 - P1000.
  - ▶ Prepare adjacent areas of the OEM clearcoat.
- Note: For maximum process safety.



### PERSONAL SAFETY

• Comfort Particle Mask P2



• Hearing Protection



• Comfort Goggles



• Reusable Workwear



• Safety Gloves

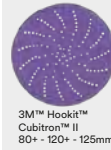


### 1 Sanding down the job area



- ▶ Sand down the area to be repaired to the bare metal substrate
- ▶ To remove coatings quicker, use the ROTEX motion setting
- ▶ To refine previous sanding scratches, switch to ROTEX orbital random motion, keeping the previous abrasive disc on the machine

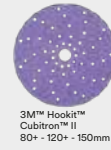
Note: For aluminium substrates and workplaces, always use a pneumatic sanding tool such as Festool Automotive Systems LEX 3 150/7 and follow instructions of ATEX directive 94/9/EG for Zone 22 areas



3M™ Hookit™ Cubitron™ II 80+ - 120+ - 125mm



Festool RO 125



3M™ Hookit™ Cubitron™ II 80+ - 120+ - 150mm



Festool LEX 3 150/7

### 2 Cleaning of the surface



- ▶ Degrease the surface



3M™ General Purpose Adhesive Cleaner



3M™ Professional Panel Wipes

### 3 Calibration of a new cartridge



- ▶ Insert the cartridge into a suitable application gun
- ▶ Before attaching the mixer to the cartridge, equalize cartridge by squeezing out a small amount of material until both components are equally extruded
- ▶ Attach the mixing nozzle and discard the first 2-4 cm of extruded material, to remove any improperly mixed material

Note: The previous step is only necessary when using a new cartridge.



3M™ FC Epoxy Metal Filler



3M™ Static Mixing Nozzle



3M™ High Power Manual Gun

### 3 Application



- ▶ First apply a "tight" coat of material onto the welded area, in order to ensure that the material completely covers any pinholes from the previous welding steps. Additional layers of the product can be applied immediately onto the first layer in a "wet on wet" process, in order to build up the repair to the required level
- ▶ Working time and mixing nozzle open time 15 -20 min @ 22 °C
- ▶ Recommended settings for applicators: pneumatic max. inlet pressure 5.5 bar / battery driven 3kN, max speed 180mm/min



3M™ Plastic Spreader

### 4 Drying



- ▶ The curing of 3M™ FC Epoxy Metal Filler can be accelerated using IR drying after the initial gelling period. Wait 10 minutes before using an IR dryer to heat for 10-20 minutes with a panel temperature of 70 °C
- ▶ Airdrying: sandable ~ after 4h @ 22 °C ambient temperatures

Tip for use: warming up the material & surface to ~30°C before material application will help to accelerate curing, particularly at cold ambient temperatures

### 5 Pre-Sanding of the filler area

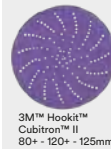


- ▶ Pre-sanding step can also be done by using traditional body files

### 6 Sanding of the filler area



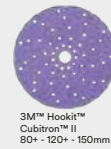
- ▶ Flat sanding of the filler area
- ▶ To remove coatings quicker, use the ROTEX motion setting
- ▶ To refine previous sanding scratches, switch to ROTEX orbital random motion, keeping the previous abrasive disc on the machine



3M™ Hookit™ Cubitron™ II 80+ - 120+ - 125mm



Festool RO 125



3M™ Hookit™ Cubitron™ II 80+ - 120+ - 150mm



Festool LEX 3 150/7

### 7 Cleaning of the surface



- ▶ Thoroughly degrease the surface



3M™ General Purpose Adhesive Cleaner



3M™ Professional Panel Wipes

### Optional - second layer application



- ▶ Apply a further layer of 3M™ FC Epoxy Metal Filler if necessary and repeat drying and sanding steps as recommended in the previous steps
- ▶ Maximum finished thickness should not exceed 4-6 mm, maximum layer thickness should not exceed 2-3 mm
- ▶ Follow car manufacturer and paint company recommendations for subsequent steps



3M™ FC Epoxy Metal Filler



3M™ Static Mixing Nozzle



3M™ High Power Manual Gun

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Disc 245

Achieve a consistent finish with 3M™ Hookit™ Abrasive Disc 245. Coated in aluminium oxide with resin bonding to prevent premature burning, our tough disc offers excellent durability and are available in a variety of hole configurations, sizes and grades.



- Get high performance from a tough and durable disc
- Use for panel shop sanding
- Choose discs from a variety of hole configurations, sizes and grades

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034271	80350	3M™ Hookit™ Abrasive Disc 245, 150 mm, 7 Hole, P40, 80350	250	Each	50	250
7000034270	80351	3M™ Hookit™ Abrasive Disc 245, 150 mm, 7 Hole, P60, 80351	250	Each	50	250
7000034269	80352	3M™ Hookit™ Abrasive Disc 245, 150 mm, 7 Hole, P80, 80352	250	Each	50	250
7000083859	80353	3M™ Hookit™ Abrasive Disc 245, 150 mm, 7 Hole, P100, 80353	250	Each		
7000083858	80354	3M™ Hookit™ Abrasive Disc 245, 150 mm, 7 Hole, P120, 80354	250	Each	50	250
7000034084	00317	3M™ Hookit™ Abrasive Disc 245, 150 mm, 9 Hole, P40, 00317	250	Each	50	250
7000034186	00316	3M™ Hookit™ Abrasive Disc 245, 150 mm, 9 Hole, P60, 00316	250	Each	50	250
7000034085	00315	3M™ Hookit™ Abrasive Disc 245, 150 mm, 9 Hole, P80, 00315	250	Each	50	250
7000082216	01649	3M™ Hookit™ Abrasive Disc 245, 150 mm, No Hole, P40, 01649	250	Each	50	250
7000082218	01647	3M™ Hookit™ Abrasive Disc 245, 150 mm, No Hole, P80, 01647	250	Each	50	250
7000082406	00696	3M™ Hookit™ Abrasive Disc 245, 203 mm, 8 Hole, P40, 00696	125	Each	25	125
7000082407	00694	3M™ Hookit™ Abrasive Disc 245, 203 mm, 8 Hole, P80, 00694	125	Each	25	125
7000082247	00692	3M™ Hookit™ Abrasive Disc 245, 203 mm, 8 Hole, P120, 00692	125	Each	25	125

## 3M™ Hookit™ Abrasive Disc 255P

3M™ Hookit™ Disc 255P Gold is a C-weight abrasive disc for general purpose lightweight sanding. The popular 255P Gold abrasive offers superior performance.



- General Purpose
- Available in a range of grades from P80 to P600. Applications include paint removal,
- 255P discs and pads achieve better cut, less loading and a reduction in airborne dust

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084816	50726	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P80, 50726	10	Pack	1	10
7000084815	50725	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P120, 50725	10	Pack	1	10
7000084813	50723	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P180, 50723	10	Pack	1	10
7000084812	50721	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P240, 50721	10	Pack	1	10
7000084810	50719	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P320, 50719	10	Pack	1	10
7000084808	50717	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P400, 50717	10	Pack	1	10
7000084807	50716	3M™ Hookit™ Abrasive Disc 255P, 75 mm, 3 Hole, P500, 50716	10	Pack	1	10
7000083430	50088	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, 80, 50088	10	Pack	1	10
7000083429	50087	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, 120, 50087	10	Pack	1	10
7000083428	50086	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, P180, 50086	10	Pack	1	10
7000083427	50085	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, P240, 50085	10	Pack	1	10
7000083425	50083	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, P320, 50083	10	Pack	1	10
7000083423	50081	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, P400, 50081	10	Pack	1	10

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Disc 255P

3M™ Hookit™ Disc 255P Gold is a C-weight abrasive disc for general purpose lightweight sanding. The popular 255P Gold abrasive offers superior performance.



- General Purpose
- Available in a range of grades from P80 to P600. Applications include paint removal,
- 255P discs and pads achieve better cut, less loading and a reduction in airborne dust

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000083422	50080	3M™ Hookit™ Abrasive Disc 255P, 75 mm, No Hole, P500, 50080	10	Pack	1	10
7000083133	60487	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P80, 60487	500	Each	100	500
7000083131	60485	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P120, 60485	500	Each	100	500
7000083129	60483	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P180, 60483	500	Each	100	500
7000083127	60481	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P240, 60481	500	Each	100	500
7000083264	60479	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P320, 60479	500	Each	100	500
7000083262	60477	3M™ Hookit™ Abrasive Disc 255P, 125 mm, 9 Hole, P400, 60477	500	Each	100	500
7000083831	80355	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, 80, 80355	500	Each	100	500
7000083829	80357	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, 120, 80357	500	Each	100	500
7000083828	80358	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P150, 80358	500	Each	100	500
7000083827	80359	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P180, 80359	500	Each	100	500
7000083826	80360	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P220, 80360	500	Each	100	500
7000083825	80361	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P240, 80361	500	Each	100	500
7000083823	80363	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P320, 80363	500	Each	100	500
7000083822	80364	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P360, 80364	500	Each	100	500
7000083821	80365	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P400, 80365	500	Each	100	500
7000083820	80366	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 7 Hole, P500, 80366	500	Each	100	500
7100253066	50443	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P80, 50443	500	Each	100	500
7100253067	50445	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P120, 50445	500	Each	100	500
7100253068	50446	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P150, 50446	500	Each	100	500
7100253069	50447	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P180, 50447	500	Each	100	500
7100253070	50448	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P220, 50448	500	Each	100	500
7100253071	50449	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P240, 50449	500	Each	100	500
7100253073	50451	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P320, 50451	500	Each	100	500
7100253075	50453	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P400, 50453	500	Each	100	500
7100253076	50454	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P500, 50454	500	Each	100	500
7100253077	50455	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 15 Hole, P600, 50455	500	Each	100	500
7100106425	51654	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P80, 51654	500	Each	100	500
7100106426	51656	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P120, 51656	500	Each	100	500
7100106427	51657	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P150, 51657	500	Each	100	500
7100106428	51658	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P180, 51658	500	Each	100	500
7100106429	51659	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P220, 51659	500	Each	100	500
7100106430	51660	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P240, 51660	500	Each	100	500
7100106431	51661	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P280, 51661	500	Each	100	500
7100106432	51662	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P320, 51662	500	Each	100	500
7100106433	51663	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P360, 51663	500	Each	100	500
7100106434	51664	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P400, 51664	500	Each	100	500

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Disc 255P

3M™ Hookit™ Disc 255P Gold is a C-weight abrasive disc for general purpose lightweight sanding. The popular 255P Gold abrasive offers superior performance.



- General Purpose
- Available in a range of grades from P80 to P600. Applications include paint removal,
- 255P discs and pads achieve better cut, less loading and a reduction in airborne dust

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100106435	51665	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P500, 51665	500	Each	100	500
7100106436	51666	3M™ Hookit™ Abrasive Disc 255P, 150 mm, 17 Hole, P600, 51666	500	Each	100	500
7000082547	00174	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P80, 00174	250	Each	50	250
7000082544	00171	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P150, 00171	500	Each	100	500
7000082542	00169	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P220, 00169	500	Each	100	500
7000082556	00168	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P240, 00168	250	Each	50	250
7000082553	00165	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P360, 00165	250	Each	50	250
7000082552	00164	3M™ Hookit™ Abrasive Disc 255P, 203 mm, 8 Hole, P400, 00164	500	Each	50	500

## 3M™ Hookit™ Abrasive Disc 325U

3M™ Hookit™ Abrasive Disc 325U Blue is an Engineered Ceramic Mineral Blend product designed to offer excellent cut performance with superior dust extraction based on multihole technology.



- Engineered Ceramic Mineral Blend Hookit™ abrasive disc
- Hookit™ attachment system
- Grades P80 to 600

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100248530	51371	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 80 Grade, 51371	500	Each	1	500
7100248531	51373	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 120 Grade, 51373	500	Each	1	500
7100248532	51374	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 150 Grade, 51374	500	Each	1	500
7100248583	51375	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 180 Grade, 51375	500	Each	1	500
7100248584	51376	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 220 Grade, 51376	500	Each	1	500
7100248585	51377	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 240 Grade, 51377	500	Each	1	500
7100248586	51379	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 320 Grade, 51379	500	Each	1	500
7100249344	51381	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 400 Grade, 51381	5	Carton	1	5
7100249345	51382	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 500 Grade, 51382	5	Carton	1	5
7100249346	51383	3M™ Hookit™ Abrasive Disc 325U, Blue, 150 mm, Multihole, 600 Grade, 51383	5	Carton	1	5

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Disc 337U

Get a consistent matt finish on E-Coat primers with 3M™ Hookit™ Abrasive Disc 337U. This disc has been specially designed to sand very tough automotive e-coat primers.



- Finish equivalent to P320
- Use to sand extremely tough automotive e-coat primers
- Get a consistent matt finish

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100181554	50535	3M™ Hookit™ Abrasive Disc 337U, 150 mm, Multihole, P320, 50535	100	Each	50	100

## 3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U

Save on labour costs and improve quality with 3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U – our disc that's designed for a fast cut and consistent finish. Use for fine primer sanding before applying base coat.



- High performance abrasive disc with Hookit™ attachment
- Final sanding step before base coat application.
- Less loading for fine sanding applications of sensitive primers.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000085181	51020	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 75 mm, Multihole, P500, 51020	10	Pack	1	10
7000085180	51019	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 75 mm, Multihole, P600, 51019	10	Pack	1	10
7000085197	51041	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 125 mm, Multihole, P500, 51041	500	Each	100	500
7000085196	51040	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 125 mm, Multihole, P600, 51040	500	Each	100	500
7100040483	50534	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 150 mm, Multihole, P500, 50534	500	Each	100	500
7000084828	50913	3M™ Hookit™ Purple Clean Sanding Abrasive Disc 334U, 150 mm, Multihole, P600, 50913	500	Each	100	500

## Film Discs

### 3M™ Hookit™ Finishing Film Abrasive Disc 260L

3M™ Hookit™ Film Disc 260L is ideal for auto body applications including blending, scuffing, paint prep and removing paint defects. Choose aluminum oxide mineral cutting surfaces from P600 to P2000, all on durable film backing.



- Film-backed abrasive discs for high-finish auto body sanding applications
- Aluminum oxide abrasive offers a fast cut and long disc life
- Change and reuse discs easily with 3M's Hookit™ attachment system

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045653	01053	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 125 mm, 5 Hole, P1000, 01053	400	Each	100	400
7000000564	00953	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 125 mm, Plain, P1000, 00953	400	Each	100	400

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Finishing Film Abrasive Disc 260L

3M™ Hookit™ Film Disc 260L is ideal for auto body applications including blending, scuffing, paint prep and removing paint defects. Choose aluminum oxide mineral cutting surfaces from P600 to P2000, all on durable film backing.



- Film-backed abrasive discs for high-finish auto body sanding applications
- Aluminum oxide abrasive offers a fast cut and long disc life
- Change and reuse discs easily with 3M's Hookit™ attachment system

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100113428	51057	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P600, 51057	250	Each	50	250
7100113151	51099	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P800, 51099	250	Each	50	250
7100113365	51055	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1000, 51055	250	Each	50	250
7100113150	51054	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1200, 51054	250	Each	50	250
7100113147	51053	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1500, 51053	250	Each	50	250
7100123049	51304	3M™ Hookit™ Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P2000, 51304	200	Each	50	200

## 3M™ Hookit™ Flexible Abrasive Disc 270J

3M™ Hookit™ Flexible Abrasive Discs are precision coated with high quality minerals and resins to deliver longer-lasting performance for primer sanding, blend preparation and paint finishing. Our versatile discs provide excellent cut and finish performance with high flexibility, anti-loading technology, and conformability.



- Get high flexibility and conformability
- Premium quality delivers uniform, consistent finishes every time
- Reduce burn through when sanding thin coated surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100018328	34417	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P400, 34417	125	Each	25	125
7100018798	34419	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P600, 34419	125	Each	25	125
7100018796	34420	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P800, 34420	125	Each	25	125
7100018799	34421	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P1000, 34421	125	Each	25	125
7100018810	34422	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P1200, 34422	125	Each	25	125
7100018327	34423	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 15 Hole, P1500, 34423	125	Each	25	125
7100104547	34800	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P400, 34800	125	Each	25	125
7100104516	34801	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P600, 34801	125	Each	25	125
7100104515	34802	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P800, 34802	125	Each	25	125

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Flexible Abrasive Disc 270J

3M™ Hookit™ Flexible Abrasive Discs are precision coated with high quality minerals and resins to deliver longer-lasting performance for primer sanding, blend preparation and paint finishing. Our versatile discs provide excellent cut and finish performance with high flexibility, anti-loading technology, and conformability.



- Get high flexibility and conformability
- Premium quality delivers uniform, consistent finishes every time
- Reduce burn through when sanding thin coated surfaces

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100104330	34803	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P1000, 34803	125	Each	25	125
7100104331	34804	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P1200, 34804	125	Each	25	125
7100104332	34805	3M™ Hookit™ Flexible Abrasive Disc 270J, 150 mm, 17 Hole, P1500, 34805	125	Each	25	125

### Focus

## 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L

3M™ Purple Finishing Film Hookit™ Disc is used for scuffing the blend area before painting and removing dust nibs and excess orange peel from topcoats.



- Level orange peel, dust nibs or paint runs in all types of automotive paints
- Get a fast cut and long disc life with aluminium oxide abrasive
- Use for scuffing the blend area prior to painting

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100126984	51263	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, 3 Hole, P600, 51263	200	Each	50	200
7100126991	51264	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, 3 Hole, P800, 51264	200	Each	50	200
7100126990	51265	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, 3 Hole, P1000, 51265	200	Each	50	200
7100126231	51266	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, 3 Hole, P1200, 51266	200	Each	50	200
7100123054	51267	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, 3 Hole, P1500, 51267	200	Each	50	200
7100122790	30371	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, No Hole, P600, 30371	200	Each	50	200
7100122788	30370	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, No Hole, P800, 30370	200	Each	50	200
7100122803	30369	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, No Hole, P1000, 30369	200	Each	50	200
7100123056	30368	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, No Hole, P1200, 30368	200	Each	50	200
7100123055	30367	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 75 mm, No Hole, P1500, 30367	200	Each	50	200
7100123053	51156	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P600, 51156	200	Each	50	200
7100123753	51155	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P800, 51155	200	Each	50	200
7100123051	51157	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1000, 51157	200	Each	50	200

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit



# Abrasives and Abrasive Accessories

## Focus

### 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L

3M™ Purple Finishing Film Hookit™ Disc is used for scuffing the blend area before painting and removing dust nibs and excess orange peel from topcoats.

- Level orange peel, dust nibs or paint runs in all types of automotive paints
- Get a fast cut and long disc life with aluminium oxide abrasive
- Use for scuffing the blend area prior to painting



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100123052	51158	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1200, 51158	200	Each	50	200
7100123050	51154	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 15 Hole, P1500, 51154	200	Each	50	200
7100122781	34780	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P600, 34780	200	Each	50	200
7100122797	34781	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P800, 34781	200	Each	50	200
7100122800	34782	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P1000, 34782	200	Each	50	200
7100122787	34783	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P1200, 34783	200	Each	50	200
7100122776	34784	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P1500, 34784	200	Each	50	200
7100123057	34785	3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, 150 mm, 17 Hole, P2000, 34785	200	Each	50	200

### 3M™ Trizact™ Hookit™ Clear Coat Sanding Abrasive Disc 471LA

Get a uniform and consistent finish when sanding with 3M™ Trizact™ Hookit™ P1500 Clear Coat Sanding Abrasive Disc 471LA. Our disc incorporates our Trizact technology which gives a fast cut and consistent finish every time.

- High Performance abrasive disc with Hookit™ attachment
- Removing dust nibs and texture matching orange peel
- Can be used with 3M™ Random Orbital Sanders



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100041423	05601	3M™ Trizact™ Hookit™ Clear Coat Sanding Abrasive Disc 471LA, 75 mm, P1500, 05601	100	Each	25	100
7100041081	05600	3M™ Trizact™ Hookit™ Clear Coat Sanding Abrasive Disc 471LA, 150 mm, P1500, 05600	100	Each	25	100

# Abrasives and Abrasive Accessories

## 3M™ Trizact™ Hookit™ Film Disc Roll 466LA

3M™ Trizact™ Hookit™ Film Disc Roll 466LA is the clear coat repair disc that is used by most Automotive manufacturers worldwide. Each disc will last for many repairs because fresh abrasive mineral is exposed as the disc wears. The consistent, surface roughness (low Rz) reduces the the polishing time required, and helps prevent quality audit failures. The end result is a cost effective, robust process.



- Silicone Carbide Mineral
- Ideal for the 3M two-step paint defect repair process for automotive finishes
- Available in a convenient disc roll form

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034236	50079	3M™ Trizact™ Abrasive Disc 466LA, 31.7 mm, P3000	1000	Each	100	1000

## Foam Discs

Focus

### 3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA

3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA is a foam disc used for removing and refining sanding scratches prior to using 3M™ Perfect-It™ Polishing System.



- Refine paint rectification sand scratches prior to polishing
- Follow up with appropriate liquids from the 3M™ Perfect-It™ Compound or Polish Range
- Reduce polishing time increasing productivity

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034391	50415	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 75 mm, Plain, P3000, 50415	60	Each	15	60
7000043154	51131	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 75 mm, Plain, P6000, 51131	60	Each	15	60
7100193763	30804	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 75 mm, Plain, P8000, 30804	60	Each	15	60
7000034390	50414	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 150 mm, Plain, P3000, 50414	60	Each	15	60
7000034489	51130	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 150 mm, Plain, P6000, 51130	60	Each	15	60
7100193783	30806	3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 150 mm, Plain, P8000, 30806	60	Each	15	60

# Abrasives and Abrasive Accessories

## 3M™ Trizact™ Hookit™ Blending Abrasive Disc 443SA

Get a consistent finish during the sanding operation with 3M™ Trizact™ Hookit™ Blending Abrasive Disc 443SA. Our disc ensures even wear and durability by utilising its unique pyramid construction of multiple layers of fine grade abrasives mineral particles.



- Ideal for keying panels prior to the application of clearcoat or before blending
- Suitable for both machine and hand application
- Flexible construction ensures conformability and achieves a uniform, quality matt finish

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034389	50413	3M™ Trizact™ Hookit™ Blending Abrasive Disc 443SA, 75 mm, P1000, 50413	60	Each	15	60
7000034388	50341	3M™ Trizact™ Hookit™ Blending Abrasive Disc 443SA, 150 mm, P1000, 50341	60	Each	15	60

### Focus

## 3M™ Hookit™ Flexible Abrasive Foam Disc

3M™ Hookit™ Flexible Abrasive Foam Discs combine flexible aluminium oxide abrasives with a soft foam backing to create a high performing, versatile blending abrasive for wet or dry use by hand or machine.



- Extremely versatile blending abrasive
- Can be used wet or dry
- Suitable for use by hand or machine

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100100149	33550	3M™ Hookit™ Flexible Abrasive Foam Disc, 77 mm, P800, 33550	80	Each	20	80
7100100148	33551	3M™ Hookit™ Flexible Abrasive Foam Disc, 77 mm, P1000, 33551	80	Each	20	80
7100100158	33552	3M™ Hookit™ Flexible Abrasive Foam Disc, 77 mm, P1200, 33552	80	Each	20	80
7100100159	33553	3M™ Hookit™ Flexible Abrasive Foam Disc, 77 mm, P1500, 33553	80	Each	20	80
7100100160	33554	3M™ Hookit™ Flexible Abrasive Foam Disc, 77 mm, P2000, 33554	80	Each	20	80
7100100157	33545	3M™ Hookit™ Flexible Abrasive Foam Disc, 125 mm, P800, 33545	80	Each	20	80
7100100155	33546	3M™ Hookit™ Flexible Abrasive Foam Disc, 125 mm, P1000, 33546	80	Each	20	80
7100100154	33547	3M™ Hookit™ Flexible Abrasive Foam Disc, 125 mm, P1200, 33547	80	Each	20	80
7100100153	33548	3M™ Hookit™ Flexible Abrasive Foam Disc, 125 mm, P1500, 33548	80	Each	20	80
7100100150	33549	3M™ Hookit™ Flexible Abrasive Foam Disc, 125 mm, P2000, 33549	80	Each	20	80
7100224822	33538	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P400, 33538	80	Each	20	80
7100224821	33539	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P600, 33539	80	Each	20	80
7100100036	33540	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P800, 33540	80	Each	20	80
7100100147	33541	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P1000, 33541	80	Each	20	80
7100100151	33542	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P1200, 33542	80	Each	20	80
7100100152	33543	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P1500, 33543	80	Each	20	80
7100100156	33544	3M™ Hookit™ Flexible Abrasive Foam Disc, 150 mm, P2000, 33544	80	Each	20	80

# Abrasives and Abrasive Accessories

## Non-woven Discs

### Scotch-Brite™ Clean and Strip Disc

Scotch-Brite™ Clean and Strip Disc is designed to effectively clean welds, remove rust and strip paint. Our extra coarse grade open web discs provide a smooth running loading-resistant wheel, which is ideal for removing soft coatings.



- Thin width gets into tight corners for complete cleaning, stripping, and surface prep
- Provides greater surface area than wire brushes
- Extra coarse grade silicon carbide provides aggressive cutting and leaves a finish than wire brushes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100182637	61122	Scotch-Brite™ Clean and Strip Disc CS-RD, 150 mm x 13 mm, Blue	20	Each	2	20

### Scotch-Brite™ Clean and Strip XT Pro Disc

Scotch-Brite™ Clean and Strip XT Pro Disc features silicon carbide abrasive mineral incorporated into an open nylon web. Our discs effectively remove rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.



- Removes rust, paint, mill scale and coatings from metal fast
- High-strength fibre resists chunking and performs well on edges
- High conformability provides a larger contact patch for faster removal rates

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100192333	51880	Scotch-Brite™ Clean and Strip XT Pro Disc XO-DB, 115 mm x 22 mm, S XCRS, Purple	10	Each	1	10
7100192330	51889	Scotch-Brite™ Clean and Strip XT Pro Disc XO-RD, 115 mm x 22 mm, S XCRS, Purple	10	Each	1	10
7100192331	51890	Scotch-Brite™ Clean and Strip XT Pro Disc XO-RD, 125 mm x 22 mm, S XCRS, Purple	10	Each	1	10
7100192335	51891	Scotch-Brite™ Clean and Strip XT Pro Disc XO-RD, 125 mm x M14, S XCRS, Purple	10	Each	1	10

### Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc

Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc features silicon carbide abrasive mineral incorporated into an open nylon web. Our discs effectively remove rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.



- Removes rust, paint, mill scale and coatings from metal fast
- High-strength fibre resists chunking and performs well on edges
- High conformability provides a larger contact patch for faster removal rates

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100175521	51887	Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc XO-DR, 50 mm, S XCRS, Purple	60	Each	10	60
7100173795	51888	Scotch-Brite™ Roloc™ Clean and Strip XT Pro Disc XO-DR, 76 mm, S XCRS, Purple	40	Each	10	40

# Abrasives and Abrasive Accessories

## Fibre Grinding Discs

### 3M™ Cubitron™ II Abrasive Fibre Disc 786C

Remove welds and paint with 3M™ Cubitron™ II Abrasive Fibre Discs. Our Cubitron™ II fibre discs last up to twice as long as conventional abrasives, cutting faster and leaving a finer more uniform finish.

- Cut 30% faster than premium abrasives
- Long lasting with consistent cut quality
- Deliver a finer, more uniform finish



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100035480	33395	3M™ Cubitron™ II Abrasive Fibre Disc 786C, 100 mm x 16 mm, Slotted, 36+, 33395	25	Each	5	25
7100035471	33407	3M™ Cubitron™ II Abrasive Fibre Disc 786C, 115 mm x 22 mm, Slotted, 36+, 33407	25	Each	5	25
7100035472	33409	3M™ Cubitron™ II Abrasive Fibre Disc 786C, 115 mm x 22 mm, Slotted, 60+, 33409	25	Each	5	25
7100035473	33410	3M™ Cubitron™ II Abrasive Fibre Disc 786C, 115 mm x 22 mm, Slotted, 80+, 33410	25	Each	5	25
7100035477	33431	3M™ Cubitron™ II Abrasive Fibre Disc 786C, 180 mm x 22 mm, Slotted, 36+, 33431	25	Each	5	25

### 3M™ Cubitron™ II Roloc™ Fibre Disc 786C

3M™ Cubitron™ II Roloc™ Fibre Disc is a premium abrasive fibre disc for weld mark removal and other grinding / sanding applications.

- High cut rate
- Improve productivity and efficiency in the workshop
- Get long-lasting performance



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100033187	33377	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 50 mm, 36+, 33377	90	Each	15	90
7100033188	33379	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 50 mm, 60+, 33379	90	Each	15	90
7100033189	33380	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 50 mm, 80+, 33380	90	Each	15	90
7100033190	33389	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 75 mm, 36+, 33389	90	Each	15	90
7100033191	33391	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 75 mm, 60+, 33391	90	Each	15	90
7100033192	33392	3M™ Cubitron™ II Roloc™ Fibre Disc 786C, 75 mm, 80+, 33392	90	Each	15	90

# Abrasives and Abrasive Accessories

## 3M™ Cubitron™ II Fibre Disc 982CX Pro

Get more done with 3M™ Cubitron™ II Fibre Disc 982CX Pro. With a re-engineered 3M Precision-Shaped Grain, these fibre discs take the legendary cutting speed and life of 3M™ Cubitron™ II Abrasives to a new level. Available in 36+ grit for medium and high-pressure applications like weld grinding, beveling and heavy deburring.



- Re-engineered 3M Precision-Shaped Grain takes legendary speed and life to a new level
- Longest-lasting 3M fibre disc helps boost productivity and minimize disc changes in manual and automated applications
- Triangular ceramic grain wears evenly, runs cool and stays sharp through the life of the disc

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100242965	83321	3M™ Cubitron™ II Fibre Disc 982CX Pro, 83321, 36+, 180 mm x 22.23 mm, Slotted, 25 per inner, 100 per case	100	Each	25	100
7100246096	83322	3M™ Cubitron™ II Fibre Disc 982CX Pro, 83322, 36+, 125 mm x 22.23 mm, Slotted, 25 per inner, 100 per case	100	Each	25	100
7100242885	83323	3M™ Cubitron™ II Fibre Disc 982CX Pro, 83323, 36+, 115 mm x 22.23 mm, Slotted, 25 per inner, 100 per case	100	Each	25	100
7100242966	83326	3M™ Cubitron™ II Fibre Disc 982CX Pro, 83326, 36+, 150 mm x 22.23 mm, Slotted, 25 per inner, 100 per case	100	Each	25	100

## 3M™ Cubitron™ II Fibre Disc 982CX Pro Kit

Get even more done when the 3M™ Cubitron™ II Fibre Disc Pro 982CX combined with a 3M™ High Performance Ribbed Back-Up Pad. With a re-engineered 3M Precision-Shaped Grain, these fibre discs take the legendary cutting speed and life of 3M™ Cubitron™ II Abrasives to a new level. 3M™ Disc Back-up Pads provide the firm support required for grinding applications which helps mineral break down to optimise performance.



- Re-engineered 3M Precision-Shaped Grain takes legendary speed and life to a new level especially when used with extra hard 3M™ High Performance Ribbed Back-Up Pads.
- Using these fibre discs with extra hard back-up pads makes them cut with less pressure required than traditional fibre discs, helping reduce the demands on operators.
- Longest-lasting 3M fibre disc helps boost productivity and minimize disc changes in manual and automated applications

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100263628	83323KIT	3M™ Cubitron™ II Fibre Disc 982CX Pro, 36+, Slotted Disc with Ribbed Back-up Pad, 115 mm	10	Kit	1	10
7100263629	83322KIT	3M™ Cubitron™ II Fibre Disc 982CX Pro, 36+, Slotted Disc with Ribbed Back-up Pad, 125 mm	10	Kit	1	10

# Abrasives and Abrasive Accessories

## Flap Discs

### 3M™ Cubitron™ II Flap Disc

The 3M™ Cubitron™ II Flap Discs is engineered for a faster cut, longer disc life and a more uniform finish vs. conventional ceramic abrasives, which allows easy and smooth removal of paint and rust. Flexible flaps feature our Precision Shaped Grain (PSG) technology – super-sharp triangular grains, electrostatically oriented on a flexible backing for an extremely fast, even cut. Overlapping flaps provide cushion for grinding and blending with one disc.



- Cuts 30% faster and lasts 2x longer than other conventional ceramic abrasives for increased productivity and a consistent repair finish
- Runs cooler and requires less pressure than other conventional ceramic abrasives
- Precision Shaped Grain (PSG) technology results in a more uniform finish, less rework, less refining of deep scratches

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100101808	33471	3M™ Cubitron™ II Flap Disc, T29, 115 mm x 22 mm, 60+, 33471	30	Each	5	30
7100101807	33472	3M™ Cubitron™ II Flap Disc, T29, 115 mm x 22 mm, 80+, 33472	30	Each	5	30
7100101776	33470	3M™ Cubitron™ II Flap Disc, T29, 115 mm x 22mm, 40+, 33470	30	Each	5	30

### 3M™ Cubitron™ II Flap Disc 967A

3M™ Cubitron™ II Flap Disc 967A delivers superior cut rates in low to medium-high pressure applications. Our discs are ideal for flat surfaces or outside edgework, especially where final finish and gouge resistance are important.



- Engineered to cut faster and last longer than competitive ceramic products with 3M Precision Shaped Grain
- Cool operating temperature decreases metal discolouration/oxidation and heat related stress cracks
- Flap discs grind and blend in a single step meaning they can replace bonded wheels and fibre discs

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100011310	65054	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 40+, Conical	10	Each	1	10
7000104374	65069	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 40+, Flat	10	Each	10	10
7100011144	65055	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 60+, Conical	10	Each	1	10
7000104375	65070	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 60+, Flat	10	Each	10	10
7100011569	65056	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 80+, Conical	10	Each	1	10
7000104376	65071	3M™ Cubitron™ II Flap Disc 967A, 125 mm, 80+, Flat	10	Each	10	10

# Abrasives and Abrasive Accessories

## Quick Change Discs

### Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR

The Scotch-Brite™ Roloc™ Surface Conditioning Disc combines our durable, non-woven disc with the efficient 3M™ Roloc™ quick-change attachment system for an effective disc that cleans, finishes, blends, and deburrs. Our non-woven fiber construction conforms well to help preserve irregular or contoured surfaces and the Roloc™ backing supports the disc for aggressive cutting.



- Tough non-woven disc aggressively deburrs and finishes
- Conformable, non-woven disc combined with Roloc backing allows for aggressive cutting
- Open-web construction resists loading and runs cool, allowing for consistent finishes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028507	07480	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 50 mm, A CRS, Brown	100	Each	25	100
7000000752	05528	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 50 mm, A CRS, Brown	200	Each	50	200
7000000751	05527	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 50 mm, A MED, Red	200	Each	50	200
7000046114	07485	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 76 mm, A CRS, Brown	4	Carton	1	4
7000000756	05532	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 76 mm, A CRS, Brown	100	Each	25	100
7000000755	05531	Scotch-Brite™ Roloc™ Surface Conditioning Disc SC-DR, 76 mm, A MED, Red	100	Each	25	100

### Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc

Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc features silicon carbide abrasive mineral incorporated into an open nylon web. Our discs effectively remove rust, paint, mill scale, coatings and adhesives from surfaces without significantly altering the base material.



- Removes rust, paint, mill scale and coatings from metal fast
- High-strength fibre resists chunking and performs well on edges
- High conformability provides a larger contact patch for faster removal rates

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100192704	51893	Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc XO-ZR, 100 mm x 13 mm x 6 mm, S XCRS, Purple	10	Each	1	10
7100192705	51894	Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc XO-ZR, 125 mm x 13 mm x 6 mm, S XCRS, Purple	8	Each	1	8
7100192706	51923	Scotch-Brite™ Roloc™+ Clean and Strip XT Pro Disc XO-ZR, 150 mm x 13 mm x 6 mm, S XCRS, Purple	6	Each	1	6



# Abrasives and Abrasive Accessories

## Bristle Brushes & Discs

### Scotch-Brite™ Roloc™ Bristle Disc RD-ZB

Scotch-Brite™ Roloc™ Bristle Disc, using proprietary ceramic abrasive grain blended with aluminum oxide and molded, flexible bristles, provide more surface contact than wire brushes and retain abrasive properties throughout the life of the disc.



- Molded, abrasive filled bristles strip, deburr, blend, finish, polish, clean, and remove coatings more effectively than wire brushes
- Proprietary 3M™ Ceramic Abrasive Grain blend provides high degree of finish quality throughout the life of the disc
- Bristle spacing is ideal for coating removal and other high-loading substances

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100138319	18706	Scotch-Brite™ Roloc™ Bristle Disc RD-ZB, 50 mm x 15.8 mm, P80, Yellow	80	Each	20	80
7100138285	07524	Scotch-Brite™ Roloc™ Bristle Disc RD-ZB, Green, 50 mm x 15.8 mm, P50, 07524	40	Each	10	40
7100138286	07528	Scotch-Brite™ Roloc™ Bristle Disc RD-ZB, White, 50 mm x 15.8 mm, P120, 07528	40	Each	10	40
7100138284	07525	Scotch-Brite™ Roloc™ Bristle Disc RD-ZB, Yellow, 50 mm x 15.8 mm, P80, 07525	40	Each	10	40

### Scotch-Brite™ Roloc™ Body Man's Bristle Disc

Our Scotch-Brite™ Roloc™ Body Man's Bristle Disc is made with stiff polymer bristles that are spaced out and form a radial pattern for optimum load resistance. The disc will not get clogged by debris, making it a good match for cleaning on high-loading substrates and great for removing rubberized undercoating, seam sealer, rust and paint.



- Molded, abrasive-filled bristles strip, deburr, blend, finish, polish, clean, and remove coatings more effectively, with less pressure than wire brushes
- Proprietary 3M™ Ceramic Abrasive Grain provides aggressive cutting and consistent finish quality throughout the life of the disc
- Flexible bristles require less pressure than wire brushes and conform to contours, even on complex parts

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000775	07536	Scotch-Brite™ Roloc™ Bristle Disc, RD-ZB, Purple, 50 mm, 36	24	Each	4	24

# Abrasives and Abrasive Accessories

## Scotch-Brite™ Bristle Disc BD-ZB

Scotch-Brite™ Bristle Disc, using ceramic abrasive grain and molded, flexible bristles, provides more surface contact than wire brushes and maintains abrasive property throughout the life of the disc. The fast-running disc removes paint, stains, adhesives, weld burns, rust, heavy oxides, and surface contaminants from large areas.



- Molded, abrasive-filled bristles strip, deburr, blend, finish, polish, clean, and remove coatings more effectively, with less pressure than wire brushes
- Proprietary 3M™ Ceramic Abrasive Grain provides aggressive cutting and consistent finish quality throughout the life of the disc
- Flexible bristles require less pressure than wire brushes and conform to contours, even on complex parts

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100138287	24241	Scotch-Brite™ Bristle Disc BD-ZB, 115 mm, P50, Green, M14	10	Each	5	10
7100138288	24242	Scotch-Brite™ Bristle Disc BD-ZB, 115 mm, P80, Yellow, M14	10	Each	5	10
7100138289	24243	Scotch-Brite™ Bristle Disc BD-ZB, 115 mm, P120, White, M14	10	Each	5	10

## Cut-off & Grinding Wheels

### 3M™ Cubitron™ II Cut-Off Wheel

3M™ Cubitron™ II Cut-Off Wheel is a cutting wheel for cutting straight lines ie. autobody sheet metal, frame rails, exhausts pipes, clamps and rusted bolts.



- High cut rate
- Improve productivity and efficiency in the workshop
- Get long-lasting performance

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100032406	33456	3M™ Cubitron™ II Cut-Off Wheel, 75 mm x 1 mm x 9.53 mm, 33456	30	Each	5	30
7100032583	33455	3M™ Cubitron™ II Cut-Off Wheel, 75 mm x 1.6 mm x 9.53 mm, 33455	30	Each	5	30
7100101771	33460	3M™ Cubitron™ II Cut-Off Wheel, 100 mm x 1 mm x 9.53 mm, 33460	30	Each	5	30
7100032407	33467	3M™ Cubitron™ II Cut-Off Wheel, 115 mm x 1 mm x 22.23 mm, 33467	30	Each	5	30

## Sanding Sponges

### 3M™ Softback Sanding Sponge

3M™ Softback Sanding Sponge is a flexible foam pad that reaches tricky areas including headlight openings, around door handles and door jambs. Our sponge can be used wet or dry and helps to eliminate finger marks.



- Flexible foam pad to sand or key edges, rims and hard-to-reach areas by hand
- Soft Sanding Sponge constructions reduces the risk of burn-through on edge / rim areas
- Helps to eliminate finger marks

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000043358	03809	3M™ Softback Sanding Sponge, 115 mm x 140 mm, Fine, 03809	200	Each	20	200
7000043357	03808	3M™ Softback Sanding Sponge, 115 mm x 140 mm, Medium, 03808	200	Each	20	200
7000033200	02600	3M™ Softback Sanding Sponge, 115 mm x 140 mm, Microfine, 02600	120	Each	20	120

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Softback Sanding Sponge

3M™ Softback Sanding Sponge is a flexible foam pad that reaches tricky areas including headlight openings, around door handles and door jambs. Our sponge can be used wet or dry and helps to eliminate finger marks.



- Flexible foam pad to sand or key edges, rims and hard-to-reach areas by hand
- Soft Sanding Sponge constructions reduces the risk of burn-through on edge / rim areas
- Helps to eliminate finger marks

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000043359	03810	3M™ Softback Sanding Sponge, 115 mm x 140 mm, Super Fine, 03810	200	Each	20	200
7000033201	02601	3M™ Softback Sanding Sponge, 115 mm x 140 mm, Ultrafine, 02601	120	Each	20	120

## Net Sheets & Rolls

Focus

### 3M™ Cubitron™ II Net Sheet Roll

3M™ Cubitron™ II Net Sheet Rolls are a fast-cutting and long-lasting family of net sheet rolls that deliver the exceptional cut rate and extended life of a Cubitron II abrasive. They're designed to help dust extractors perform their best, leaving virtually no dust on the work surface or in the environment. Pair with a 3M recommended sanding and dust extraction system to create your shop's ideal dust capture system.



- Fast-cutting, long-lasting net sheets are built with patented 3M™ Cubitron™ II precision-shaped grains.
- They help dust extractors achieve their best-possible performance – whether it's a self-generating-vacuum sander, a central vacuum system or a portable dust extractor
- The patented triangular-shaped mineral grains on the sheets slice through substrates rather than gouging or “plowing” like conventional abrasive grains, helping the sheet run cooler, cut faster, and last longer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100249546	34561	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 80+ Grade, 34561	6	Roll	1	6
7100249547	34562	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 120+ Grade, 34562	6	Roll	1	6
7100249548	34563	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 150+ Grade, 34563	6	Roll	1	6
7100249549	34564	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 180+ Grade, 34564	6	Roll	1	6
7100249550	34565	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 220+ Grade, 34565	6	Roll	1	6
7100249809	34566	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 240+ Grade, 34566	6	Roll	1	6
7100249523	34560	3M™ Cubitron™ II Net Sheet Roll, 70 mm x 10 m, 320+ Grade, 34560	6	Roll	1	6
7100249807	34550	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 80+ Grade, 34550	6	Roll	1	6
7100249559	34551	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 120+ Grade, 34551	6	Roll	1	6
7100249551	34552	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 150+ Grade, 34552	6	Roll	1	6
7100249552	34553	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 180+ Grade, 34553	6	Roll	1	6
7100249563	34554	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 220+ Grade, 34554	6	Roll	1	6
7100249564	34555	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 240+ Grade, 34555	6	Roll	1	6
7100249803	34556	3M™ Cubitron™ II Net Sheet Roll, 80 mm x 10 m, 320+ Grade, 34556	6	Roll	1	6
7100249524	34572	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 80+ Grade, 34572	6	Roll	1	6
7100249525	34573	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 120+ Grade, 34573	6	Roll	1	6
7100249542	34574	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 150+ Grade, 34574	6	Roll	1	6
7100249553	34575	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 180+ Grade, 34575	6	Roll	1	6
7100249554	34576	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 220+ Grade, 34576	6	Roll	1	6
7100249526	34577	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 240+ Grade, 34577	6	Roll	1	6

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## Focus

### 3M™ Cubitron™ II Net Sheet Roll

3M™ Cubitron™ II Net Sheet Rolls are a fast-cutting and long-lasting family of net sheet rolls that deliver the exceptional cut rate and extended life of a Cubitron II abrasive. They're designed to help dust extractors perform their best, leaving virtually no dust on the work surface or in the environment. Pair with a 3M recommended sanding and dust extraction system to create your shop's ideal dust capture system.



- Fast-cutting, long-lasting net sheets are built with patented 3M™ Cubitron™ II precision-shaped grains.
- They help dust extractors achieve their best-possible performance – whether it's a self-generating-vacuum sander, a central vacuum system or a portable dust extractor
- The patented triangular-shaped mineral grains on the sheets slice through substrates rather than gouging or “plowing” like conventional abrasive grains, helping the sheet run cooler, cut faster, and last longer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100249527	34578	3M™ Cubitron™ II Net Sheet Roll, 115 mm x 10 m, 320+ Grade, 34578	6	Roll	1	6

## Focus

### 3M™ Blue Net Sheet Roll

3M™ Blue Net Sheet Rolls are built with an engineered ceramic-mineral blend of abrasives that deliver a fast cut rate and long sheet life. They also offer excellent dust removal when used with a dust extraction system.



- Sanding discs that offer outstanding performance at a competitive price
- Built with an engineered ceramic-mineral blend that delivers an excellent cut rate and life
- Balanced for outstanding abrasive performance for cut, life and dust extraction

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100251056	36462	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 80 Grade, 36462	10	Roll	1	10
7100250932	36463	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 120 Grade, 36463	10	Roll	1	10
7100251054	36464	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 150 Grade, 36464	10	Roll	1	10
7100250930	36465	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 180 Grade, 36465	10	Roll	1	10
7100251057	36466	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 220 Grade, 36466	10	Roll	1	10
7100251026	36467	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 240 Grade, 36467	10	Roll	1	10
7100251027	36468	3M™ Blue Net Sheet Roll, 70 mm x 10 m, 320 Grade, 36468	10	Roll	1	10
7100250928	36470	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 80 Grade, 36470	10	Roll	1	10
7100251024	36471	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 120 Grade, 36471	10	Roll	1	10
7100251025	36472	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 150 Grade, 36472	10	Roll	1	10
7100250929	36473	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 180 Grade, 36473	10	Roll	1	10
7100250931	36474	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 220 Grade, 36474	10	Roll	1	10
7100252504	36475	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 240 Grade, 36475	10	Roll	1	10
7100251023	36476	3M™ Blue Net Sheet Roll, 115 mm x 10 m, 320 Grade, 36476	10	Roll	1	10

# Abrasives and Abrasive Accessories

## Sandpaper Sheets & Rolls

Focus

### 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U

3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheets 737U are premium long lasting sanding sheets with self-sharpening grains, which also provide a faster cut whilst the multi-hole pattern delivers excellent dust extraction.



- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100273792	51386	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 80+, 51386	300	Sheet	50	300
7100273960	51387	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 120+, 51387	300	Sheet	50	300
7100273791	51388	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 150+, 51388	300	Sheet	50	300
7100273611	51389	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 180+, 51389	300	Sheet	50	300
7100273601	51390	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 220+, 51390	300	Sheet	50	300
7100273612	51391	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 240+, 51391	300	Sheet	50	300
7100273623	51393	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 320+, 51393	300	Sheet	50	300
7100229089	51395	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 127 mm, Multi Hole, 400+, 51395	300	Sheet	50	300
7100273962	51411	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 80+, 51411	300	Sheet	50	300
7100273995	51412	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 120+, 51412	300	Sheet	50	300
7100273973	51413	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 150+, 51413	300	Sheet	50	300
7100273994	51414	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 180+, 51414	300	Sheet	50	300
7100273983	51415	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 220+, 51415	300	Sheet	50	300
7100273958	51416	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 240+, 51416	300	Sheet	50	300
7100273959	51418	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 320+, 51418	300	Sheet	50	300
7100225046	52022	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 70 mm x 396 mm, Multi Hole, 400+, 52022	300	Sheet	50	300
7100273210	51588	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 133 mm, Multi Hole, 80+, 51588	300	Sheet	50	300
7100273211	51589	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 133 mm, Multi Hole, 120+, 51589	300	Sheet	50	300
7100273543	51590	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 133 mm, Multi Hole, 150+, 51590	300	Sheet	50	300
7100273485	51591	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 133 mm, Multi Hole, 180+, 51591	300	Sheet	50	300

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## Focus

### 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U

3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheets 737U are premium long lasting sanding sheets with self-sharpening grains, which also provide a faster cut whilst the multi-hole pattern delivers excellent dust extraction.



- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100273486	51592	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 133 mm, Multi Hole, 220+, 51592	300	Sheet	50	300
7100273625	51599	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 80+, 51599	300	Sheet	50	300
7100273626	51600	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 120+, 51600	300	Sheet	50	300
7100273544	51601	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 150+, 51601	300	Sheet	50	300
7100273451	51602	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 180+, 51602	300	Sheet	50	300
7100273212	51603	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 220+, 51603	300	Sheet	50	300
7100273452	52023	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 240+, 52023	300	Sheet	50	300
7100273553	52024	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 320+, 52024	300	Sheet	50	300
7100228470	52025	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 80 mm x 400 mm, Multi Hole, 400+, 52025	300	Sheet	50	300
7100273624	51399	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 80+, 51399	300	Sheet	50	300
7100273966	51400	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 120+, 51400	300	Sheet	50	300
7100273965	51401	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 150+, 51401	300	Sheet	50	300
7100273961	51402	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 180+, 51402	300	Sheet	50	300
7100273967	51403	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 220+, 51403	300	Sheet	50	300
7100273968	51404	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 240+, 51404	300	Sheet	50	300
7100273969	51406	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 320+, 51406	300	Sheet	50	300
7100225045	51408	3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet 737U, 115 mm x 225 mm, Multi Hole, 400+, 51408	300	Sheet	50	300

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Abrasive Roll 255P

For panel shop sanding, use 3M™ Abrasive Roll 255P. Our abrasive roll uses an aluminium oxide mineral with heavy paper backing and is available in multiple grades in various widths.

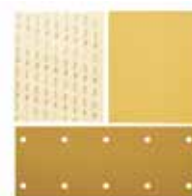


- Aluminium oxide paper abrasive roll
- Wide range of grades
- Choose from two width sizes 75 mm and 115 mm

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082806	61007	3M™ Abrasive Roll 255P, 95 mm x 23 m, P80, 61007	3	Roll	1	3
7000082804	61005	3M™ Abrasive Roll 255P, 95 mm x 23 m, P120, 61005	12	Roll	1	12
7000082803	61004	3M™ Abrasive Roll 255P, 95 mm x 23 m, P150, 61004	3	Roll	1	3
7000082802	61003	3M™ Abrasive Roll 255P, 95 mm x 23 m, P180, 61003	3	Roll	1	3
7000082801	61002	3M™ Abrasive Roll 255P, 95 mm x 23 m, P220, 61002	12	Roll	1	12
7000082800	61001	3M™ Abrasive Roll 255P, 95 mm x 23 m, P240, 61001	3	Roll	1	3
7000083071	61036	3M™ Abrasive Roll 255P, 115 mm x 23 m, P40, 61036	2	Roll	1	2
7000083072	61035	3M™ Abrasive Roll 255P, 115 mm x 23 m, P60, 61035	2	Roll	1	2
7000083073	61034	3M™ Abrasive Roll 255P, 115 mm x 23 m, P80, 61034	2	Roll	1	2
7000082816	61032	3M™ Abrasive Roll 255P, 115 mm x 23 m, P120, 61032	2	Roll	1	2
7000083075	61031	3M™ Abrasive Roll 255P, 115 mm x 23 m, P150, 61031	2	Roll	1	2
7000082815	61030	3M™ Abrasive Roll 255P, 115 mm x 23 m, P180, 61030	2	Roll	1	2
7000082814	61029	3M™ Abrasive Roll 255P, 115 mm x 23 m, P220, 61029	2	Roll	1	2
7000082813	61028	3M™ Abrasive Roll 255P, 115 mm x 23 m, P240, 61028	2	Roll	1	2
7000083044	04494	3M™ Abrasive Roll 255P, 115 mm x 50 m, P40, 04494	2	Roll	1	2
7000083043	04493	3M™ Abrasive Roll 255P, 115 mm x 50 m, P60, 04493	2	Roll	1	2
7000082755	04400	3M™ Abrasive Roll 255P, 115 mm x 50 m, P80, 04400	2	Roll	1	2
7000083041	04398	3M™ Abrasive Roll 255P, 115 mm x 50 m, P120, 04398	2	Roll	1	2
7000083040	04397	3M™ Abrasive Roll 255P, 115 mm x 50 m, P150, 04397	2	Roll	1	2
7000083039	04396	3M™ Abrasive Roll 255P, 115 mm x 50 m, P180, 04396	12	Roll	1	12
7000083038	04395	3M™ Abrasive Roll 255P, 115 mm x 50 m, P220, 04395	2	Roll	1	2
7000083037	04394	3M™ Abrasive Roll 255P, 115 mm x 50 m, P240, 04394	2	Roll	1	2
7000083046	04533	3M™ Abrasive Roll 255P, 115 mm x 50 m, P320, 04533	2	Roll	1	2
7000083048	04545	3M™ Abrasive Roll 255P, 115 mm x 50 m, P400, 04545	2	Roll	1	2

## 3M™ Abrasive Sheet 255P

3M™ Abrasive Paper Sheet 255P uses an aluminium oxide mineral with a heavy paper backing. Multiple grade plain sheets can be used by hand or used on machine.



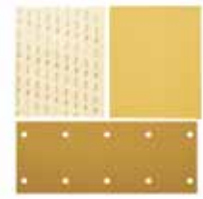
- Use to remove tough e-coats and reach into small areas
- Grades P40 to P400
- Available sizes 115 mm x 280 mm or 230 mm x 280 mm

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034194	05283	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P40, 05283	250	Sheet	25	250
7000034195	05282	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P60, 05282	500	Sheet	50	500
7000034176	05281	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P80, 05281	500	Sheet	50	500

# Abrasives and Abrasive Accessories

## 3M™ Abrasive Sheet 255P

3M™ Abrasive Paper Sheet 255P uses an aluminium oxide mineral with a heavy paper backing. Multiple grade plain sheets can be used by hand or used on machine.



- Use to remove tough e-coats and reach into small areas
- Grades P40 to P400
- Available sizes 115 mm x 280 mm or 230 mm x 280 mm

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034201	05279	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P120, 05279	500	Sheet	50	500
7000034200	05278	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P150, 05278	500	Sheet	50	500
7000034199	05277	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P180, 05277	500	Sheet	50	500
7000034198	05276	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P220, 05276	500	Sheet	50	500
7000034197	05275	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P240, 05275	500	Sheet	50	500
7000034190	05187	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P320, 05187	500	Sheet	50	500
7000034192	05731	3M™ Abrasive Sheet 255P, 230 mm x 280 mm, No Hole, P400, 05731	500	Sheet	50	500

## 3M™ Abrasive Sheet 618

Use our silicone carbide mineral 3M™ Abrasive Sheet 618 for superior performance, anti-loading and consistent finish. Often used as a dry sanding alternative to Wetordry™ paper, our abrasive sheet is available in 230mm x 280mm sheets and grades ranging from P80 to P500.



- Silicon carbide abrasive paper sheet
- Choose multiple grades ranging from P80 to P500
- Get superior performance, anti-loading and consistent finish

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082117	02631	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P80, 02631	500	Sheet	50	500
7000082116	02565	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P100, 02565	500	Sheet	50	500
7000082115	02564	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P120, 02564	500	Sheet	50	500
7000082114	02563	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P150, 02563	500	Sheet	50	500
7000082113	02562	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P180, 02562	500	Sheet	50	500
7000082112	02561	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P220, 02561	500	Sheet	50	500
7000082111	02560	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P240, 02560	500	Sheet	50	500
7000082110	02559	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P280, 02559	500	Sheet	50	500
7000082109	02558	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P320, 02558	500	Sheet	50	500
7000082108	02556	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P400, 02556	500	Sheet	50	500
7000082118	02636	3M™ Abrasive Sheet 618, 230 mm x 280 mm, P500, 02636	500	Sheet	50	500



# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Roll 245

Get an abrasive that can be used on machine or hand blocks with 3M™ Hookit™ Abrasive Roll 245. Our abrasive rolls 245 are a heavy weight, aluminium oxide abrasives. They are available in a variety of widths and grades for use on machine or hand blocks.



- Aluminium oxide Hookit™ abrasive roll
- Hookit™ attachment system
- Choose from a number of grades, from P40 to P120

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082980	61125	3M™ Hookit™ Abrasive Roll 245, 75 mm x 25 m, P40, 61125	4	Roll	1	4
7000082979	61124	3M™ Hookit™ Abrasive Roll 245, 75 mm x 25 m, P60, 61124	4	Roll	1	4
7000082981	61123	3M™ Hookit™ Abrasive Roll 245, 75 mm x 25 m, P80, 61123	4	Roll	1	4
7000082780	61083	3M™ Hookit™ Abrasive Roll 245, 115 mm x 25 m, P40, 61083	2	Roll	1	2
7000082732	61082	3M™ Hookit™ Abrasive Roll 245, 115 mm x 25 m, P60, 61082	2	Roll	1	2
7000082757	61081	3M™ Hookit™ Abrasive Roll 245, 115 mm x 25 m, P80, 61081	2	Roll	1	2
7000082762	61080	3M™ Hookit™ Abrasive Roll 245, 115 mm x 25 m, P100, 61080	2	Roll	1	2
7000082386	61072	3M™ Hookit™ Abrasive Roll 245, 115 mm x 25 m, P120, 61072	2	Roll	1	2

## 3M™ Hookit™ Abrasive Roll 255P

Get an abrasive that's easy to cut and attach to automotive aftermarket machines with 3M™ Hookit™ Abrasive Roll 255P. Our abrasive rolls 255P have an aluminium oxide mineral with heavy paper backing.



- Use as a part of the Hookit™ attachment system
- Available in two width - 75 mm and 115 mm
- Choose from a number of grades, from P80 to P400

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000083770	61118	3M™ Hookit™ Abrasive Roll 255P, 75 mm x 25 m, P120, 61118	4	Roll	1	4
7000083768	61116	3M™ Hookit™ Abrasive Roll 255P, 75 mm x 25 m, P180, 61116	4	Roll	1	4
7000083767	61114	3M™ Hookit™ Abrasive Roll 255P, 75 mm x 25 m, P240, 61114	4	Roll	1	4
7000083766	61112	3M™ Hookit™ Abrasive Roll 255P, 75 mm x 25 m, P320, 61112	4	Roll	1	4
7000083775	61079	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P120, 61079	2	Roll	1	2
7000083774	61078	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P150, 61078	2	Roll	1	2
7000083773	61077	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P180, 61077	2	Roll	1	2
7000083776	61076	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P220, 61076	2	Roll	1	2
7000084186	50432	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P240, 50432	4	Roll	1	4
7000083772	61075	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P240, 61075	2	Roll	1	2
7000083777	61074	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P280, 61074	12	Roll	1	12
7000083771	61073	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P320, 61073	2	Roll	1	2
7000083873	61072	3M™ Hookit™ Abrasive Roll 255P, 115 mm x 25 m, P400, 61072	12	Roll	1	2

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Sheet 245

3M™ Hookit™ Abrasive Sheet 245 are a heavy weight, aluminium oxide abrasive available in a variety of hole configurations and grades for use on machines or handblocks..

- Aluminium oxide paper abrasive sheet
- Hookit™ attachment system
- Grades P40 to P80



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034081	03418	3M™ Hookit™ Abrasive Sheet 245, 70 mm x 425 mm, P40, 03418	250	Sheet	50	250
7000034082	03417	3M™ Hookit™ Abrasive Sheet 245, 70 mm x 425 mm, P60, 03417	250	Sheet	50	250
7000034083	03416	3M™ Hookit™ Abrasive Sheet 245, 70 mm x 425 mm, P80, 03416	250	Sheet	50	250

## 3M™ Hookit™ Abrasive Sheet 255P

Get an abrasive sheet that fits securely to machines common to the aftermarket with 3M™ Hookit™ Abrasive Sheet 255P. Our abrasive sheets 255P have an aluminium oxide mineral with heavy paper backing. They are available in plain and holed configurations, and multiple grades.

- Aluminium oxide paper abrasive sheet
- Hookit™ attachment system
- Grades P40 to P400



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082429	03555	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P80, 03555	250	Sheet	50	250
7000082428	03553	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P120, 03553	250	Sheet	50	250
7000082610	03552	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P150, 03552	250	Sheet	50	250
7000082609	03551	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P180, 03551	250	Sheet	50	250
7000082608	03549	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P240, 03549	250	Sheet	50	250
7000082607	03574	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P320, 03547	250	Sheet	50	250
7000082606	03545	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 127 mm, No Hole, P400, 03545	250	Sheet	50	250
7000082915	03579	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 419 mm, 14 Hole, P80, 03579	250	Sheet	50	250
7000082913	03577	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 419 mm, 14 Hole, P120, 03577	250	Sheet	50	250
7000034101	03591	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 425 mm, No Hole, P80, 03591	250	Sheet	50	250
7000034100	03589	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 425 mm, No Hole, P120, 03589	250	Sheet	50	250
7000034126	03587	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 425 mm, No Hole, P180, 03587	250	Sheet	50	250
7000034125	03585	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 425 mm, No Hole, P240, 03585	250	Sheet	50	250
7000034124	03583	3M™ Hookit™ Abrasive Sheet 255P, 70 mm x 425 mm, No Hole, P320, 03583	250	Sheet	50	250

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Abrasive Sheet 255P

Get an abrasive sheet that fits securely to machines common to the aftermarket with 3M™ Hookit™ Abrasive Sheet 255P. Our abrasive sheets 255P have an aluminium oxide mineral with heavy paper backing. They are available in plain and holed configurations, and multiple grades.



- Aluminium oxide paper abrasive sheet
- Hookit™ attachment system
- Grades P40 to P400

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082922	03639	3M™ Hookit™ Abrasive Sheet 255P, 115 mm x 225 mm, 10 Hole, P80, 03639	250	Sheet	50	250
7000082920	03637	3M™ Hookit™ Abrasive Sheet 255P, 115 mm x 225 mm, 10 Hole, P120, 03637	250	Sheet	50	250
7000082919	03636	3M™ Hookit™ Abrasive Sheet 255P, 115 mm x 225 mm, 10 Hole, P150, 03636	250	Sheet	50	250
7000082580	03633	3M™ Hookit™ Abrasive Sheet 255P, 115 mm x 225 mm, 10 Hole, P240, 03633	250	Sheet	50	250
7000082581	03631	3M™ Hookit™ Abrasive Sheet 255P, 115 mm x 225 mm, 10 Hole, P320, 03631	500	Sheet	50	500

## 3M™ Hookit™ Purple Clean Sanding Abrasive Sheet 334U

3M™ Hookit™ Purple Clean Sanding Abrasive Sheet 334U is recommended for featheredging and final sanding. Our best of class 3M abrasive delivers uniform, professional-quality results for superior automotive work. 3M™ Hookit™ attachment system allows for easy reuse.



- High performance abrasive sheet with Hookit™ attachment
- Premium quality delivers uniform, consistent finishes every time
- Long-lasting abrasives reduce material consumption

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034452	30639	3M™ Hookit™ Purple Clean Sanding Abrasive Sheet 334U, 70 mm x 127 mm, Multihole, P500, 30639	300	Sheet	50	300
7100106374	51596	3M™ Hookit™ Purple Clean Sanding Abrasive Sheet 334U, 80 mm x 133 mm, Multihole, P240, 51596	300	Sheet	50	300

## 3M™ Soft Hand Abrasive Roll 216U

Get good flexibility and anti-loading properties with 3M™ Soft Hand Abrasive Roll 216U. Our foam backed abrasive rolls can be cut or torn in sheets and have been designed for use on paint, primers and fillers by hand.



- Foam backed abrasive for flexibility
- Apply pressure more uniformly and with more conformability during the sanding process
- Get even sanding

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084118	50330	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P150, 50330	4	Roll	1	4
7000084119	50331	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P180, 50331	4	Roll	1	4

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Soft Hand Abrasive Roll 216U

Get good flexibility and anti-loading properties with 3M™ Soft Hand Abrasive Roll 216U. Our foam backed abrasive rolls can be cut or torn in sheets and have been designed for use on paint, primers and fillers by hand.



- Foam backed abrasive for flexibility
- Apply pressure more uniformly and with more conformability during the sanding process
- Get even sanding

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084121	50333	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P240, 50333	4	Roll	1	4
7000084125	50337	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P400, 50337	4	Roll	1	4
7000084126	50338	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P500, 50338	4	Roll	1	4
7000084127	50339	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P600, 50339	4	Roll	1	4
7000084128	50340	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P800, 50340	4	Roll	1	4
7000084666	559834	3M™ Soft Hand Abrasive Roll 216U, Precut 114 mm x 25 m, P1000, 50743	4	Roll	1	4
7000084123	50335	3M™ Soft Hand Abrasive Roll 216U, Precut, 114 mm x 25 m, P320, 50335	4	Roll	1	4

## 3M™ Wetordry™ Abrasive Paper Sheet 734

Sand all types of surface with 3M™ Wetordry™ Abrasive Paper Sheet 734. Our abrasive sheet features silicon carbide mineral for a sharp and consistent cut. Waterproof and long lasting, it gives a consistent finish. Available in grades from P60 to P1200. Each sheet measures 230 mm x 280 mm.



- Silicon carbide abrasive Wet or Dry paper sheet
- Use as wet or dry paper sanding sheet
- Grades P60 to P1200

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034056	01989	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P60, 01989	250	Sheet	25	250
7000034118	01988	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P80, 01988	250	Sheet	25	250
7000082520	01987	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P100, 01987	250	Sheet	25	250
7000034117	01986	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P120, 01986	250	Sheet	25	250
7000082676	01982	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P150, 01982	250	Sheet	25	250
7000034141	01981	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P180, 01981	250	Sheet	25	250
7000082677	01980	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P220, 01980	250	Sheet	25	250
7000034142	01979	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P240, 01979	250	Sheet	25	250
7000034143	01978	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P280, 01978	250	Sheet	25	250

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Wetordry™ Abrasive Paper Sheet 734

Sand all types of surface with 3M™ Wetordry™ Abrasive Paper Sheet 734. Our abrasive sheet features silicon carbide mineral for a sharp and consistent cut. Waterproof and long lasting, it gives a consistent finish. Available in grades from P60 to P1200. Each sheet measures 230 mm x 280 mm.



- Silicon carbide abrasive Wet or Dry paper sheet
- Use as wet or dry paper sanding sheet
- Grades P60 to P1200

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100248927	01977	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P320, 01977	250	Sheet	25	250
7000034145	01976	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P360, 01976	250	Sheet	25	250
7100249095	01975	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P400, 01975	250	Sheet	25	250
7000082678	01974	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P500, 01974	250	Sheet	25	250
7100248809	01973	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P600, 01973	250	Sheet	25	250
7100249099	01972	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P800, 01972	250	Sheet	25	250
7100249098	01971	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P1000, 01971	250	Sheet	25	250
7100249094	01970	3M™ Wetordry™ Abrasive Paper Sheet 734, 230 mm x 280 mm, P1200, 01970	250	Sheet	25	250

## 3M™ Wetordry™ Abrasive Sheet 314

3M™ Wetordry™ Abrasive Sheet 314 is an abrasive WOD paper that utilises Aluminium Oxide mineral for a superior finish. Paint imperfections in refinish coatings can be removed using our high quality WOD papers.



- Aluminium oxide abrasive Wet or Dry paper sheet
- Use a sandpaper that sharpens with continued use
- Grades P320 to P1200

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000082679	01967	3M™ Wetordry™ Abrasive Sheet 314, 138 mm x 230 mm, P1200, 01967	500	Sheet	50	500
7000082968	60060	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P320, 60060	6500	Sheet		
7000082966	60058	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P400, 60058	6500	Sheet		
7000082965	60057	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P500, 60057	250	Sheet	50	250
7000082964	60056	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P600, 60056	250	Sheet	50	250
7000082963	60055	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P800, 60055	250	Sheet	50	250
7000082962	60054	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P1000, 60054	250	Sheet	50	250
7000082961	60053	3M™ Wetordry™ Abrasive Sheet 314, 230 mm x 280 mm, P1200, 60053	3250	Sheet		

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## 3M™ Wetordry™ Abrasive Sheet 401Q

Use 3M™ Wetordry™ Abrasive Sheet 401Q for sanding applications needing a fine grit and light touch, such as auto body wet sanding and paint finishing. We've combined our durable waterproof A-weight paper backing and fast-cutting silicon carbide mineral for consistent scratch patterns and easier buffing.



- Convenient sheet can be used wet or dry on paint, primer, gel coat and metal
- Waterproof backing supports wet applications for decreased loading and a faster cut
- Sand every type of area

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028117	02045	3M™ Wetordry™ Abrasive Sheet 401Q, 138 mm x 230 mm, 2500A, 02045	5	Pack	1	5
7100050365	02048	3M™ Wetordry™ Abrasive Sheet 401Q, 138 mm x 230 mm, P1500, 02048	500	Each	50	500
7100050366	02049	3M™ Wetordry™ Abrasive Sheet 401Q, 138 mm x 230 mm, P2000, 02049	500	Each	50	500

## Film Sheets & Rolls

### 3M™ Hookit™ Flexible Abrasive Hand Sheet 270J

Achieve more refined finishes with 3M™ Hookit™ Flexible Abrasive Hand Sheet 270J. Designed for wet or dry sanding, our sheets feature a very thin, extremely flexible film backing that conforms effortlessly to tools and contoured surfaces.



- Get a thin film backed sheet that is extremely flexible for fine sanding, wet or dry
- Provides better 'feel' for surfaces to minimise burn through
- Conformable – perfect for sanding hard-to-reach spaces such as door pockets

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100010553	34337	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P400, 34337	5	Carton	1	5
7100010566	34339	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P600, 34339	5	Carton	1	5
7100010567	34340	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P800, 34340	5	Carton	1	5
7100010569	34341	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P1000, 34341	5	Carton	1	5
7100010568	34342	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P1200, 34342	5	Carton	1	5
7100010565	34343	3M™ Hookit™ Flexible Abrasive Hand Sheet 270J, 140 mm x 171 mm, P1500, 34343	5	Carton	1	5

# Abrasives and Abrasive Accessories

## 3M™ Paint Defect Removal Abrasive Circle Sheet

Remove dirt nibs and paint defects before buffing, to reduce scratches and produce a finer finish with the 3M™ Paint Defect Removal Abrasive Circle Sheet. Our sheet can be used wet or dry, for better results on even the smallest, hard-to-reach jobs.



- Remove dirt nibs and paint defects quickly and effectively
- Minimise time and labour spent on repairs
- Use wet or dry for great results on all areas

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100054369	33892	3M™ Paint Defect Removal Abrasive Circle Sheet, 32 mm, P1500, 33892	10	Pack	1	10
7100054390	33895	3M™ Paint Defect Removal Abrasive Circle Sheet, 32 mm, P2000, 33895	10	Pack	1	10

## 3M™ Soft Hand Abrasive Sheet 216U

3M™ Soft Hand Abrasive Sheet 216U gives good flexibility and anti-loading properties. Our sheets have been designed for use on paint, primers and fillers by hand.



- Gives good flexibility
- Abrasive laminated to foam backing
- Comfortable manual sanding on primers, paint and fillers

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084129	60539	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P150, 60539	500	Sheet	50	500
7000084130	60540	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P180, 60540	500	Sheet	50	500
7000084132	60542	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P240, 60542	500	Sheet	50	500
7000084134	60544	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P320, 60544	500	Sheet	50	500
7000084136	60546	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P400, 60546	500	Sheet	50	500
7000084137	60547	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P500, 60547	500	Sheet	50	500
7000084138	60548	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P600, 60547	500	Sheet	50	500
7000084139	60549	3M™ Soft Hand Abrasive Sheet 216U, 114 mm x 135 mm, P800, 60549	500	Sheet	50	500

## Non-woven Sheets & Rolls

### Scotch-Brite™ Durable Flex Roll

Scotch-Brite™ Durable Flex Roll is an aggressive and long lasting non-woven roll. Our flex rolls are used for deburring, finishing, blending, and cleaning.



- Aggressive and long lasting non-woven roll
- Reinforced low-stretch backing offers good flexibility and great edge durability
- Use for deburring, finishing, blending, and cleaning

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100182484	546460N	Scotch-Brite™ Durable Flex Roll, 100 mm x 10 m, SiC UFN	4	Roll	1	4
7100182483	546459N	Scotch-Brite™ Durable Flex Roll, DF-RL, 100 mm x 10 m, A/O VFN	4	Roll	1	4

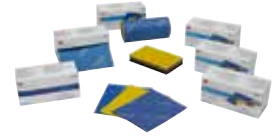
# Abrasives and Abrasive Accessories

## Cloth Sheets & Rolls

### Focus

### 3M™ Grippy Sanding Cloth

The 3M™ Grippy Sanding Cloths are designed for hand sanding application in paint preparation and paint finishing processes.



- Excellent abrasive performance in both wet and dry sanding
- Gripping material provides ease-of-use and eliminates the need for an accessory.
- New and unique feel to the product.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100142931	35109	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P320, 35109	4	Roll	1	4
7100142932	35110	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P400, 35110	4	Roll	1	4
7100142933	35111	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P600, 35111	4	Roll	1	4
7100142850	35112	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P800, 35112	4	Roll	1	4
7100142935	35113	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P1000, 35113	4	Roll	1	4
7100142936	35114	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P1200, 35114	4	Roll	1	4
7100142957	35115	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P1500, 35115	4	Roll	1	4
7100142883	35116	3M™ Grippy Sanding Cloth, 139 mm x 114 mm, P2000, 35116	4	Roll	1	4
7100230957	35124	3M™ Grippy Sanding Cloth, Trial Kit, 35124	10	Kit	1	10

## Hand Pads

### Scotch-Brite™ Hand Pad 7447

Scotch-Brite™ General Purpose Hand Pad 7447 combines flexibility with effective cutting action and precise hand control to accomplish tough cleaning jobs or produce fine finishing results, use after use. Very fine grade aluminum oxide abrasives cut fast and fine, leaving a smooth, finished surface. Suitable for use on a wide variety of materials and for many different tasks.



- Superior alternative to steel wool, wire brushes, sandpaper, and other nonwoven products for cleaning or finishing tasks
- Very fine grade aluminum oxide abrasive cleans, finishes, grains, denibs, and defuzzes
- Suitable for use on wood, metal, plastics, ceramics, porcelain, glass, rubber, or composites

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100182554	5303	Scotch-Brite™ Hand Pad 7447, 158 mm x 224 mm, A VFN	60	Each	20	60



# Abrasives and Abrasive Accessories

## Scotch-Brite™ Hand Pad 7447 PRO

Scotch-Brite™ 7447 PRO Hand Pad combines flexibility with effective cutting action and precise hand control to help you accomplish tough cleaning jobs or produce fine finishing results, use after use. The tightly graded abrasive particles in this new pad provide a consistent, uniform scratch throughout life of the hand pad.



- Superior alternative to steel wool, wire brushes, sandpaper, and other non-woven products for cleaning or finishing tasks
- Very fine grade aluminum oxide abrasive cleans, finishes, grains, denibs, and defuzzes
- Pad resists tearing, splintering, shredding, loading and will never rust, providing a long, useful life

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100023339	64926	Scotch-Brite™ Hand Pad 7447 PRO, 152 mm x 228 mm, VFN	60	Each	20	60

## Scotch-Brite™ Hand Pad 7448+

Scotch-Brite™ Ultra Fine Hand Pad 7448+ combines durability for long life, flexibility for reaching tight areas, and can be used in place of steel wool for conditioning metal surfaces and paint prep. Unlike fine steel wool, Scotch-Brite pads will not shred during use, rust after use, or leave fine metal splinters.



- Ultra fine finishing action outperforms steel wool for cleaning, blending, prepping and finishing on metal, wood, plastics and composites
- Performs like steel wool grade 00 without shredding, rusting, or splintering
- Pad conforms to irregular surfaces and gets into corners without losing performance

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100182555	5304	Scotch-Brite™ Hand Pad 7448+, 158 mm x 224 mm, S UFN, Grey	60	Each	20	60

## Scotch-Brite™ Hand Pad 7448 PRO

We developed Scotch-Brite™ 7448 PRO Hand Pad to combine durability for long life, flexibility for reaching tight areas, and to be used in place of steel wool for conditioning metal surfaces and paint prep in less time than conventional non-woven abrasive products. The tightly graded abrasive particles in our new pad provide a consistent, uniform scratch throughout life of the hand pad.



- Ultra fine finishing action outperforms steel wool for cleaning, blending, prepping and finishing on metal, wood, plastics and composites
- Scotch-Brite™ PRO cuts faster and produces a more consistent finish than conventional non-woven abrasive products
- Performs like steel wool grade 00 without shredding, rusting, or splintering

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100023340	64935	Scotch-Brite™ Hand Pad 7448 PRO, 152 mm x 228 mm, ULF, Grey	60	Each	20	60

# Abrasives and Abrasive Accessories

## Cloth belts

Focus

### 3M™ Cubitron™ II File Belt 786F

3M™ Cubitron™ II File Belt is a premium abrasive file belt for spot weld removal and other grinding / sanding applications. This file belt can be used with various types of file belt sanding machines available in the market.

- Get long-lasting performance
- Improve productivity and efficiency in the workshop
- Get a high cut rate



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100033193	33437	3M™ Cubitron™ II File Belt 786F, 10 mm x 330 mm, 36+, 33437	50	Each	10	50
7100033194	33439	3M™ Cubitron™ II File Belt 786F, 10 mm x 330 mm, 60+, 33439	50	Each	10	50
7100033195	33440	3M™ Cubitron™ II File Belt 786F, 10 mm x 330 mm, 80+, 33440	50	Each	10	50
7100033184	33443	3M™ Cubitron™ II File Belt 786F, 12.7 mm x 457.2 mm, 36+, 33443	50	Each	10	50
7100033185	33445	3M™ Cubitron™ II File Belt 786F, 12.7 mm x 457.2 mm, 60+, 33445	50	Each	10	50
7100033186	33446	3M™ Cubitron™ II File Belt 786F, 12.7 mm x 457.2 mm, 80+, 33446	50	Each	10	50
7100035467	33449	3M™ Cubitron™ II File Belt 786F, 20 mm x 520 mm, 36+, 33449	50	Each	10	50
7100035468	33451	3M™ Cubitron™ II File Belt 786F, 20 mm x 520 mm, 60+, 33451	50	Each	10	50
7100035469	33452	3M™ Cubitron™ II File Belt 786F, 20 mm x 520 mm, 80+, 33452	50	Each	10	50

## Non-woven Belts

### Scotch-Brite™ Durable Flex Belt DF-BL

Scotch-Brite™ Durable Flex Belt is engineered to perform tough detail work such as deburring, blending, and finishing, on a variety of metals. The reinforced, low-stretch backing and superior edge durability aid in supplying an aggressive cutting ability.

- Tough, non-woven belt is effective for deburring, blending and cleaning
- Higher flexibility resists “chunking” and performs well on belt sanders with small contact wheels
- Low-stretch backing provides aggressive conditioning capability



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100219018	23432	Scotch-Brite™ Durable Flex Belt DF-BL, 10 mm x 330 mm, A CRS, Brown	25	Each	1	25
7100218947	13928	Scotch-Brite™ Durable Flex Belt DF-BL, 13 mm x 457 mm, A CRS, Brown	25	Each	1	25

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Abrasives and Abrasive Accessories

## Blocks

### 3M™ Hookit™ Purple+ Handblock Multi Hole

Sand filler easily and effectively with 3M™ Hookit™ Purple+ Handblock Multihole. Our range of hand blocks are optimised for manual sanding applications and dust extraction, to create a cleaner workplace environment.



- Optimised dust extraction
- Cleaner workplace environment
- Sand filler and primers easily and effectively

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032188	05170	3M™ Hookit™ Purple+ Handblock Multi Hole, 70 mm x 127 mm, 05170	1	Each	1	1
7000032189	05171	3M™ Hookit™ Purple+ Handblock Multi Hole, 70 mm x 198 mm, 05171	1	Each	1	1
7000032190	05172	3M™ Hookit™ Purple+ Handblock Multi Hole, 70 mm x 396 mm, 05172	1	Each	1	1
7000032191	05173	3M™ Hookit™ Purple+ Handblock Multi Hole, 115 mm x 225 mm, 05173	1	Each	1	1

### 3M™ Hookit™ Purple+ Baseplate Multihole

Get optimised dust extraction with 3M™ Hookit™ Purple+ Baseplate Multihole. Our comprehensive range of Hookit™ Purple+ Baseplate Multihole products suitable for a wide selection of machines in the automotive aftermarket.



- Optimised dust extraction
- Cleaner workplace environment
- Use to allow 3M™ Abrasives to be applied on a wide range of tools

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000060242	50774	3M™ Hookit™ Purple+ Baseplate Multihole, 70 mm x 198 mm, 50774	2	Each	1	2
7000060249	50781	3M™ Hookit™ Purple+ Baseplate Multihole, 115 mm x 225 mm, 50781	1	Each	1	1

### 3M™ Hookit™ Interface Pad

Use 3M™ Hookit™ Interface Pad with 260L, 260L + and other Hookit abrasives to add flexibility during the sanding process. Our pads give conformability with an outstanding finish.



- Gives conformability and an outstanding finish
- Adds flexibility when sanding
- Laminate foam construction

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032193	05175	3M™ Hookit™ Interface Pad, Purple+, 70 mm x 198 mm, Multihole, Soft, 05175	5	Each	1	5

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Purple+ Curved Adapter Set Multi Hole

Shape curved panels easily and effectively with 3M™ Hookit™ Purple+ Curved Adapter Set Multihole. Our curved adapter set fits to a standard flat hand blocks to allow easier shaping of curved panels.



- Adaptor range with optimised dust extraction
- Shape curved panels easily and effectively
- Get a cleaner work environment

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032209	50728	3M™ Hookit™ Purple+ Curved Adapter Set Multi Hole, 70 × 127 mm, 50728	1	Each	1	1
7000032210	50729	3M™ Hookit™ Purple+ Curved Adapter Set Multi Hole, 70 × 198 mm, 50729	1	Each	1	1

### Focus

## 3M™ Hookit™ Dust Extraction Flexible Sanding Block

These 3M™ Hookit™ sanding blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.



- A lightweight sanding block with a firm-but-flexible backing which helps easily restore contours and bodylines.
- When used with a vacuum system and compatible abrasives, this 3M™ Hookit™ Dust Extraction Flexible Sanding Block helps capture dust which can increase abrasive life while helping reduce dust in the shop environment.
- The 3M™ Hookit™ hook and loop attachment system allows for easy abrasive changeouts.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100260505	35825	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 133 mm x 67 mm, 35825	24	Each	1	24
7100256500	35826	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 178 mm x 67 mm, 35826	24	Each	1	24
7100256624	35828	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 406 mm x 67 mm, 35828	8	Each	1	8

## 3M™ Hookit™ Sanding Block

Use 3M™ Hookit™ Sanding Block to achieve more consistent, uniform sanding results. This sanding block used in combination with Hookit™ abrasives is ideal for sanding filler, primer and other substrates.



- Sanding blocks deliver more consistent sanding results
- Makes sanding challenging locations easier
- Boosts the efficiency of sanding by hand

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045510	05684	3M™ Hookit™ Sanding Block, Kit, 05684	6	Each	1	6

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Hand Block

Get better results when sanding by hand with 3M™ Hookit™ Hand Block – our ergonomic sanding block that fits comfortably in the hand to reduce instances of hand fatigue. The block allows for a more even and consistent application of pressure, which delivers more uniform results.



- Get more consistent sanding results
- Achieve a true flat surface easily
- Boost the efficiency of sanding by hand

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000038368	05742	3M™ Hookit™ Hand Block, 70 mm x 125 mm, Soft, 05742	5	Each	1	5
7000045715	05740	3M™ Hookit™ Hand Block, 70 mm x 127 mm, Hard, 05740	10	Each	1	10
7000045716	05741	3M™ Hookit™ Hand Block, 70 mm x 197 mm, Firm, 05741	10	Each	1	10
7000045717	05744	3M™ Hookit™ Hand Block, 70 mm x 406 mm, Firm, 05744	1	Each	1	1

## 3M™ Paint Defect Removal Hand Sanding Cylinder

Use the 3M™ Paint Defect Removal Hand Sanding Cylinder with 32mm circular abrasives to remove paint defects while minimising the size of the repair area, for better workshop efficiency. Our sanding cylinder is part of the 3M™ Paint Defect Removal Hand System.



- Remove dirt nibs and paint defects quickly and effectively
- Minimise defective areas for faster repairs
- Save time on unnecessary sanding, compounding and polishing

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100054229	33909	3M™ Paint Defect Removal Hand Sanding Cylinder, 30 mm x 29 mm, 33909	10	Each	1	10

### Focus

## 3M™ Grippy Sanding Block

3M™ Grippy Sanding Block is designed specifically to work with our 3M™ Grippy Sanding Cloth. This sanding block is excellent for adding conformable support when hand sanding. Its 2 cm thickness facilitates smooth sanding in narrow and hard-to-reach spaces. The block and the cloth can be used for wet or dry sanding.



- 6.8 cm x 11 cm block is designed for hand sanding with 3M™ Grippy Sanding Cloth when added support is needed
- 2 cm thickness is excellent for stability in hard-to-reach areas such as grooves and channels
- Can be used for wet or dry sanding

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100158721	35123	3M™ Grippy Sanding Block, 68 mm x 111 mm x 20 mm, 35123	10	Each	1	10

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Marine Fairing Board



Make your marine fairing, finishing and sanding easier and more efficient with 3M™ Hookit™ Marine Fairing Board. Our lightweight board has a two level design that lets you grasp and handle it securely and effortlessly. It works with our Hookit™ abrasive sheets, saving you time and money when sanding marine surfaces.

- Lightweight two-level construction makes the fairing board easy to handle
- Raised handle provides extra control and comfort
- 4-1/2" x 30" size and balanced design is ideal for fairing, sanding and finishing

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045684	83497	3M™ Hookit™ Marine Fairing Board, 114 mm x 762 mm, Rigid, 83497	1	Each	1	1

## 3M™ Hookit™ Marine Fairing Board Flexible



Get 3M™ Hookit™ Marine Fairing Board Flexible for a lightweight yet robust tool used in fine marine fairing and sanding. Our marine board has a flexible facing which works smoothly across concaves, convexes and curves.

- Lightweight design with double handle gives easy and secure handling
- Flexible facing moves effortlessly across irregular surfaces
- 4-1/2" x 30" size is ideal for fairing, sanding and finishing

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045685	83978	3M™ Hookit™ Marine Fairing Board Flexible, 114 mm x 762 mm, 83978	1	Each	1	1

## HOLDERS & Back-up Pads

### 3M™ Clean Sanding Abrasive Disc Pad Kit



Our Hookit™ Clean Sanding Disc Pad Kit contains a durable foam Hookit™ disc back-up pad with 5/16-24 internal threads, and includes five adapters to attach to different tools. The disc pad also features our multi-hole Clean Sanding pattern for superior dust extraction, ready for use with Clean Sanding discs.

- Hookit™ disc pad enables easy sanding disc change-out, maximizing disc life
- Five adapters range from 1/4-20 INT x 5/16-24 EXT to 5/16-24 EXT x 6mm-1.0 EXT
- Firm foam design provides yield for consistent grit application

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045008	20427	3M™ Clean Sanding Abrasive Disc Pad Kit, 76.2 mm x 12.7 mm x 5/16, 20427	5	Kit	1	5

# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Back-up Pad

Get optimum dust extraction with 3M™ Hookit™ Back-up Pad. Our highly dense foam, flat rigid centre and soft edge Back-up Pads offer greater edge flexibility with the centre hole configuration and the best dust extraction with direct flow channelling.



- Equalise air flow with different hole sizes to provide best extraction
- Get excellent extraction from spiral hole pattern
- Choose from soft or standard firmness

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000083877	50193	3M™ Hookit™ Back-up Pad, 150 mm, 8 mm (5/16 in), 7 Hole, Hard, 50193	5	Each	1	5
7000032141	50391	3M™ Hookit™ Back-up Pad, 150 mm, 8 mm (5/16 in), 15 Hole, Soft, 50391	5	Each	1	5
7000032142	50392	3M™ Hookit™ Back-up Pad, 150 mm, 8 mm (5/16 in), 15 Hole, Standard, 50392	5	Each	1	5
7000032140	50393	3M™ Hookit™ Back-up Pad, 150 mm, M8, 15 Hole, Soft, 50393	5	Each	1	5
7000032143	50394	3M™ Hookit™ Back-up Pad, 150 mm, M8, 15 Hole, Standard, 50394	5	Each	1	5
7000042720	05717	3M™ Hookit™ Back-up Pad, 178 mm x 20 mm, 5/8-11, 05717	1	Each	1	1
7000045726	05717M	3M™ Hookit™ Back-up Pad, 178 mm, M14-2.01, 05717M	1	Each	1	1

## 3M™ Hookit™ Back-up Pad Multihole

3M™ Hookit™ Back-up Pad Multihole are abrasive back-up pads for 3M™ abrasive multihole discs.



- Optimised dust extraction
- Cleaner workplace environment
- Rigid surface and soft edges

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000060210	50539	3M™ Hookit™ Back-up Pad Multihole, 150 mm, 8 mm (5/16 in), 50539	5	Each	1	5
7000032172	50541	3M™ Hookit™ Back-up Pad Multihole, 150 mm, 8 mm (5/16 in), Soft, 50541	5	Each	1	5
7100010603	51124	3M™ Hookit™ Back-up Pad Multihole, 150 mm, 8 mm (5/16 in), Soft, 51124	5	Each	1	5
7000032173	50540	3M™ Hookit™ Back-up Pad Multihole, 150 mm, 8 mm (5/16 in), Standard, 50540	5	Each	1	5
7100010600	51122	3M™ Hookit™ Back-up Pad Multihole, 150 mm, 8 mm (5/16 in), Standard, 51122	5	Each	1	5
7000032171	50543	3M™ Hookit™ Back-up Pad Multihole, 150 mm, M8, Soft, 50543	5	Each	1	5
7100037008	51125	3M™ Hookit™ Back-up Pad Multihole, 150 mm, M8, Soft, 51125	5	Each	1	5
7000032174	50542	3M™ Hookit™ Back-up Pad Multihole, 150 mm, M8, Standard, 50542	5	Each	1	5
7100037007	51123	3M™ Hookit™ Back-up Pad Multihole, 150 mm, M8, Standard, 51123	5	Each	1	5

# Abrasives and Abrasive Accessories

## 3M™ Trizact™ Hookit™ Abrasive Hand Pad

Use 3M™ Trizact™ Hookit™ Abrasive Hand Pad comfortably thanks to a wide strap for holding the pad to the operator's hand. Our abrasive hand pad is made with soft foam rubber for conformability and spreading out finger pressure.



- Designed for 3M™ Hookit™ Discs
- Strap holds pad on hand
- Soft foam rubber spreads out sanding pressure

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034317	05791	3M™ Trizact™ Hookit™ Abrasive Hand Pad, 150 mm, 05791	20	Each	1	20
7000084116	05792	3M™ Trizact™ Hookit™ Abrasive Hand Pad, 150 mm, Halfround, 05792	20	Each	1	20

## 3M™ Hookit™ Low Profile Abrasive Disc Back-up Pad

3M™ Hookit™ Low Profile Abrasive Disc Back-up Pad is specially designed for use with 6 inch Hookit discs. Our back-up pad has a low profile design for better levelling and faster removal rates when flat sanding.



- Low profile design provides better levelling and faster removal rates when flat sanding
- Made with a medium density foam
- Features a blunt edge for improved durability

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100058086	28729	3M™ Hookit™ Low Profile Abrasive Disc Back-up Pad, Red, 150 mm x 9.5 mm x 15.6 mm, 5/16-24 in, 28729	10	Each	1	10

## 3M™ Hookit™ Soft Abrasive Disc Pad

3M™ Hookit™ Soft Abrasive Disc Pad is ideal for use with fine grade abrasives for sanding primer on conformable surfaces, best used with a slow speed polisher/grinder.



- Designed for 203 mm (8 in) 3M™ Hookit™ II Discs
- Conformable
- Produces finer finishes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045673	05768	3M™ Hookit™ Soft Abrasive Disc Pad, 203 mm (8 in), 05768	1	Each	1	1

## 3M™ Hookit™ Soft Interface Pad

Maximise cushion and conformability during the automotive sanding process with 3M™ Hookit™ Soft Interface Pad. Use our pads between Hookit™ discs and Hookit™ back up pads for quick change outs.



- Soft foam construction conforms to contours for a finer finish
- Adds support to disc pad for improved abrasive cut and closer edge sanding
- Applies effortlessly between Hookit™ discs and Hookit™ back-up pads for quick changeouts

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000490	05771	3M™ Hookit™ Soft Interface Pad, 75 mm, 6 Hole, 05771	10	Bag	1	10
7000032126	50397	3M™ Hookit™ Soft Interface Pad, 150 mm x 5 mm, 15 Hole, 50397	10	Each	1	10



# Abrasives and Abrasive Accessories

## 3M™ Hookit™ Soft Interface Pad

Maximise cushion and conformability during the automotive sanding process with 3M™ Hookit™ Soft Interface Pad. Use our pads between Hookit™ discs and Hookit™ back up pads for quick change outs.



- Soft foam construction conforms to contours for a finer finish
- Adds support to disc pad for improved abrasive cut and closer edge sanding
- Applies effortlessly between Hookit™ discs and Hookit™ back-up pads for quick changeouts

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032161	50545	3M™ Hookit™ Soft Interface Pad, 150 mm x 5 mm, Multihole, 50545	10	Each	1	10
7000032538	51126	3M™ Hookit™ Soft Interface Pad, 150 mm x 5 mm, Multihole, Soft, 51126	10	Each	1	10
7000038372	05774	3M™ Hookit™ Soft Interface Pad, 150 mm x 10 mm, 7 Hole, 05774	10	Each	1	10
7000032124	50396	3M™ Hookit™ Soft Interface Pad, 150 mm x 10 mm, 15 Hole, 50396	10	Each	1	10
7000032160	50544	3M™ Hookit™ Soft Interface Pad, 150 mm x 10 mm, Multihole, 50544	10	Each	1	10
7000060213	50547	3M™ Hookit™ Soft Interface Pad, 150 mm x 10 mm, Multihole, 50547	10	Each	1	10
7000032539	51127	3M™ Hookit™ Soft Interface Pad, 150 mm x 10 mm, Multihole, Soft, 51127	10	Each	1	10
7000060252	50742	3M™ Hookit™ Soft Interface Pad, Purple+, 70 mm x 127 mm, Multihole, 50742	5	Each	1	5

## 3M™ Perfect-It™ Back-up Pad

3M™ Perfect-It™ Back-up Pad allows for easy attachment, quick removal and accurate centering of compounding or polishing pads. We used our 3M™ Hookit™ attachment system for these pads to enhance convenience and boost productivity with quick change of abrasive discs.



- Backup pad supports single-sided compounding or polishing pads
- Firmly attach and easily remove compounding or polishing pads
- Centre compounding or polishing pads accurately

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000038365	09553	3M™ Perfect-It™ Back-up Pad, 15.8 mm (5/8 in), 09553	5	Each	1	5
7000038364	09552	3M™ Perfect-It™ Back-up Pad, Polishing, M14, 09552	5	Each	1	5

## 3M™ Roloc™ Bristle Disc Holder

3M™ Roloc™ Bristle disc holder is the back-up attachment for the unique 3M™ Roloc™ Bristle Discs. Available in sizes of 50 mm and 75 mm with a 6.4 mm shaft.



- Allows safe easy mounting of bristle disc product
- Maximises Bristle disc performance
- Durable plastic holder

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028392	05539	3M™ Roloc™ Bristle Disc Holder, Disc Pad Assembly, 50.8 mm, Hard, 05539	10	Each	1	10
7000045705	05540	3M™ Roloc™ Bristle Disc Holder, Disc Pad Assembly, 76.2 mm, Hard, 05540	10	Kit	1	10

# Abrasives and Abrasive Accessories

## 3M™ Flexible Abrasive Hookit™ Foam Pad

3M™ Flexible Abrasive Hookit™ Foam Pad work well for sanding primer, blending and paint finishing.



- Use with range of 3M™ Hookit™ Abrasive Sheets
- Offers high flexibility to adapt to contours being sanded
- Provides support in hard-to-reach locations

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045570	34349	3M™ Flexible Abrasive Hookit™ Foam Pad, 34349	10	Each	1	10

## 3M™ Perfect-It™ Buffer Back-up Pad

3M™ Perfect-It™ Buffer Back-up Pad is designed for use as a back-up pad for 75 mm 3M Polishing Systems.



- Works with the colour code range of 3M foam pads
- Used with the 3M™ Perfect-It™ Denib Polisher
- High quality back-up pad

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000060283	07652	3M™ Perfect-It™ Buffer Back-up Pad, 75 mm, 07652	5	Each	1	5

### Focus

## 3M™ Perfect-It™ Random Orbital Polisher Back-Up Pad

Get peak performance with the 3M™ Perfect-It™ Random Orbital Polisher Back-Up Pad for your 3M™ Perfect-It™ Random Orbital Polisher. These pads help 3M™ Perfect-It™ Random Orbital Compounding and Polishing Pads stay firmly attached to the polisher, helping maximize your productivity. Easy one-screw attachment.



- **PEAK PERFORMANCE:** The 3M™ Perfect-It™ Random Orbital Polisher Back-Up Pad helps compounding and polishing pads perform their best when used with the 3M™ Perfect-It™ Random Orbital Polisher.
- **EASY ON, HOLDS TIGHT:** The 3M™ Perfect-It™ Random Orbital Polisher Back-Up Pad uses 3M™ Hook-it™ attachment for fast attachment of compounding and polishing pads – holding them firmly in place.
- **FAST INSTALL:** The 3M™ Perfect-It™ Random Orbital Polisher Back-Up Pad attaches to the polisher with a single screw and Allen key.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100265258	34128	3M™ Perfect-It™ Random Orbital Polisher Back-up Pad, 130 mm (5 in), 34128	5	Each	1	5
7100265259	34129	3M™ Perfect-It™ Random Orbital Polisher Back-up Pad, 150 mm (6 in), 34129	5	Each	1	5

# Abrasives and Abrasive Accessories

## 3M™ Flat Fibre Disc Back-up Pad

Use 3M™ Ribbed Back Up Pad with 3M™ Cubitron™ II discs for improved disc cut and lifespan. Our pad features a unique rib pattern and is resistant to temperatures over 212° F (100°C). It helps to improve efficiency and reduce costs.



- Specially Designed, Hard, Ribbed Backup Pad
- Hard rubber construction works with fibre disc backing for consistent support
- Reduces vibration for greater operator comfort

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100242134	64829	3M™ Flat Fibre Disc Back-up Pad, 150 mm, PN64829	15	Each	1	15

## 3M™ High Performance Ribbed Back-Up Pad

The 3M™ Ribbed Back Up Pad has a unique rib pattern and is resistant to temperatures over 212° F (100°C).



- Unique rib pattern
- Resistant to temperatures over 212° F (100°C)
- Use to extend the cut rate and lifespan of 3M™ Cubitron™ II discs

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032409	3M64860	3M™ High Performance Ribbed Back-Up Pad, 115 mm, Red	10	Each	1	10
7000032410	64861	3M™ High Performance Ribbed Back-Up Pad, 125 mm, Red	10	Each	1	10
7000032411	64862	3M™ High Performance Ribbed Back-Up Pad, 180 mm, Red	15	Each	1	15

## Mandrels & Adapters

### 3M™ Adaptors for Polishers

Adaptor for 5/8" shaft polishers, for use with 3M™ Screw On Double Sided Buffing pads.



- For use with 5/8" shaft rotary polishers
- Eliminates the concern of exposed threads when using
- Eliminates the potential scratching of vehicles while using 3M screw on double side pads

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100017371	05710	3M™ Adaptors for Polishers, Buff Pad Adaptor, 05710	10	Each	1	270

# Abrasives and Abrasive Accessories

## 3M™ Perfect-It™ Quick Connect Adaptor

3M™ Perfect-It™ Quick Connect Adapter makes it easy to connect or disconnect double-sided buffing pads on rotary polishers. Our heavy-duty adapter saves both time and effort in an automotive body shop by making pad changes so quick and simple. 5/8", or M14 thread.



- Allows quick changes of buffing pads
- Makes it easy to change between compound and polishing pads
- Provides a reliable connection between pad and polisher

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100086812	33271	3M™ Perfect-It™ Quick Connect Adaptor, M14, 33271	10	Each	1	10

## Dust Extraction Systems

### 3M™ Multi Hole Block Hose

Extract dust and debris with 3M™ Multihole Block Hose. Our flexible and durable block hose takes dust and debris from sanding and blocking applications to Dust Extract systems.



- Extract dust and debris from sanding and blocking applications
- Get a flexible and durability with 3 or 6 metre hose
- Use to attach to the 3M™ Hookit™ Purple+ Multihole Handblock Multihole and other systems

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032192	05174	3M™ Multi Hole Block Hose, 6 m, 05174	1	Each	1	1



# Power tools

Choosing the right abrasives or compounds for your paint finishing and automotive repair project is critical — and so is using the right tool. 3M offers a range of systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to optimise abrasive performance and maximize productivity. Whether your job calls for file belt sander, a sanding tool or a polishing machine, 3M has you covered with the power tools, accessories and service you need.

# Power tools

## Buffers & Polishers

Focus

### 3M™ Perfect-It™ Random Orbital Polisher

Experience no more swirls, holograms, or burn through with the 3M™ Random Orbital Polisher and finishing system; and achieve a consistent high-gloss finish on a variety of paints and clear coats. Its circular and oscillating motion, paired with our matched compound, polish and pads, eliminates the dreaded swirl marks common with traditional rotary tools.



- **REFINISHING, REDEFINED:** The circular and oscillating motion of the 3M™ Perfect-It™ Random Orbital Polisher, paired with our matched compound, polish and pads, eliminates the dreaded swirl marks common with traditional rotary tools.
- **ULTIMATE CONTROL:** The tool's variable speed control and a progressive speed trigger let you customize the power you bring to any job.
- **A SYSTEM DESIGNED TO WORK TOGETHER:** Part of the easy-to-use 3M™ Perfect-It™ Random Orbital Paint Finishing System, which includes pads, liquids, and tools engineered to deliver high-quality finishes.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100263991	34104E	3M™ Perfect-It™ Random Orbital Polisher, 15 mm, 230V, 50Hz, Plug G, 34104E	1	Each	1	1
7100264083	34105E	3M™ Perfect-It™ Random Orbital Polisher, 21 mm, 230V, 50Hz, Plug G, 34105E	1	Each	1	1

## Power Grinders

### 3M™ Cut-Off Wheel Tool for Body Repair

The 3M™ Cut-Off Wheel Tool for Body Repair is designed for cutting quickly and smoothly through aluminum, high strength steel and other tough substrates in collision repair. It features a 0.7 Horse Power (HP) motor in a tough composite housing that makes the tool very lightweight (less than 1 kg) and maneuverable. It is designed to optimize the performance of 3M™ Cubitron™ II Cut-Off Wheels.



- Lightweight, powerful tool is designed for use in body shop applications
- 0.7 HP motor delivers power for cutting through metals including high strength steel
- Lightweight tool, weighs less than 1 kg

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100110997	33579	3M™ Cut-Off Wheel Tool for Body Repair, 75 mm, 33579	1	Each	1	1

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Power tools

## Power Sanders

### 3M™ File Belt Sander

The 3M™ File Belt Sander for Body Repair features the technology and versatility of metalworking belt sanders in a size that's ideal for automotive collision repair. This narrow-profile tool is excellent for cutting in tight areas, including cutting, dressing and refining spot welds as well as blending and finishing. This file belt sander is designed for use with 3M™ Cubitron™ II abrasives.



- Lightweight file belt sander is ideal for cutting and finishing work in body repair
- Powerful 495W motor is excellent for collision repair applications
- Light weight makes for greater manoeuvrability and less operator fatigue

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100110952	33575	3M™ File Belt Sander, 457 mm, 33575	1	Each	1	1
7100110995	33573	3M™ File Belt Sander, Mini File Belt Sander, 330 mm, 33573	1	Each	1	1

### 3M™ Body Repair Pistol Grip Disc Sander

3M™ Pistol Grip Disc Sander for Body Repair is designed specifically for grinding and surface preparation processes in collision repair, ideal for paint stripping and weld cleanup.



- Lightweight well balanced tool
- Powerful 336W motor (0.45 HP), up to 18.000 RPM
- Variable speed control trigger

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100110951	33577	3M™ Body Repair Pistol Grip Disc Sander, 50 mm and 75 mm, 33577	1	Each	1	1

## Power Tool Parts & Accessories

### 3M™ File Belt Sander Contact Arm Assembly

The 3M™ File Belt Sander Contact Arm Assembly is an efficient way to maintain your sanding and grinding capabilities, without spending on additional sanders. Each contact arm assembly arrives ready to install onto your 3M™ File Belt Sander (PN 33573 and 33575).



- Assembled - ready to use
- Includes rubber contact wheels
- Replacement part for the 3M™ File Belt Sander

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100132680	33585	3M™ File Belt Sander Contact Arm Assembly, 330 mm x 10 mm, 33585	10	Each	1	10
7100132820	33586	3M™ File Belt Sander Contact Arm Assembly, 330 mm x 13 mm, 33586	10	Each	1	10
7100132681	33588	3M™ File Belt Sander Contact Arm Assembly, 457 mm x 13 mm, 33588	10	Each	1	10

# Power tools

## 3M™ File Belt Sander Contact Wheel Replacement

3M™ File Belt Sander Contact Wheel Replacements contains everything you need to easily replace the contact wheel on your 3M™ File Belt Sander and help keep it operating at peak performance.



- Designed specifically for 3M™ File Belt Sanders (PN 33573 and 33575) and 3M™ Cubitron™ II Abrasive Belts
- Replace just the contact wheel, not the entire contact arm assembly
- Rubber contact wheel is flexible to help prolong abrasive belt life

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100132678	33583	3M™ File Belt Sander Contact Wheel Replacement, 10 mm, 33583	10	Kit	1	10



## PERSONAL SAFETY

• Comfort Particle Mask P2



• Hearing Protection



• Face Protection



• Reusable Workwear



• Safety Gloves



### 1 Replacement Panel Cutting



- ▶ Identify car manufacturer recommended sectioning location, scribe or mark with tape on the vehicle and replacement panel
- ▶ Trim repair area using preferred cut-off wheel



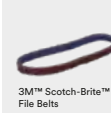
3M™ Cut-Off Wheel Tool  
ø 75 mm , ø 100 mm

3M™ Cubitron™ II  
Cut-Off Wheels

### 2 Replacement Panel Preparation



- ▶ Clean and prep remaining mating flanges on replacement panel with a Scotch-Brite™ Belt or Disc where necessary
- ▶ Clean and apply weld-thru primer to all areas requiring welding methods for corrosion protection



3M™ Scotch-Brite™  
File Belts

3M™ Scotch-Brite™  
Roloc™ Disc

3M™ File Belt Tool

3M™ Pistol Grip  
Disc Sander

### 3 Sealer/Coating Removal



- ▶ Use Scotch-Brite™ Belt to remove coatings and seam sealers in hard to reach areas and along pinch weld flanges to expose spot weld locations



3M™ Scotch-Brite™  
File Belts

3M™ File Belt Tool

### 4 Spot Weld Removal



- ▶ Grind spot weld to remove weld from top panel. Note top panel thickness
- ▶ Use caution when grinding to only grind top panel and limit cutting into host/interior panel
- ▶ Separate exterior panel from the host panel after additional pre cut



3M™ Cubitron™ II  
File Belts 60+ - 90+

3M™ File Belt Tool

### 5 Final Cut



- ▶ Identify final cut line at the overlapping area of the pre cutted host and replacement panel
- ▶ Trim repair area using preferred cut-off



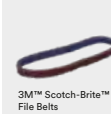
3M™ Cut-Off Wheel Tool  
ø 75 mm , ø 100 mm

3M™ Cubitron™ II  
Cut-Off Wheels

### 6 Weld Surface Preparation



- ▶ Clean and prep remaining mating flanges on replacement panel with a Scotch-Brite™ Belt or Disc where necessary
- ▶ Use caution to limit amount of grinding done to adjacent areas in terms of substrate thickness
- ▶ Clean surface and apply weld-thru primer to all areas requiring welding methods for corrosion protection



3M™ Scotch-Brite™  
File Belts

3M™ Scotch-Brite™  
Roloc™ Disc

3M™ File Belt Tool

3M™ Pistol Grip  
Disc Sander

### 7 Panel Bonding



- ▶ Apply adhesive to mating flange areas on host panel and replacement panel as recommended from car manufacturer by covering all bare metal areas
- ▶ Apply an additional bead of adhesive at mating flange areas to ensure proper bond line thickness
- ▶ Note: A new cartridge needs to be calibrated as recommended before the first application, to allow initial equalisation! Any further material from there is good to use



3M™ Panel Bonding  
Adhesive

3M™ Pneumatic  
Applicator for 200ml  
Duopak Cartridge

3M™ Manual Applicator  
for 200ml Duopak  
Cartridge

### 8 Welding



- ▶ Using car manufacturer recommended welding methods at the different areas of the car body lines

### 9 Weld Cleaning



- ▶ Use 80+ grit to equalize WPS welding spots and MIG brazing joints
- ▶ Fine sanding of weld site in preparation for subsequent operations
- ▶ Use caution to limit amount of grinding done to adjacent areas in terms of substrate thickness



3M™ Cubitron™ II  
File Belts

3M™ Cubitron™ II  
Roloc™ Discs

3M™ File Belt Tool

3M™ Pistol Grip  
Disc Sander





# Adhesives, Sealants & Applicators

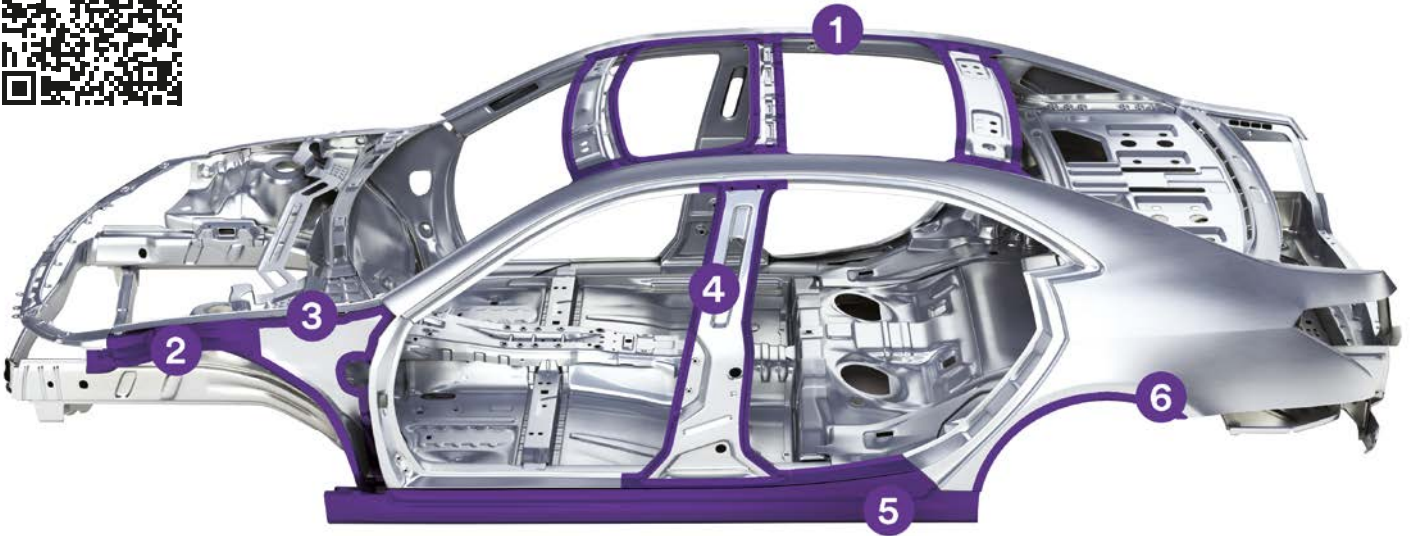
3M adhesives, coatings and sealers help ensure that your OEM-quality collision repairs will stay that way long after the vehicles leave your shop. They perform in areas that make all the difference: plastic and glass repair, panel and structural bonding, seam sealing, corrosion protection and more. 3M also supplies the equipment and resources you need to use them quickly and cost-effectively.

## PERSONAL SAFETY

- Comfort Particle Mask P2
- Hearing Protection
- Face Protection
- Reusable Workwear
- Safety Gloves

<b>1</b> Host Panel Preparation		<ul style="list-style-type: none"> <li>▶ Remove remaining material and contaminants from host panel. Prep remaining mating flanges on host panel with a Scotch-Brite™ Belt or Disc</li> </ul>	<p>3M™ Scotch-Brite™ File Belts      3M™ Scotch-Brite™ Roloc™ Disc      3M™ Body Repair Pistol Grip Disc Sander</p>
<b>2</b> Cleaning of the surface		<ul style="list-style-type: none"> <li>▶ Degreasing host panel mating flange areas</li> </ul>	<p>3M™ General Purpose Adhesive Cleaner      3M™ Professional Panel Wipes</p>
<b>3</b> Replacement Panel Preparation		<ul style="list-style-type: none"> <li>▶ Remove Ecoat from replacement panel mating flange areas using Scotch-Brite™ Belt</li> </ul>	<p>3M™ Scotch-Brite™ File Belts      3M™ File Belt Tool</p>
<b>4</b> Cleaning of the surface		<ul style="list-style-type: none"> <li>▶ Degreasing replacement panel mating flange areas</li> </ul>	<p>3M™ General Purpose Adhesive Cleaner      3M™ Professional Panel Wipes</p>
<b>5</b> Corrosion Protection		<ul style="list-style-type: none"> <li>▶ Apply weld-thru primer to all areas on host panel and replacement panel requiring welding operations, except the areas for bonding</li> <li>▶ Two layers are recommended to obtain the right coating thickness for optimum corrosion protection</li> <li>▶ Drying time: 10 - 20 minutes</li> </ul>	<p>3M™ Weld Thru II Primer</p>
<b>6</b> Calibration of a new cartridge		<ul style="list-style-type: none"> <li>▶ Insert the cartridge into a suitable application gun</li> <li>▶ Before attaching the mixer to the cartridge, squeeze out a small amount of material until both components are equally extruded</li> <li>▶ Attach the mixing nozzle and discard the first 2-4 cm of extruded material, to remove any improperly mixed material</li> </ul> <p>Note: The previous step is only necessary when using a new cartridge.</p>	<p>3M™ Panel Bonding Adhesive      3M™ Pneumatic Applicator for 200ml Duopack Cartridge      3M™ Manual Applicator for 200ml Duopack Cartridge</p>
<b>7</b> Application		<ul style="list-style-type: none"> <li>▶ Apply adhesive to mating flange areas on host panel and replacement panel, covering all bare metal areas</li> <li>▶ Apply an additional bead of adhesive at mating flange areas to ensure proper bond line thickness and all voids are filled</li> </ul>	
<b>8</b> Install Replacement Panel		<ul style="list-style-type: none"> <li>▶ Install replacement panel to host panel by clamping in place</li> <li>▶ Apply required welds on rear vertical seams, cosmetic joints, or where otherwise recommended by the directions for use from the car manufacturer</li> </ul> <p>Note: Follow recommended adhesive clamp times: ~ after 4h @ 23°C ambient temperature</p>	
<b>9</b> Adhesive Clean Up		<ul style="list-style-type: none"> <li>▶ Tool excess adhesive squeeze-out from repair area prior to curing to seal the repair</li> </ul> <p>Note: Grinding to remove excess adhesive can expose bare metal, causing corrosion</p>	<p>3M™ General Purpose Adhesive Cleaner      3M™ Professional Panel Wipes</p>

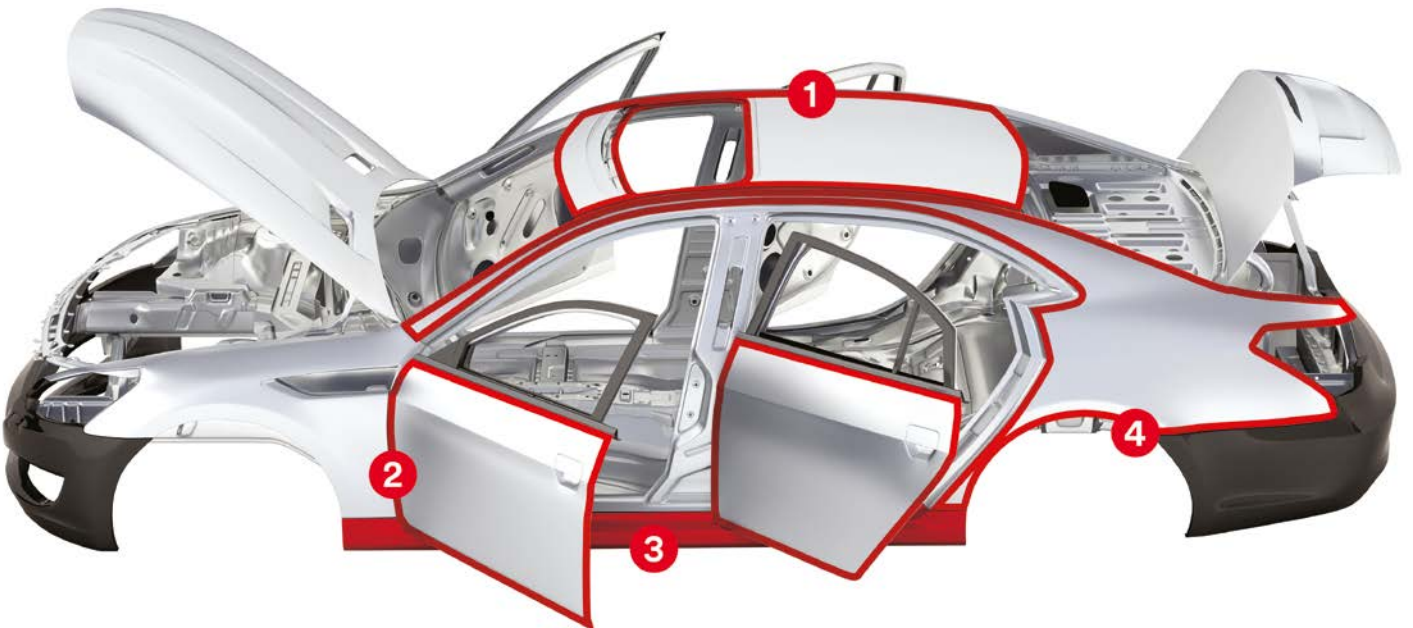
# The hidden heroes of collision repair.



**Quick Reference:** Areas where 3M™ Impact Resistant Structural Adhesive may be used.

- |                          |                    |                              |
|--------------------------|--------------------|------------------------------|
| 1 Roof Skin              | 3 Body Side        | 5 Sill panel                 |
| 2 Front Upper/Lower Rail | 4 B Pillar/Uniside | 6 Rear Unibody/Wheel Opening |

Please reference OEM Repair Procedures.



**Quick Reference:** Areas where 3M™ Panel Bonding Adhesive may be used.

- |             |             |              |                                    |
|-------------|-------------|--------------|------------------------------------|
| 1 Roof Skin | 2 Door Skin | 3 Sill panel | 4 Quarter Panel/Truck Box/Van Side |
|-------------|-------------|--------------|------------------------------------|

Please reference OEM Repair Procedures.

# Adhesives, Sealants & Applicators

## Structural Adhesives

Focus

### 3M™ Impact Resistant Structural Adhesive

3M™ Impact Resistant Structural Adhesive (IRSA) is formulated for true automotive OEM-specified structural bonding applications, excellent for collision absorption in steel structures and advanced lightweight aluminum alloys. This two-part epoxy adhesive delivers extended worktimes – up to 1 hour – and can be rapidly heat-cured. The adhesive changes from silver to purple as the adhesive cures.

- Formulated specifically for collision absorption in OEM-specified structural bonding applications
- Two-part epoxy bonds steel and automotive aluminium, great for lightweight structures
- Can be weld-bonded or rivet-bonded immediately after application



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100273723	07333	3M™ Impact Resistant Structural Adhesive, 200 ml, 07333	6	Each	1	6

Focus

### 3M™ Panel Bonding Adhesive

The 3M™ Panel Bonding Adhesive is a two-part epoxy used to bond steel, aluminum, SMC, and FRP (traditional fiberglass). The primary use is to replace quarter panels, roofs, box sides, van sides, utility vehicle sides and door skins.

- A high performance two component epoxy adhesive
- Bonds a variety of steel, aluminum, SMC, and FRP (traditional fiberglass) non-structural components. Also use to reinforce welded or riveted structural components
- It can be spot welded through or used in conjunction with rivet bonds



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100137215	08115	3M™ Panel Bonding Adhesive, 200 ml, 08115	6	Each	1	6

### 3M™ Structural Adhesive

Bond metal, glass and plastic with 3M™ Structural Adhesive. Our structural adhesive can be used for trim, fibreglass and flexible body parts repair. It's a two-part general purpose grey adhesive that spreads smoothly and is fast-drying.

- Bond metal, glass and plastic with our fast-drying structural adhesive
- Use for trim, fibreglass and flexible body parts repair
- Efficient mixing nozzle gives controlled flow with no air bubbles



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100271764	08122	3M™ Structural Adhesive, 2:1, 50 ml, 08122	12	Each	1	12

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Adhesives, Sealants & Applicators

## 3M™ Structural Plastic Adhesive

Bond plastic, fibreglass, ceramic, metal and most substrates with 3M™ Structural Plastic Adhesive. This adhesive is a black, two-part urethane product delivered in a dual-component cartridge.

- For back and front side repair of plastic parts
- Easy cartridge application
- For additional strength, use with plastic reinforcement tape



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100222832	55047	3M™ Structural Plastic Adhesive, 200 ml, 55047	6	Each	1	6

## Flexible Adhesives

### 3M™ Aerosol Adhesive

Aerosol adhesives are used for bonding lightweight internal trim, eg headlinings and plastics.

- Non-clog aerosol head will adjust to give wide or narrow lace spray pattern
- Fast drying
- Cover large areas quickly, compared to hand application



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100139848	08080	3M™ Aerosol Adhesive, 500 ml, 08080	12	Canister	1	12

## Sealants

### 3M™ MS Caulkable Sealer

3M™ MS Caulkable Sealer is a one part MS polymer-based moisture curing general purpose seam sealer in a cartridge.

- Can be painted over immediately with water based paints
- Should be painted over within 2 hours or lightly scuffed using a grey Scotchbrite pad.
- Isocyanate free



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079955	08855	3M™ MS Caulkable Sealer, 290 ml, 08855	12	Each	1	12

# Adhesives, Sealants & Applicators

## 3M™ Multi-Purpose Seam Sealer

Improve your repair process with 3M™ Multi-Purpose Seam Sealer . Our sealer allows wet on wet painting for faster sealing processing times. It can be sprayed, extruded or brushed.

- Get a variety of finishes
- Can be sprayed, brushed or extruded
- Flexible as anti-chip coating



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000077337	50740	3M™ Multi-Purpose Seam Sealer, Beige, 310 ml, 50740	9	Each	1	9

## 3M™ Polyurethane Seam Sealer

3M™ Polyurethane Seam Sealers are 1K moisture curing polyurethane products designed for seam sealing applications in car body repair.

- Excellent adhesion
- Paintable with commonly used paint systems
- Non-shrinking, non-flow



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100081535	8365	3M™ Polyurethane Seam Sealer, Beige, 310 ml, Cartridge, 08365	12	Each	1	12
7000077236	08694	3M™ Polyurethane Seam Sealer, Black, 310 ml, Cartridge, 08694	12	Each	1	12
7000077310	08789	3M™ Polyurethane Seam Sealer, Black, 310 ml, Sachet, 08789	1	Case		1
7000077248	08793	3M™ Polyurethane Seam Sealer, Black, 600 ml, Sachet, 08793	1	Case		1
7000077237	08684	3M™ Polyurethane Seam Sealer, Grey, 310 ml, Cartridge, 08684	12	Each	1	12
7100143272	08782	3M™ Polyurethane Seam Sealer, Grey, 310 ml, Sachet, 08782	12	Each	1	12
7000077244	08783	3M™ Polyurethane Seam Sealer, Grey, 600 ml, Sachet, 08783	1	Case		1
7000077240	08689	3M™ Polyurethane Seam Sealer, White, 310 ml, Cartridge, 08689	12	Each	1	12
7000077245	08787	3M™ Polyurethane Seam Sealer, White, 310 ml, Sachet, 08787	1	Case		1
7000077246	08788	3M™ Polyurethane Seam Sealer, White, 600 ml, Sachet, 08788	1	Case		1

## 3M™ Brushable Seam Sealer

A multi-purpose, fast-drying seam sealer that is easily applied with a brush. The product will not flow or run after application.

- Designed to seal sheet metal overlap joints that have been spotwelded, riveted, or bolted together
- Can be painted when dry. Remains flexible and resists oil, fuel and other automotive fluids
- Dries Quickly



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079947	08537	3M™ Brushable Seam Sealer, Brushable Sealer, Grey, 1 kg, 08537	6	Canister	1	6



# Adhesives, Sealants & Applicators

## 3M™ MS Sprayable Seam Sealer

3M™ MS Sprayable Seam Sealer is a one part MS moisture curing, high solid sprayable sealer in a cartridge.

- May be painted over immediately
- Cures to provide hard, but flexible surface
- Can also be extruded and brushed



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033759	08851	3M™ MS Sprayable Seam Sealer, inc nozzles, Grey, 290 ml, 08851	12	Each	1	12
7100235091	08851	3M™ MS Sprayable Seam Sealer, inc nozzles, Grey, 290 ml, 08851	12	Each	1	12

## 3M™ Drip-Check Body Sealer

Seal narrow vertical seams or cracks with 3M™ Drip-Check Body Sealer. Our firm and flexible vehicle body sealer doesn't harden, shrink or crack. It covers seams or cracks which are 2mm to 3mm wide, which can be smoothed with a wet finger and painted.

- Apply easily to fill 2mm to 3mm seams and cracks
- Quick drying
- Remains flexible but firm



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079876	08401	3M™ Drip-Check Body Sealer, Clear, 150 ml, 08401	12	Each	1	12

## Adhesion Promoters

### 3M™ Low VOC Single Step Primer for windscreen adhesives

3M™ Low VOC Primer is a single step primer used to provide optimum adhesion between windcreens and PU windscreen sealants.

- Black
- Easily applied with 3M primer applicator
- Quick to cure



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100154584	58012	3M™ Low VOC Single Step Primer for windscreen adhesives, 30 ml, 58012	6	Bottle	1	6

# Adhesives, Sealants & Applicators

## 3M™ Polyolefin Adhesion Promoter

Use 3M™ Polyolefin Adhesion Promoter for strong adhesion of 3M flexible parts, plastic repair materials, and superfast plastic adhesive. Apply after grinding, let dry, then apply adhesive.

- Use a high performance adhesion promoter designed for 3M adhesives
- Prepare the surface of flexible and semi-rigid plastics before applying 3M plastic repair products
- Let dry before applying any adhesive



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100255707	05917TF	3M™ Polyolefin Adhesion Promoter, 200 ml, 05917TF	12	Canister	1	12

## Adhesive Applicators

### 3M™ Brushes for Adhesives

Get an excellent application with 3M™ Brushes for Adhesives, when used with brushable adhesives or sealants.

- Brush is petrol, oil and water resistant.
- Ideal for application of brushable seam sealers
- Use to replicate OEM finishes.



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079836	08540	3M™ Brushes for Adhesives, Super Seam Application Brush, 08540	30	Each	1	30

### 3M™ Lightweight Gun

Use our convenient pneumatic gun, 3M™ Lightweight Gun, to apply 1k spray and multipurpose sealers efficiently. Our ready-to-use gun allows various spray and coating finishes, from a sprayed bead, very fine to textured finishes, with a simple adjustment to the air and product regulator.

- Lightweight
- Adjust easily for convenience and more efficient spraying
- Achieve various spray and coating finishes



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041361	08992	3M™ Lightweight Gun, 08992	1	Each	1	1

### 3M™ Manual Gun for 2 part cartridges

Use our convenient 3M™ Manual Guns for 2 Part Cartridges to accurately mix two pack adhesives to the right consistency and apply the material directly to the workpiece.

- A high-performance two-part applicator gun
- Dispenses 1-1 and 2-1 200 ml duo-pack cartridges
- Use for balanced product dispensing



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000110581	08190	3M™ Manual Gun for 2 part cartridges, 2:1 for 08122, 08190	10	Each	1	10

# Adhesives, Sealants & Applicators

## 3M™ Manual Gun for 2 part cartridges

Use our convenient 3M™ Manual Guns for 2 Part Cartridges to accurately mix two pack adhesives to the right consistency and apply the material directly to the workpiece.

- A high-performance two-part applicator gun
- Dispenses 1-1 and 2-1 200 ml duo-pack cartridges
- Use for balanced product dispensing



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041367	08117	3M™ Manual Gun for 2 part cartridges, 2:1DM 200-01 A1, 08117	1	Each	1	1
7000042708	08571	3M™ Manual Gun for 2 part cartridges, 200 ml Cartridge Applicator Gun, 08571	1	Each	1	12

## 3M™ Manual Gun for Cartridge and Sachet

Easily apply sealer with 3M™ Manual Gun for Cartridge and Sachet. Our lightweight and easy to use manual gun can be used with cartridge or sachet where an air line is not available.

- Lightweight
- Easy to use
- Manual application tool



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041362	08013	3M™ Manual Gun for Cartridge and Sachet, Sealant Applicator, 08013	1	Each	1	6

## 3M™ Primer Applicator

3M™ Primer Applicator is an applicator tool to exactly apply primer on well defined areas.

- Fit easily with primer bottles
- Handle easily
- Get fast application of primer



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033370	08605	3M™ Primer Applicator, 08605	100	Each	10	100

## 3M™ Dynamic Mixing System Applicator

The 3M™ Dynamic Mixing System Applicator allows you to dispense fast and accurate fillers from the highly efficient 3M DMS cartridge system. Our durable, built to last and heavy duty performance applicator is powered by your workshops pneumatic air system to allow a high working speed.

- Use the applicator with the 3M™ Dynamic Mixing System
- Dispense the 3M™ Dynamic Mixing System on demand, exactly mixed and in the needed quantity
- Get precise and convenient applications with trigger control



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100074739	50600	3M™ Dynamic Mixing System Applicator, 50600	1	Each	1	1

# Adhesives, Sealants & Applicators

## 3M™ Dynamic Mixing System Introductory Kit

A kit containing items necessary to get started with 3M's Dynamic Mixing System: Applicator, Nozzles, and Accessories.



- Dynamic Mixing System Pneumatic Applicator
- DMS Nozzles (Red) for Body Filler
- DMS Nozzles Dispenser / Box rack

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100058124	50604	3M™ Dynamic Mixing System Introductory Kit, 50604	1	Kit	1	1

## 3M™ MS Universal Sealer Gun

3M™ MS Universal Sealer Gun is a pneumatic applicator, which allows the extrusion of all kinds of single-component sealants.



- Pneumatic applicator
- Works with sachets and cartridges
- Easy to adjust and handle

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041360	08993	3M™ MS Universal Sealer Gun, Pneumatic, 08993	1	Each	1	12

## 3M™ Pneumatic Gun for 2 part cartridges

Our 3M™ Pneumatic Gun for 2-Part Cartridges is designed for dispensing 3M 2-part adhesives and sealers from 200 ml cartridges. This pneumatic applicator gun is ideal for large volume jobs. It allows you to apply a range of two-component repair epoxies quickly and smoothly, saving time and reducing rework. Snap-in cartridge system eliminates premixing and maximizes material use.



- Use with 3M 2-component cartridges (200 ml)
- Get smooth, consistent application of sealants matching OEM appearance
- Save time and work efficiently on large volume work thanks to pneumatic system

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100247779	09930	3M™ Pneumatic Gun for 2 part cartridges, 2:1 200-70-01-A1, 09930	1	Each	1	1

## 3M™ Pneumatic Gun for No Cleanup

Use 3M™ Pneumatic Gun for No Cleanup solution, for a fast, easy and clean way to work. Use with our disposable 2k sprayable sealer bags. Our robust aluminium tool dispenses product quickly and easily. Simply dispose of the sachet and nozzle, and the gun's ready to use again.



- Work more efficiently, thanks to no clean-up when the gun is used correctly
- Use with 3M 2k sprayable sealer bags
- Dispense product quickly and easily

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041353	08801	3M™ Pneumatic Gun for No Cleanup, 08801	1	Each	1	6

# Adhesives, Sealants & Applicators

## 3M™ Pneumatic Guns for Cartridges

The 3M™ Pneumatic Gun for Cartridge is a lightweight pneumatic gun for sealer cartridges.

- Lightweight aluminium body
- For easy handling of sealer cartridges
- 1/4" outer thread for air connector



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041351	08012	3M™ Pneumatic Guns for Cartridges, Applicator for 310 ml Cartridges, 08012	6	Each	1	6

## 3M™ Pneumatic Guns for Sachets

3M™ Pneumatic Guns for Sachets are lightweight, well-balanced pneumatic guns designed to extrude various sizes of collapsible aluminium foil sachets.

- Lightweight aluminium body
- For easy handling of various sizes of sealer sachets
- Get fast, accurate product application



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000110541	08007	3M™ Pneumatic Guns for Sachets, 600 ml size, 08007	1	Each	1	1
7000110546	08006	3M™ Pneumatic Guns for Sachets, 08006	1	Each	1	6

## 3M™ Flex Pack Applicator Gun

Applicator gun for use with 3M™ Windshield Polyurethanes, Polyurethane Seam Sealers and MSP Seam Sealers in 310 ml or smaller flexible foil packages.

- Fully enclosed all metal, rod driven, friction feed single component applicator
- Dispenses single component products packaged in 310 ml and smaller flex packs
- Easy to use



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041375	08991	3M™ Flex Pack Applicator Gun, 08991	1	Each	1	1

# Adhesives, Sealants & Applicators

## Sealing Tapes

### 3M™ Auto Glass Direct Glaze Adhesive Strip

3M™ Auto Glass Direct Glaze Adhesive Strip is a high tack, non-curing strip of sealer for installing direct glaze (gasketless) windcreens.



- Get an instant bond for gasketless windcreens
- Excellent adhesion
- Weatherproof

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079950	08610	3M™ Auto Glass Direct Glaze Adhesive Strip, Sealing Tape, 6 mm x 4.5 m, 08610	12	Kit	1	12
7000079951	08611	3M™ Auto Glass Direct Glaze Adhesive Strip, Sealing Tape, 8 mm x 4.5 m, 08611	12	Kit	1	12
7000033758	08612	3M™ Auto Glass Direct Glaze Adhesive Strip, Sealing Tape, 10 mm x 4.5 m, 08612	12	Kit	1	12

### 3M™ Body Caulking

3M™ Body Caulking is a pre-formed sealing compound / „tape“ on a roll.



- Good adhesion
- Non-standing
- Water resistant

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000146238	08568	3M™ Body Caulking, Sealing Tape, Grey, 6 mm x 3 m, 08568	720	Each	60	720

### 3M™ Seam Sealer Tape

Get the factory grade appearance and function of typical sealers with 3M™ Seam Sealer Tape. Our sealer tape is a fast and easy alternative to liquid sealers without the need for spreading, shaping or drying. Designed for use with solvent based paints.



- Fast, effective means of duplicating the look and function of factory sealers
- Paint immediately, saving time and money on liquid sealers
- Rubber backed tape holds up under tough conditions, reducing rework

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028969	08475	3M™ Seam Sealer Tape, 9.5 mm x 9.15 m, 08475	12	Roll	1	12
7000028970	08476	3M™ Seam Sealer Tape, 22.2 mm x 9.15 m, 08476	12	Roll	1	12

# Adhesives, Sealants & Applicators

## 3M™ Crack Seal Tape

3M™ Crack Seal Tape is a glassfiber tape to reinforce any repair using 2K liquid repair materials such as Plastic Repair Material.

- Easily apply tape
- Self adhesive
- Reinforce repair areas



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000110548	03020	3M™ Crack Seal Tape, 50 mm x 25 m, 03020	6	Roll	1	6

## Repair Adhesives & Patches

### 3M™ Plastic Contour Sheet

Use 3M™ Plastic Contour Sheet to aid reconstruction of tabs and broken plastic lugs. Our sheet is easily removed – adhesives don't stick to it and has an easy release surface for moulding or shaping two part adhesives.

- A high performance roll of specialty film
- Get an easy release surface to moulding or shaping two part adhesives
- Remove with ease, adhesives don't stick to the sheet



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033784	04903	3M™ Plastic Contour Sheet, 127 mm x 3.6 m, 04903	6	Roll	1	6

### Focus

### 3M™ Flexible Plastic Patch

Repair automotive bumpers with 3M™ Flexible Plastic Patch. Our flexible plastic patch reinforces the inside of a two sided plastic repair where the damage has gone through the plastic. It needs no sanding for application and adhesion, and has no curing time delay to start a repair.

- Reinforce the backside of bumpers needing repair
- Get no cure time delay for fixing front side repair
- Use on plastics where a reinforcement is needed



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000080124	06396	3M™ Flexible Plastic Patch, Adhesion Promotor Wipe, 06396	100	Each	1	100
7000080200	05888	3M™ Flexible Plastic Patch, Kit, 05888	18	Each	3	18

# Adhesives, Sealants & Applicators

## 3M™ Plastic Repair Reinforcement Sheet

3M™ Plastic Repair Reinforcement Sheet is a mesh plastic material with is used with Plastic Repair adhesives to give additional strength to any repair area.



- Strong white mesh material
- For additional strengthening the backside of plastic repair
- Use with structural plastic repair adhesive

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000080056	4904	3M™ Plastic Repair Reinforcement Sheet, 04904	36	Roll	1	6

### Focus

## 3M™ Super Fast Repair Adhesive

Repair damaged automotive plastic parts with 3M™ Super Fast Repair Adhesive. Rebuild, reshape and bond all kinds of plastic. Our adhesive sets super fast, meaning there's no need for a separate accelerator.



- Rebuild, reshape and bond all kinds of plastic without running or sagging
- Repair damaged automotive plastic parts
- Has excellent wide gap filling capabilities

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100222843	04748	3M™ Super Fast Repair Adhesive, Black, 48.5 ml, 04748	12	Each	1	12
7100222866	55045	3M™ Super Fast Repair Adhesive, Clear, 48.5 ml, 55045	12	Each	1	12
7100224759	55045	3M™ Super Fast Repair Adhesive, Clear, 48.5 ml, 55045	12	Each	1	12

### Focus

## 3M™ EZ Sand Flexible Parts Repair

The 3M™ EZ Sand Flexible Parts Repair is a two-part epoxy used to repair most flexible plastic parts, including bumper covers and other plastic body panels.



- Can be used to repair most of the plastic parts found on today's vehicles
- Repairs most flexible plastic parts, including bumper covers and other plastic body panels
- Can be used as a seam sealer over 2K primer

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000080125	05887	3M™ EZ Sand Flexible Parts Repair, 200 ml, 05887	6	Each	1	6



# Adhesives, Sealants & Applicators

## Focus

### 3M™ Flexible Parts Repair Material

Repair most vehicle plastic parts with 3M™ Flexible Parts Repair Material. Our repair material is fast curing, flexible and easy to sand. It's easy to use, sag resistant and excellent for feather edging.

- Apply on front and back side plastic repairs
- Excellent feather edging
- Excellent sag resistance



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079938	05900	3M™ Flexible Parts Repair Material, 2 × 150 ml, 05900	6	Kit	1	6
7100224386	05901	3M™ Flexible Parts Repair Material, 48.5 ml, 05901	12	Each	1	12

## Nozzles & Accessories

### 3M™ Dynamic Mixing System Nozzle

Mixing nozzle for 3M Dynamic Mixing System. Active mixing action completely blends materials, and its short length guarantees low waste. 3M's DMS nozzles deliver body repair products to the part faster than any manual applicator and static mixing nozzle combination.

- Blend materials without introducing air with the nozzles active mixing action
- Get low waste with nozzles short length
- Easily clip on and off cartridges



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034425	50601	3M™ Dynamic Mixing System Nozzle, for Filler Applications, Red, 50601	6	Pack	1	6

### 3M™ Static Mixing Nozzle

3M™ Static Mixing Nozzle is a cascade mix/meter nozzle for an easy squeeze of adhesive right on target. Our static mixing nozzle is engineered for use with 3M cartridges and manual or pneumatic applicators.

- A high performance static mixing nozzle for use with manual and pneumatic applicators
- Nozzle efficiently mixes a variety of 3M two component adhesives, sealers and foams to the right ratio.
- Disposable nozzles and tubes for easy cleanup, no mixing and stirring tools to clean



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033776	08193	3M™ Static Mixing Nozzle, for 200 ml cartridges, 08193	36	Each	6	36

# Adhesives, Sealants & Applicators

## 3M™ Nozzles for Flexible Parts Repair Material

3M™ Nozzles for Flexible Parts Repair Material are fine tipped nozzles that fit 48.5 ml or 50 ml duo 1:1 cartridges for flexible parts repair materials. Our nozzles are used as spares which are quick and easy to replace.

- Transparent, fine tipped mixing nozzle
- For 48.5 ml or 50 ml duo-cartridges
- Designed for 48.5 ml cartridges of 3M™ Flexible Parts Repair Material and 50 ml 3M™ Structural Adhesive



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100224406	08198	3M™ Nozzles for Flexible Parts Repair Material, suitable for 05901 & 08122 products, 08198	60	Each	12	60

## 3M™ Nozzles for 48.5 ml cartridges

Use 3M™ Nozzles for 48.5 ml Cartridges for a well-mixed, ready to use product after equalisation. Our clear mixing nozzles are designed to optimise the mixing of two component materials.

- Ensure a well-mixed, ready to use product after equalisation
- Clear design allows easy monitoring of progress
- Designed for 48.5 ml cartridges of 3M™ Superfast and 3M™ Fast Adhesive



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100224407	04908	3M™ Nozzles for 48.5 ml cartridges, suitable for 04748, 55045 & 34240 products, 04908	50	Each	1	50

## 3M™ Mixing Nozzle 19D for Epoxy Materials

3M™ Mixing Nozzle 19D for Epoxy Materials is a static mixing nozzle that is used with 2K epoxy materials in coaxial round cartridges.

- Directly apply epoxy material onto repair
- Long enough to mix well, yet short to minimise waste
- Transparent design



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100279548	51875	3M™ Mixing Nozzle 19D for Epoxy Materials, 51875	50	Each	10	1500

# Adhesives, Sealants & Applicators

## Windshield Adhesives

### 3M™ Auto Glass Urethane Windshield Adhesive

Bond windshields, side and rear windows with 3M™ Auto Glass Urethane Windshield Adhesive. Our urethane windshield adhesive is a range of one component polyurethane adhesives designed to cure quickly and allow a fast drive away time.



- A medium viscosity single component moisture curing urethane adhesive
- Designed for windshield bonding and stationary glass attachment
- Get fast drive away time

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000077203	08616	3M™ Auto Glass Urethane Windshield Adhesive, 415 ml, Sachet, 08616	1	Case		1
7000077198	08613	3M™ Auto Glass Urethane Windshield Adhesive, Fast Cure, 310 ml, Cartridge, 08613	12	Each	1	12

### 3M™ Windscreen Sealer

This 3M™ Windscreen Sealer is used for sealing between glass, windscreen rubber gaskets and car bodies when installing a rubber gasket windscreen.



- Excellent water and weather resistance
- Remains flexible permanently
- Easy clean-up

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000079942	08509	3M™ Windscreen Sealer, Black, 310 ml, 08509	12	Each	1	12





# Coatings & Fillers

3M offers a wide range of protective coatings and fillers - starting with interior corrosion protection materials such as Inner Cavity Waxes, allowing to reach and protect metal from the inside and thus preventing inner corrosion as well as anti-chip coatings, used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances.

Applied with the 3M™ Performance Spray Gun and the 3M™ PPS™ Series 2.0 H/O Pressure Cup, a wide range of textures from very smooth to very coarse can be easily achieved simply by adjusting the gun and choosing one of the available atomising heads. This application process allows to match virtually any OEM texture.

Our selection of 3M body fillers, glazes and putties can take you a long way toward smooth, permanent, absolutely consistent body repairs on a full range of substrates.

# Coatings & Fillers

## Automotive Fillers & Repair

### 3M™ Dynamic Mixing System General Purpose Body Filler

A smooth, midweight, easy to sand, general purpose body filler in 3M™s unique DMS dispensing system for a wide range of applications and temperatures.

- Excellent adhesion to steel, galvanised or aluminium
- Mid weight filler, easy to sand
- Good filling properties



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100050738	51002	3M™ Dynamic Mixing System General Purpose Body Filler, 276 ml, 51002	6	Each	1	6

### 3M™ Dynamic Mixing System Heavy General Purpose Filler

A heavy-body general purpose body filler in 3M's unique DMS dispensing system for a wide range of applications and temperatures, best suited for deep dent filling, works well at warmer temperatures too.

- Excellent adhesion to steel, galvanised or aluminium
- Heavy weight, yet easy to spread and sand filler
- Good filling properties



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100050739	51003	3M™ Dynamic Mixing System Heavy General Purpose Filler, 276 ml, 51003	6	Each	1	6

### 3M™ Dynamic Mixing System Light General Purpose Filler

3M™ Dynamic Mixing System Light General Purpose Filler is a very smooth lightweight bodyfiller in a cartridge with hardener ready for use with 3M™ Dynamic Mixing System.

- Very smooth and creamy to spread
- Fast to cure, works well also at lower temperatures
- Lightweight - particularly easy to sand



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100055256	51004	3M™ Dynamic Mixing System Light General Purpose Filler, 276 ml, 51004	6	Each	1	6

# Coatings & Fillers

## 3M™ General Purpose Body Filler

3M™ General Purpose Body Filler is a smooth, midweight, general purpose body filler for a wide range of applications and temperatures. It's easy to apply and spread, cures fast and is easy to sand.

- Works well with all mainstream paint systems
- Easy to spread
- Very easy to sand midweight filler



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000062766	51076	3M™ General Purpose Body Filler, 1 L, 51076	6	Canister	1	6
7000062771	51079	3M™ General Purpose Body Filler, 1.65 L, 51079	6	Each	1	6
7000062762	51073	3M™ General Purpose Body Filler, 3 L, 51073	4	Canister	1	4

## 3M™ Heavy General Purpose Filler

Fill deep dents with 3M™ Heavy General Purpose Filler. Our Heavy General Purpose Filler is a smooth, heavyweight general purpose body filler that works with all mainstream paint systems and can be used for a range of applications and temperatures.

- Get a very easy to sand filler
- Use with all mainstream paint systems
- Easy to spread



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000062764	51075	3M™ Heavy General Purpose Filler, 1 L, 51075	6	Canister	1	6
7000062770	51078	3M™ Heavy General Purpose Filler, 1.65 L, 51078	6	Each	1	6
7000062761	51072	3M™ Heavy General Purpose Filler, 3 L, 51072	4	Canister	1	4

## 3M™ Hardener for Body Filler

3M™ Hardener for Body Filler is a peroxide hardener and can be used with for most types of 3M Bodyfillers.

- Peroxide Hardener
- Usual mixing ratio with filler 2-3% by weight
- Available in tubes or cartridges to fit the filler system



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000062768	51077	3M™ Hardener for Body Filler, 40 g, 51077	24	Each	1	24
7000062772	51080	3M™ Hardener for Body Filler, 55 g, 51080	12	Each	1	12
7000062763	51074	3M™ Hardener for Body Filler, 100 g, 51074	12	Each	1	12

# Coatings & Fillers

## 3M™ Plastic Filler

Use our 3M™ Plastic Filler as a more flexible alternative to standard polyester fillers, for bumpers and plastic materials. Our 2K polyester filler is supplied as a kit, including hardener. It's easily applied and cures to create a surface for easier and improved sanding.



- Easy to mix and to apply
- More flexible filler than standard polyester fillers
- Easy to sand

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000095200	51009	3M™ Plastic Filler, 0.5 kg can, 51009	6	Canister	1	6

### Focus

## 3M™ FC Epoxy Metal Filler

3M™ FC Epoxy Metal Filler is a fast curing filler for all metall substrates (steel, alu...) to fill deeper dents, shape and modell structures of the surface and provide corrosion protection for welded seams.



- Lead-free alternative to tin soldering
- Ideal for modelling / forming difficult to access areas
- Excellent corrosion protection

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100276634	37455	3M™ FC Epoxy Metal Filler, 180 ml, 37455	6	Each	1	6

## 3M™ Premium Glaze

3M™ Premium Glaze can fill small surface imperfections or sanding scratches, and reduce primer use. Our finishing glaze adheres well to most substrates and is ideal for the automotive aftermarket.



- Easy to spread
- Fast to cure
- Fill pinholes and sanding scratches

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100023685	51212	3M™ Premium Glaze, Kit, 910 ml, 51212	8	Bottle	1	8



### PERSONAL SAFETY

• Comfort Particle Mask P2



• Hearing Protection



• Comfort Goggles



• Reusable Workwear



• Safety Gloves



<b>1</b> Pre-Sanding of the damaged area		<ul style="list-style-type: none"> <li>▶ Perform initial sanding using a handblock in order to spot high and low spots on the repair area</li> <li>▶ Mark the deepest points in the damaged area in order to place welding points</li> </ul> <p>Tip: Don't remove the paint completely from the damaged area as this will allow you to better complete the dent pulling process and reduce the likelihood of causing holes in the substrate</p>	<p>3M™ Hookit™ Purple+ Abrasive Sheet Multihole 70 x 396mm</p> <p>3M™ Hookit™ Purplelet Multihole Handblock, 70 x 396mm</p>
<b>2</b> Preparation		<ul style="list-style-type: none"> <li>▶ Remove paint/coating in the low points of the repair area, in preparation for dent pulling</li> </ul>	<p>3M™ Scotch-Brite™ Roloc™ Disc</p> <p>3M™ Body Repair Pistol Grip Disc Sander</p>
<b>3</b> Spot Application		<ul style="list-style-type: none"> <li>▶ Spot weld onto the repair area using your preferred and recommended method and/or equipment</li> </ul> <p>Note: Always ensure that the equipment is properly calibrated depending on the materials being repaired</p>	
<b>4</b> Dent Pulling		<ul style="list-style-type: none"> <li>▶ Pull the spots of dent using preferred dent pulling method and equipment</li> </ul> <p>Tip: To avoid surface imperfections or pinholes in the substrate, aim to distribute the load across the repair area</p>	
<b>5</b> Spot Removal		<ul style="list-style-type: none"> <li>▶ Spot removal by rotating the welded spot manually</li> </ul> <p>Note: This modern method will reduce the likelihood of causing holes in the substrate and avoid the thin out of the substrate due to a coarse sanding step for the removal</p>	
<b>6</b> Sanding down the job area		<ul style="list-style-type: none"> <li>▶ Sanding down the job area to bare metal</li> <li>▶ Switch to ROTEX motion for high abrasion first</li> <li>▶ For fine sanding step switch to ROTEX orbital random motion, without changing the sanding disc or grit!</li> </ul> <p>Note: For aluminium substrates, always use a pneumatic sanding tool such as Festool Automotive Systems LEX 3 150/7 and follow instructions of ATEX directive 94/9/EG for Zone 22 areas</p>	<p>3M™ Hookit™ Cubitron™ II 80+ - 120+ - 125mm</p> <p>Festool RO 125</p> <p>3M™ Hookit™ Cubitron™ II 80+ - 120+ - 150mm</p> <p>Festool LEX 3 150/7</p>
<b>7</b> Cleaning of the surface		<ul style="list-style-type: none"> <li>▶ Degrease the surface</li> </ul>	<p>3M™ General Purpose Adhesive Cleaner</p> <p>3M™ Professional Panel Wipes</p>
<b>8</b> Application		<ul style="list-style-type: none"> <li>▶ Apply enough 3M™ FC Epoxy Metal Filler for dent filling</li> <li>▶ Recommended settings for applicators: pneumatic max. inlet pressure 5.5 bar / battery driven 3kN, max speed 180mm/min.</li> </ul> <p>Note: A new cartridge needs to be equalised before the first application to ensure thorough mixing of the product. After the first use, no further equalisation is necessary</p>	<p>3M™ FC Epoxy Metal Filler</p> <p>3M™ Static Mixing Nozzle</p> <p>3M™ Plastic Spreader</p> <p>3M™ High Power Manual Gun</p>
<b>9</b> Drying		<ul style="list-style-type: none"> <li>▶ The curing of 3M™ FC Epoxy Metal Filler can be accelerated using IR drying after the initial gelling period. Wait 10 minutes before using an IR dryer to heat for 10-20 minutes with a panel temperature of 70 °C</li> <li>▶ Airdrying: sandable ~ after 4 h @ 22 °C ambient temperatures</li> <li>▶ Tip for use: warming up the material &amp; surface to ~30°C before material application will help to accelerate curing, particularly at cold ambient temperatures</li> </ul>	
<b>10</b> Sanding of the filler area		<ul style="list-style-type: none"> <li>▶ 3M™ Cubitron™ II 80+ - 120+.</li> <li>▶ To remove coatings more quicker, use the ROTEX motion setting</li> <li>▶ To refine previous sanding scratches, switch to ROTEX orbital random motion, keeping the previous abrasive disc on the machine</li> </ul> <p>Tip: Pre-sanding step can also be done by using traditional body files if necessary</p>	<p>3M™ Hookit™ Cubitron™ II 80+ - 120+ - 125mm</p> <p>Festool RO 125</p> <p>3M™ Hookit™ Cubitron™ II 80+ - 120+ - 150mm</p> <p>Festool LEX 3 150/7</p>
<b>11</b> Cleaning of the surface		<ul style="list-style-type: none"> <li>▶ Thoroughly degrease the surface</li> </ul>	<p>3M™ General Purpose Adhesive Cleaner</p> <p>3M™ Professional Panel Wipes</p>
<b>Optional - second layer application</b>		<ul style="list-style-type: none"> <li>▶ Apply a further layer of 3M™ FC Epoxy Metal Filler if necessary and repeat drying and sanding steps as recommended in the previous steps</li> <li>▶ Maximum finished thickness should not exceed 4-6 mm, maximum layer thickness should not exceed 2-3 mm</li> <li>▶ Follow car manufacturer and paint company recommendations for subsequent steps</li> </ul>	<p>3M™ FC Epoxy Metal Filler</p> <p>3M™ Static Mixing Nozzle</p> <p>3M™ High Power Manual Gun</p>

# Coatings & Fillers

## 3M™ Acryl Putty

3M™ Acryl Putty are auto body repair putties designed with very easy sanding and fast drying characteristics for use in filling small pinholes and scratches.



- Fast drying
- Easy sanding
- Use for filling pinholes and scratches

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028276	05096	3M™ Acryl Putty, Green Spot Putty, 410 g, 05096	12	Each	1	12
7000045481	05098	3M™ Acryl Putty, Red Glazing Putty, 410 g, 05098	12	Each	1	12

## Foam fillers

### 3M™ Flexible Foam

Two part urethane which foams in place; designed to replace flexible foams found in OEM applications such as trunks, door cavities, door skins, roof beams, etc.



- A high performance two component flexible urethane closed-cell foam
- Designed to replace flexible foams found in OEM anti-flutter applications such as intrusion beams, roof bows, hood webbing, etc
- 40 second work time

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100045768	08463	3M™ Flexible Foam, 200 ml, Cartridge, 08463	6	Each	1	6

## Corrosion Protection Coatings

### 3M™ Two Part Sprayable Sealer

Paint in 30 minutes after sealing with 3M™ Two Part Sprayable Sealer. Our clean, fast and simple sealer can be heated to speed up the curing process and has no shrinkage.



- Paint in 30 minutes after application of sealer
- Get a ripple effect by changing the angle of spray
- Use with PN08801 Applicator gun

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000080130	08800	3M™ Two Part Sprayable Sealer, 250 ml, QL coating, 08800	6	Each	1	6

# Coatings & Fillers

## 3M™ Weld Thru II

Avoid costly come-backs and increase efficiency in the workshop, with 3M™ Weld Thru II. Apply our convenient aerosol coating to prevent corrosion between welded metal surfaces. Our coating keeps metal parts from degrading while resisting weld spatter. It dries in just five minutes, increasing productivity.

- Protect bare metal panels and parts from corrosion after welding
- Get a fast drying product before MIG welding for efficient work
- Convenient aerosol spray application



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100143689	50410	3M™ Weld Thru II Coating, 377 ml, 361 g, 50410	6	Canister	1	6

## Insulation

### 3M™ Sound Deadening Pad

Replicate sound deadening qualities of the OEM using 3M™ Sound Deadening Pad. Our pad suppresses road noise, sound system vibrations, rattles and other distracting sounds. The self-adhesive pad is easily cut to size and applied.

- Conformable pad quiets noise around trunks, door panels, hoods, floor pans and more
- Self-adhesive material is easy to install without any special tools
- Multi-purpose sound deadening mat reduces road noise, sound system vibrations, and rattles



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000043146	08840	3M™ Sound Deadening Pad, 500 mm x 500 mm, 08840	10	Each	1	10

## Automotive Coatings

Focus

### 3M™ Cavity Wax Plus Applicator Wand Kit

3M™ Cavity Wax Plus Applicator Wand Kit allows automotive technicians to apply 3M™ Cavity Wax Plus (sold separately) in hard-to-reach places. The wand kit includes three tubes of varying lengths, which help auto body workers apply the protective coating in critical areas. The use of cavity wax is recommended when vehicles are repaired.

- Wand kit allows automotive technicians to apply cavity wax in hard-to-reach places
- Kit comes with three tube lengths for flexible delivery options
- Kit comes with three tube lengths for flexible delivery options (20 cm, 61 cm, 86 cm)



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100088894	8851WK	3M™ Cavity Wax Plus Applicator Wand Kit, 8851WK	12	Kit	1	12

# Coatings & Fillers

## Focus

### 3M™ Cavity Wax Plus

3M™ Cavity Wax Plus is a non-hardening corrosion protective coating for bare or primed aluminum and steel automotive inner body panels and welded structural components. The material is designed to cover and seal interior joints, hem flanges and compromised e-coats where corrosion can form. Properly applied with the 3M™ Cavity Wax Plus Wand Kit, it remains pliable and will not chip, peel or crack.

- Corrosion protection for inner body panels, frame rails and structural enclosures
- Formulated for bare or primed automotive metals such as steel and aluminum
- Spray-on material provides consistent and uniform protection



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100260106	08852	3M™ Cavity Wax Plus, 500 ml, 08852	6	Canister	1	6

### 3M™ Inner Cavity Wax

Get long lasting rust proofing with 3M™ Inner Cavity Wax. 3M™ Inner Cavity Wax – Amber will seep into gaps and along welded joints for excellent rust proofing. Use as an aerosol or with an applicator gun. 3M™ Inner Cavity Wax - Transparent has a heavy consistency and is usually used for engine compartment areas or where you like to protect accessible bare metal parts, i.e. use it for areas where capillary action is not required.

- Easy to use
- Quick to apply
- Convenient inner rust protection



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100232713	08911	3M™ Inner Cavity Wax, Amber, 1 L, 08911	12	Bottle	1	12
7100232708	08901	3M™ Inner Cavity Wax, Amber, 500 ml, 08901	12	Canister	1	12
7100232702	08909	3M™ Inner Cavity Wax, Clear, 500 ml, 08909	12	Canister	1	12

### 3M™ Body Gard Flat Coating

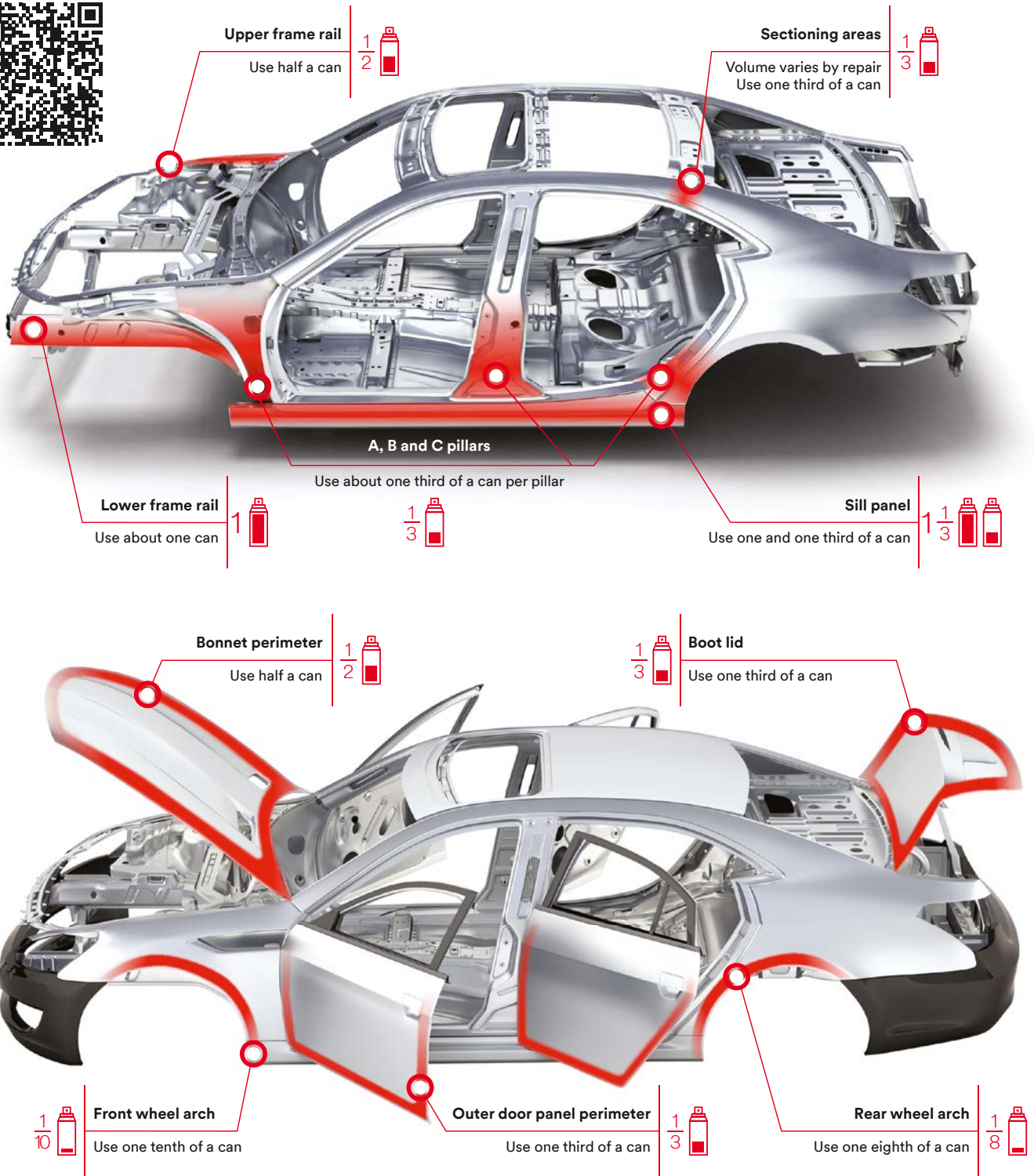
3M™ Body Gard Flat Coating is a stone chip coating in an aerosol format with a flat finish.

- Excellent stone-chip resistance
- Quick drying
- Coating becomes tack free in 10-15 minutes



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100138681	08158	3M™ Body Gard Flat Coating, Black, 500 ml, 08158	6	Canister	1	6
7100138723	08159	3M™ Body Gard Flat Coating, Grey, 500 ml, 08159	6	Canister	1	6

# 3M™ Cavity Wax Plus usage example in a typical saloon



Without corrosion protection treatment



3M™ Cavity Wax Plus 08852 (3 coats)

**Tested for long-term corrosion protection.**

Actual test panel results after 1,500 hour salt fog exposure (ASTM B117-97\*).

\*ASTM.org/cgi-bin/resolver.cgi?B117-97

# Coatings & Fillers

## 3M™ Body Gard Textured Coating

Reproduce automotive manufacturers' stone chip finishes with 3M™ Body Gard Textured Coating. Our rubber based coating has excellent stone chip resistance and is available in black, white and grey. To get medium to heavy textures, just change the application method.



- Excellent stone-chip resistance
- Overpaint in 30 minutes
- Coating becomes tack free in 10-15 minutes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100239806	8873	3M™ Body Gard Textured Coating, Protective Coating, Black, 1 kg, 08873	9	Canister	1	9
7100241051	8874	3M™ Body Gard Textured Coating, Protective Coating, Grey, 1 kg, 08874	9	Canister	1	9
7100241036	8875	3M™ Body Gard Textured Coating, Protective Coating, White, 1 kg, 08875	9	Canister	1	9

## 3M™ Body Schutz Coating

Protect the underbody of vehicles from rust and road noise with 3M™ Body Schutz Coating. Our thick coating is an excellent one coat, asphalt based application with rust proofing and sound deadening properties.



- Flexible when dry
- Excellent one-coat coverage
- Touch dry in one hour

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100235847	08861	3M™ Body Schutz Coating, Underbody Coating, Textured, Black, 1 L, 08861	12	Canister	1	12

## 3M™ Spray Schutz Aerosol

Repair wheel arches and underbodies quickly with 3M™ Spray Schutz Aerosol. Our spray is a fast drying, rubberised protective coating for extra toughness and flexibility.



- Repair wheel arches and underbodies quickly
- Get a fast-drying, rubberised protective coating
- Use for extra toughness and flexibility

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100142595	08877	3M™ Spray Schutz Aerosol, 500 ml, 08877	12	Canister	1	12

# Coatings & Fillers

Focus

## 3M™ Waterbased Coating

3M™ Waterbased Coating is a waterbased paintable anti-chip coating designed to protect surfaces from corrosion and provide sound deadening.

- Fast dry within 30 minutes
- For solvent based and waterbased paint systems
- Middle - heavy structure



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032194	08881	3M™ Waterbased Coating, Black, 1L, 08881	12	Canister	1	12
7100097263	08881	3M™ Waterbased Coating, Black, 22 L, 08881	1	Drum	1	1
7000032195	08882	3M™ Waterbased Coating, Grey, 1L, 08882	12	Canister	1	12

## Accessories and Organisation

### 3M™ Wall dispenser for Body Filler

Accurately dispense body filler and hardener with 3M™ Wall Dispenser for Body Filler. Our robust wall mounted dispenser holds large (1.65 litre) cartridges and dispenses the exact required amount of filler and hardener, for mixing in the right ratio. Ratio can be adjusted as needed to fit body shop conditions.

- Adjust the hardener to filler ratio
- Dispense the amount needed with just one press
- Easy to mount cartridges



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000062777	51081	3M™ Wall dispenser for Body Filler, for 1.65 L cartridges, 51081	1	Each	1	1

### 3M™ Dynamic Mixing System Applicator Rack

Store the Dynamic Mixing System (DMS) applicator safely with 3M™ Dynamic Mixing System Applicator Rack. Our robust, metal rack can be mounted on a wall or a trolley.

- Robust metall construction
- Store Dynamic Mixing System (DMS) applicator safely
- Use to hold DMS applicator when not in use



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034443	50603	3M™ Dynamic Mixing System Applicator Rack, 50603	1	Each	1	1

# ■ Coatings & Fillers

## 3M™ Dynamic Mixing System Nozzle Rack

Store your 3M™ Dynamic Mixing Nozzles in the 3M™ Dynamic Mixing System Nozzle Rack. Our wire frame nozzle rack increases productivity by keeping the mixing nozzles within reach of body shop technicians.



- Keep replacement nozzles within easy reach
- Change location of rack when required with magnetic mounts
- Use dispenser box on rack to hold 3M™ Dynamic Mixing Nozzles

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034442	50602	3M™ Dynamic Mixing System Nozzle Rack, 50602	1	Each	1	1





# Cleaning Supplies

The cleaner the work, the easier you will achieve great results. We offer various materials to help you keep your work clean and neat. Starting with various high performance cloth materials, cleaning agents up our 3M Skincare range to clean and protect your hands.

# Cleaning Supplies

## Cleaners

### 3M™ Glass Cleaner

3M™ Glass Cleaner restores clarity and puts the sparkle back into automotive glass. Our special formula resists streaking on all glass surfaces, including windows, windshields, mirrors and side glass. It is also gentle and safe to use on plastic, chrome and metal.

- Get a streak free finish on all glass surfaces
- Cut through stubborn residue on windshields and windows
- Use on all glass surfaces, including windshields, windows and mirrors



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100138680	08631	3M™ Glass Cleaner, 500 ml, 08631	12	Canister	1	12

### 3M™ General Purpose Adhesive Cleaner

Remove adhesive, wax, grease, oil and tars with 3M™ General Purpose Adhesive Cleaner. Our adhesive cleaner is made from various solvents and is designed to quickly get rid of adhesives, silicone polish, wax, tar and oil from a surface.

- Quickly removes waxes, greases, oil and tars
- Use on cured automotive paint, vinyls and fabrics
- Remove light paint overspray



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033762	08984	3M™ General Purpose Adhesive Cleaner, 1 L, 08984	12	Canister	1	12

### 3M™ Perfect-It™ Cleaner Clay

3M™ Perfect-It™ Cleaner Clay will safely remove over-spray and paint contaminants. This product can be used effectively on paint, glass and chrome when used with a water-based lubricant.

- Safely removes overspray and paint contaminants
- Use with water-based lubricants
- Effective on paint, glass and chrome



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034232	38070	3M™ Perfect-It™ Cleaner Clay, 200 g, 38070	6	Each	1	6

# Cleaning Supplies

## Cloths & Wipes

### 3M™ Paintshop Handwipes

Use 3M™ Paintshop Handwipes to quickly clean hands of wet and dry paints, grease, sealants, adhesive and oil. Our wipes are infused with a moisturiser to help protect skin.

- Removes most wet and dry paints, oils, sealants and adhesives
- Contains skin conditioner
- Double layered, textured material creates gentle scrubbing effect and excellent absorbency



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000083683	80347	3M™ Paintshop Handwipes, 100, 80347	400	Each	100	400

### 3M™ Perfect-It™ Polishing Wipe

Use 3M™ Perfect It™ Polishing Wipe with 3M™ Perfect It™ polishes, for wiping residual polish and compound from panels. Our polishing wipe is soft, supple and highly absorbent. It's low linting for static-free cleaning.

- Get static free wiping thanks to low linting wipe
- Wipe residual polish and compound from panels
- Tear resistant even when wet



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100198422	34568	3M™ Perfect-It™ Polishing Wipe, 320 mm x 400 mm, 34568	1	Carton	1	1

### 3M™ Perfect-It™ Ultra Soft Cloth

Use our high performance 3M™ Perfect-It™ Ultra Soft Cloth to wipe away residue, dust, dirt and fingerprints, without leaving scratches. Use on a wide range of surfaces including glass, metal, chrome, vinyl and leather.

- Wipe away residues, dirt, dust and fingerprints quickly and easily
- Use a non-scratching low linting cloth
- Resistant to chemicals



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032157	50486	3M™ Perfect-It™ Ultra Soft Cloth, Blue, High Performance, 50486	20	Each	1	20
7000032156	50400	3M™ Perfect-It™ Ultra Soft Cloth, Yellow, High Performance, 50400	20	Each	1	20

# Cleaning Supplies

## 3M™ Polish Rosa Ultra Soft Polishing Cloth

Use 3M™ Polish Rosa Ultra Soft Polishing Cloth with 3M Polish Rosa, to achieve a blemish and haze-free finish and an exceptional high gloss result.



- Use with 3M Polish Rosa
- Get a blemish and haze free result
- Microfibre cloth

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032158	50489	3M™ Polish Rosa Ultra Soft Polishing Cloth, Pink, 50489	20	Each	1	20

## 3M™ Professional Panel Wipes

3M™ Professional Panel Wipes are heavy duty, highly absorbent wipes for all tasks in the body and paint shop.



- Use strong wipes with excellent absorbency
- Apply to any heavy duty task thanks to super strength when wet or dry
- Get low-linting anti-static wipes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100255705	34567	3M™ Professional Panel Wipes, 300 mm x 400 mm, 34567	1	Carton	1	1

## 3M™ Tack Cloth

Remove dirt, lint, dust and sanding particles with 3M™ Tack Cloth. Our cloth is excellent for clean-up in the pre-painting process, working on a variety of materials including metal, plastic, fiberglass and wood. Even with repeated use, it stays soft and dry.



- Remove dirt, lint, dust and sanding particles
- Clean a wide variety of materials in the pre-painting process
- Get less adhesive transfer to the hands

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100200387	50401	3M™ Tack Cloth, Aqua, 320 mm x 400 mm, 50401	18	Bag	10	180

## 3M™ Tack Pad

Surface preparation for spraying primers, base coat or clear coat paints is a smooth transition as dust is drawn into the tack pad leaving a drag-free surface. Hands are less sticky due to the reduction of adhesive transfer.



- Helps reduce adhesive transfer to the hands
- Hands are less sticky due to the reduction of adhesive transfer
- Leaves no drag marks behind while dust is drawn into the tack pad

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100193601	07910	3M™ Tack Pad, 175 mm x 235 mm, 07910	60	Each	10	60

# Cleaning Supplies

## Cleaning Chemicals

### 3M™ Perfect-It™ Boat Wash

3M™ Perfect-It™ Boat Wash is an important first step in achieving a truly professional gelcoat finish. This high-suds formula works without stripping wax, removing grime, algae, dirt and other common marine contaminants to create a clean, clear surface for refinishing. In fact, it works on every boat surface from bow to stern.



- Use alone for general cleaning, or as the first step in 3M™ Perfect It™ gelcoat finishing system
- High-suds formula removes common marine debris without stripping wax from the surface
- Can be used on virtually all areas of boats from bow to stern, including hull and non-skid areas

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094558	09035E	3M™ Perfect-It™ Boat Wash, 946 ml, 09035E	6	Bottle	1	6

## Industrial Hand Cleansers

### 3M™ Skin Care System

The 3M™ Skin Care System consists range of products suitable for all types of dirt removal and skin care in the work and paintshop.



- Skin care and hand cleaning product range for body and paint shop tasks
- Available in tubes or as refill packs for wall mountable dispenser
- Special hand cleaners such as for oil and grease removal or for paint and adhesive removal available

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084677	50800	3M™ Skin Care System, Liquid Soap, 1.4 L, 50800	8	Each	1	8
7000084678	50801	3M™ Skin Care System, Oil & Grease Hand Cleaner, 1.4 L, 50801	8	Each	1	8
7000084679	50802	3M™ Skin Care System, Paint, Sealer & Adhesive Cleaner, 1.4 L, 50802	8	Each	1	8
7000034441	50371	3M™ Skin Care System, Paint, Sealer & Adhesive Cleaner, 250 ml, 50371	24	Each	1	24
7000084680	50803	3M™ Skin Care System, Protection & Care Cream, 1.4 L, 50803	8	Each	1	8
7000084687	50367	3M™ Skin Care System, Protection & Care Cream, 250 ml, 50367	24	Each	1	24
7000084681	50804	3M™ Skin Care System, Single Hand Cleaner Dispenser, 1.4 L, 50804	1	Each	1	1





# Paint Application Systems

Your paint booth is not just where you earn your living. It's where you prove yourself, and the value of your entire shop, every single day. As an industry leader in paint application equipment, 3M continues to innovate and change the way you apply paint and other coatings.

# 3M™ Performance Spray Gun

Game-changing interchangeable nozzle technology delivering liquid material efficiency, increased productivity with a premium finish.

As every painter knows, once paint has been mixed, it's sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible?

With the 3M™ Performance Spray Gun that possibility can become reality. It's superior transfer efficiency, with up to 26% less material waste\* than leading metal spray guns\*\*, all in the palm of your hand. Don't cut down on your efficiency – start spraying the smart way.

\* Using HVLP atomising heads

\*\* Maximum transfer efficiency varies by spray gun type and settings.



## Why work harder when you can just work smarter?

### High Transfer Efficiency

To prove the superior transfer efficiency of the 3M™ Performance Spray Gun, we sent it to Fraunhofer Institute for Manufacturing and Automation IPA, Stuttgart, DE. They conducted transfer efficiency testing according to the DIN EN ISO 13 966-1 test method. Transfer efficiency equates to the amount of material (paint) effectively used on the job. A higher transfer efficiency rating means less material is wasted, which in turn could save you money. And it can mean a cleaner paint booth due to less overspray, which can also pose potential cross-contamination.

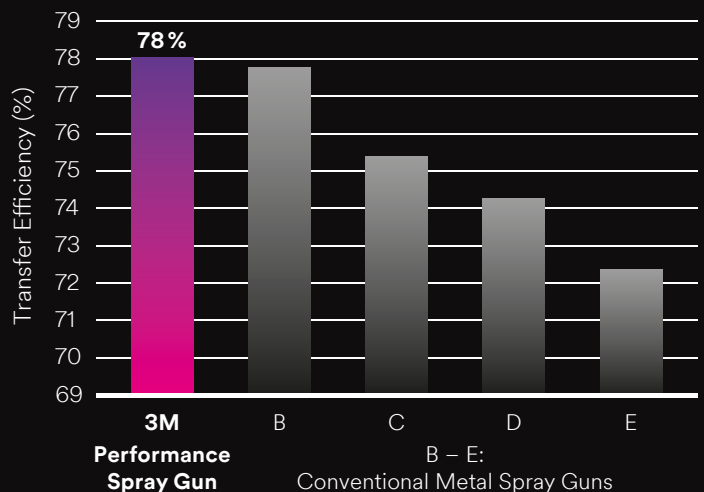
Fraunhofer tested the 3M™ Performance Spray Gun against a range of industry-leading premium spray guns. The results showed a high **78% transfer efficiency** while spraying automotive base coat, exceeding the other leading metal spray guns tested.

The EN 13966-1 standard defines a reproducible laboratory procedure for transfer efficiency measurements. It is used by manufacturers to enable a reliable comparison of spraying equipment.

+ The 3M™ Performance Spray Gun falls within HVLP requirements up to an inlet pressure of 1.38 bar (Gravity fed).

### Spray Gun Transfer Efficiency\*

Tests conducted using PPG Envirobase with 1.3 mm nozzle with four of the leading metal spray guns.



\* Inlet pressure settings in line with HVLP+ requirements from each manufacturer.

Transfer efficiency measured according to independent testing by Fraunhofer Institute, Germany.



# Replaceable atomising heads – now available as HVLP and Fine Finish nozzles

The secret lives inside our advanced interchangeable nozzle technology. With a range of fine finish and HVLP sizes, each atomising head is optimised for consistent atomisation and superior transfer efficiency – across a full range of high performance coatings.

Spray solid colours, metallics, pearls, clear coats, sealers, primers and more with the same premium performance you expect from your best spray gun.

And every time you swap out the replaceable nozzle for a fresh one, you can expect like-new spray performance.



HVLP Nozzle ●  
Fine Finish Nozzle ▲

## 3M™ Performance Gravity HVLP and Fine Finish Atomising Head Sizes

	2.0	1.8	1.6	1.4	1.3	1.2	0.9
<b>Automotive Coatings</b>	●	●	●	● ▲	● ▲	● ▲	●
High Viscosity Coatings	●	●					
Sprayable Fillers	●	●					
High Build Primer		●	●	● ▲			
Primer Surfacer		●	●	● ▲			
Wet on Wet Primer				● ▲	● ▲		
Primer Sealer				● ▲	● ▲		
Direct Gloss				● ▲			
Single Stage Top Coat				● ▲			
Solvent Base Colour				● ▲	● ▲		
Clearcoat				● ▲	● ▲	● ▲	
Waterborne Base Coat					● ▲	● ▲	
UV Primers					● ▲	● ▲	●
Midcoat / Effect Coats					● ▲	● ▲	●
Smart / Spot Repair							●



### TIPS:

- ✓ Store 3M™ Performance Spray Gun with a clean nozzle
- ✓ Change nozzles regularly to maintain like-new performance
- ✓ Move up or down one size if material flow is too low or high
- ✓ Dispose in accordance with your local regulations

## PERSONAL SAFETY

• Reusable Respirators with full face protection



• Reusable Coveralls



• Nitrile Gloves



### Requirements for Best Results and Quality



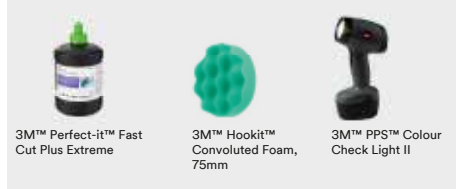
- ▶ Apply Dirt Trap Protection Film in order to keep a clean environment in the spray booth.
- ▶ Use 3M Aircare ACU-03 to obtain proper pressurized air.
- ▶ Use 3M Protective Coveralls to protect the operator and get a cleaner job.



### Determination of Colour



- ▶ Use 3M™ Perfect-It™ Fast Cut Plus Extreme to restore original surface condition for an accurate colour match.
  - ▶ If you are using the latest spectrometer technology, it is recommended to do an additional polishing step after 3M™ Perfect-It™ Fast Cut Plus Extreme with 3M™ Perfect-It™ Ultrafine SE (blue cap).
- Tip: The creation of a personal colour library will make life easier for you in the future as you can reuse your own sprayout cards.



### 1 Mixing of Base Coat



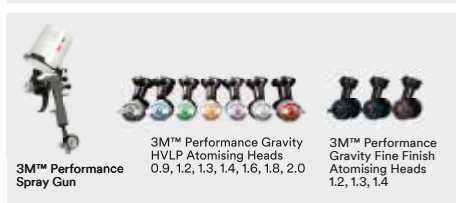
- ▶ Four 3M™ PPS™ Series 2.0 sizes are available to suit the most common repairs sizes in your shop.
  - ▶ By using 3M™ PPS™ Series 2.0 no additional mixing cup is needed.
  - ▶ As the filter is directly integrated to the 3M™ PPS™ Series 2.0 lid, no additional filtering stage is required.
- Note: Selecting the right size 3M™ PPS™ Series 2.0 Spray Cups for your needs, will reduce the chance of overmixing.



### 2 Setup 3M™ Performance Spray Gun



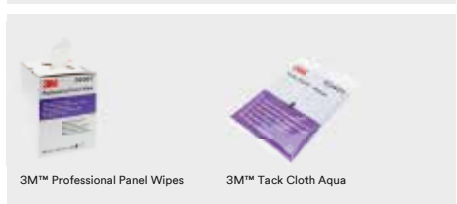
- ▶ Pull the trigger back
- ▶ Making sure locking collar is in the “+ configuration”
- ▶ Slide the atomizing head over the fluid needle and push towards the spray gun body
- ▶ Secure the atomizing head by rotating the retainer ring, clockwise until the retainer ring tabs are locked in the “X configuration”
- ▶ HVLP max inlet pressure 1.38 bar (20 psi)  
Fine Finish Operating Pressure 2.0 bar (29 psi)
- ▶ The Operating Pressure Range is 0.5 bar (7 psi) – 2.6 bar (37 psi) max



### 3 Base Coat Application



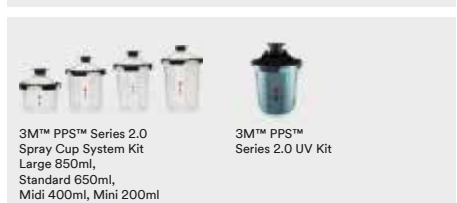
- ▶ Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.
- ▶ Clean the surface prior to base coat application with tack cloth.
- ▶ Always follow paint company recommendations regarding basecoat application process.
- ▶ When finished spraying, disconnect the air line, invert the spray gun, pull the trigger and gently tap 3M™ PPS™ Series 2.0 Lid and Liner on a surface to help break surface tension of liquid and allow it to flow back into liner.



### 4 Mixing of Clear Coat



- ▶ Four 3M™ PPS™ Series 2.0 sizes are available for the most common size repairs in your shop.
- Note: Modern clear coat technology should be mixed on demand, due to short pot life! Select the right size 3M™ PPS™ Series 2.0 Spray Cups for your needs, reducing the chance of over applying or wasting clear coat.



### 5 Clear Coat Application



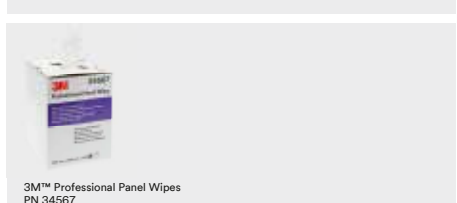
- ▶ Always follow paint company recommendations regarding clearcoat application process.
  - ▶ 3M™ PPS™ Series 2.0 reduces cleaning time considerably and lowers your solvent consumption.
- Tip: Consult paint or solvent Safety Data Sheets (SDS) in addition to local regulations or authorities for safe use and proper disposal.



### 6 Cleaning 3M™ Performance Spray Gun



- ▶ Pull the trigger back
- ▶ Rotate the locking collar counter-clockwise and pull the atomizing head away from the gun body
- ▶ Clean the needle with solvent on a cloth.
- ▶ Simply put on the new nozzle and you're done
- ▶ 3M™ Performance Spray Gun & PPS™ reduce cleaning time considerably and lower your solvent consumption.



### 7 Forced Drying



- ▶ Please do observe the recommendations of your paint manufacturer concerning: object temperature & drying time.
- Note: The quality of drying has a positive influence on the later finishing properties of the surface. Forced drying accelerates the finish process and at the same time ensures an even drying of the paint. A clear coat, which has hardened evenly and well can be finished a lot easier.

## PERSONAL SAFETY

• Reusable Respirators



• Comfort Goggles



• Reusable Overall



• Nitrile Gloves



### Preparing the Vehicle



- ▶ Vehicle roughly masked.
- ▶ Surface prepared for primer application.



3M™ Smooth Transition Tape



3M™ Soft Edge Foam Masking Tape PLUS

### Cleaning of the Surface



- ▶ Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.
- ▶ Clean the surface prior to primer application with tack cloth.



3M™ Tack Cloth



3M™ Professional Panel Wipes

### 1 Mixing Primer



- ▶ Four 3M™ PPS™ Series 2.0 sizes allow for on demand mixing of the primer.
  - ▶ By using 3M™ PPS™ Series 2.0 no additional mixing cup is needed. Refilling of the primer into the primer gun is not necessary.
  - ▶ As the filter is directly integrated to the 3M™ PPS™ Series 2.0 lid, no additional filtering stage is required.
- Tip: Always use the primer shade recommended by your paint manufacturer! 3M™ PPS™ Series 2.0 allows a quick change between different primer shades.



3M™ PPS™ Series 2.0 Spray Cup System Kit Large 850ml, Standard 650ml, Midi 400ml, Mini 200ml



3M™ PPS™ Series 2.0 UV Kit



3M™ PPS™ Lid & Liner Dispensers

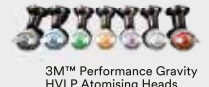
### 2 Setup 3M™ Performance Spray Gun



- ▶ Pull the trigger back
- ▶ Making sure locking collar is in the "+ configuration"
- ▶ Slide the atomizing head over the fluid needle and push towards the spray gun body
- ▶ Secure the atomizing head by rotating the retainer ring, clockwise until the retainer ring tabs are locked in the "X configuration"
- ▶ HVLP max inlet pressure 1.38 bar (20 psi)  
Fine Finish Operating Pressure 2.0 bar (29 psi)
- ▶ The Operating Pressure Range is 0.5 bar (7 psi) - 2.6 bar (37 psi) max



3M™ Performance Spray Gun



3M™ Performance Gravity HVLP Atomising Heads 0.9, 1.2, 1.3, 1.4, 1.6, 1.8, 2.0



3M™ Performance Gravity Fine Finish Atomising Heads 1.2, 1.3, 1.4

### 3 Primer Application Layer 1



- ▶ 3M™ PPS™ Series 2.0 allows the spray gun to be used upside down without leakage from the cup unlike a traditional vented hard cup.
- ▶ Edges and wheel arches can thus be coated safely.
- ▶ Always follow paint company recommendations regarding primer layer thickness.
- ▶ Modern primer technologies have reduced pot lives. Using freshly mixed primer with every application - avoids the possibility of subsequent shadow effects (curly Q's shows after solvent has fully evaporated) and - therefore considerably reduces the subsequent sanding work.



3M™ PPS™ Series 2.0 Midi, 400 ml



3M™ PPS™ Series 2.0 Mini 200 ml



3M™ PPS™ Lid & Liner Dispensers

### 4 Primer Application Layer 2



- ▶ A clean gun guarantees a finer coating.
- ▶ A finer coating ensures that the primer lays down flat.
- ▶ This ensures a smoother primer. A smooth primer allows for time and work savings in the process of primer sanding.
- ▶ Using 3M™ Performance Spray Gun & PPS™ Series 2.0 for primer application gives an advantage for the next process step.
- ▶ Note: A poorly maintained primer gun = a rough spray pattern.



3M™ PPS™ Series 2.0 Spray Cup System Kit Large 850ml, Standard 650ml, Midi 400ml, Mini 200ml



3M™ PPS™ Series 2.0 UV Kit



3M™ PPS™ Lid & Liner Dispensers

### 5 Cleaning 3M™ Performance Spray Gun



- ▶ Pull the trigger back
- ▶ Rotate the locking collar counter-clockwise and pull the atomizing head away from the gun body
- ▶ Clean the needle with solvent on a cloth.
- ▶ Simply put on the new nozzle and you're done
- ▶ 3M™ Performance Spray Gun & PPS™ Series 2.0 reduce cleaning time considerably and lower your solvent consumption.



3M™ Professional Panel Wipes PN 34567

### Forced Drying



- ▶ Always follow paint company recommendations on the following:
  - ▶ Object temperature.
  - ▶ Drying time.
  - ▶ Distance of the heater from the object.
- ▶ The quality of drying influences the sanding properties of the primer. Forced drying accelerates the repair process and at the same time ensures an even drying of the primer. A primer that has hardened evenly and fully is a lot easier to sand.

# Paint Application Systems

## Sprayer Systems

### Focus

### 3M™ Performance HVLP Spray Gun System with PPS™ 2.0

3M™ Performance Spray Gun is one of the first ever spray guns designed specifically to save you time while delivering top-of-the-line performance. Its integrated system includes quick-change replaceable atomizing heads and 3M™ PPS™ Series 2.0 Spray Cups, which makes for faster clean-up, changeovers and cycle times. HVLP nozzles come in sizes from 0.9 to 2.0 to spray a full range of high-performance automotive coatings with the high transfer efficiency, consistent atomization and large fan pattern you expect from a premium spray gun. Engineered from an impact-resistant composite material reinforced with stainless steel, 3M™ Performance Spray Gun is one of the lightest spray guns in the industry — all while maintaining the power and performance you expect as a professional painter.



- Precision spray performance with high transfer efficiency and large, adjustable fan pattern
- Faster clean up and change overs that can help improve your cycle times
- Quick-change, replaceable atomizing heads connect directly to 3M™ PPS™ Series 2.0 Spray Cup System

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228461	26778	3M™ Performance HVLP Spray Gun System with PPS™ 2.0, 26778	2	Kit	1	2

### Focus

### 3M™ Performance Industrial Spray Gun System

Lightweight and easy to use, the 3M™ Performance Spray Gun was built for the industrial painter. Made from impact-resistant composite, it is one of the lightest spray guns in the industry, yet durable enough for demanding conditions. Its versatile design allows spraying from a pressurized source or a gravity cup. Replaceable nozzles from 0.9 to 2.0 allow you to spray a wide range of coatings.



- Lightweight, impact-resistant body made from advanced composite material
- Convert between pressure-fed whip hose and 3M™ PPS Series 2.0 Spray Cup System
- Quick-change, replaceable nozzles ranging from 0.9 to 2.0

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228476	26878	3M™ Performance Industrial Spray Gun System, 26878	2	Kit	1	2

# Paint Application Systems

## 3M™ Performance Spray Gun

Lightweight and easy to use, the 3M™ Performance Spray Gun was built for the modern painter. Capable of spraying a wide range of coatings from either a pressure-fed source or attached gravity cup, its impact-resistant composite body makes it one of the lightest spray guns available, yet it is durable enough for demanding industrial and automotive conditions.



- 3M™ Performance Spray Gun works with HVLP pressure- and gravity-fed nozzles as well as 3M™ Performance Fine Finish Spray Heads.
- Lightweight, impact-resistant body made from advanced composite material
- Quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228462	26832	3M™ Performance Spray Gun, 26832	4	Kit	1	4

### Focus

## 3M™ Performance Fine Finish Spray Gun System with PPS™ 2.0

Spray faster and achieve a finer finish with the 3M™ Fine Finish Spray Gun System. It delivers finer atomisation and a faster flow rate than HVLP spray equipment. The system uses 3M™ Performance Fine Finish Nozzles to spray some of the most-challenging coatings, helping perfect your colour match and lay down clear coats like glass.



- **COMPLETE SYSTEM:** This spray gun system is packed with everything you need to start spraying - spray gun, PPS™ cups, 3M™ Performance Gravity Fine Finish Atomising Heads, and more.
- **PREMIUM FINISH:** Fine finish, high flow rate, fine atomisation, and pattern consistency meet to help bring you a smooth, controllable finish.
- **CONSISTENT ATOMISATION:** The 3M™ Performance Fine Finish Spray Gun System is optimised to help you effectively colour match the most challenging colours and textures.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100276849	26978	3M™ Performance Fine Finish Spray Gun System with PPS™ 2.0, 26978	2	Kit	1	2

### Focus

## 3M™ Performance Gravity HVLP Atomising Head Refill Kit

3M™ Performance Gravity HVLP Atomising Heads are designed to deliver premium spray performance for coatings including paints, clear coats and topcoats. Replaceable nozzles are built exclusively for gravity feed applications with the 3M™ Performance Spray Gun System and 3M™ PPS™ Series 2.0 Spray Cup System, offering like-new spray performance with the change of each nozzle.



- Quick-change nozzles range from 0.9 to 2.0 for spraying a wide range of industrial and automotive coatings
- Like-new spray performance with each new atomising head
- Use exclusively with the 3M™ Performance Spray Gun and 3M™ PPS™ Series 2.0 Spray Cup System

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100206004	26712	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Blue, 1.2, 26712	5	Pack	1	5
7100206003	26718	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Clear, 1.8, 26718	5	Pack	1	5

# Paint Application Systems

## Focus

### 3M™ Performance Gravity HVLP Atomising Head Refill Kit

3M™ Performance Gravity HVLP Atomising Heads are designed to deliver premium spray performance for coatings including paints, clear coats and topcoats. Replaceable nozzles are built exclusively for gravity feed applications with the 3M™ Performance Spray Gun System and 3M™ PPS™ Series 2.0 Spray Cup System, offering like-new spray performance with the change of each nozzle.



- Quick-change nozzles range from 0.9 to 2.0 for spraying a wide range of industrial and automotive coatings
- Like-new spray performance with each new atomising head
- Use exclusively with the 3M™ Performance Spray Gun and 3M™ PPS™ Series 2.0 Spray Cup System

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100206008	26713	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Green, 1.3, 26713	5	Pack	1	5
7100205981	26714	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Orange, 1.4, 26714	5	Pack	1	5
7100205984	26716	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Purple, 1.6, 26716	5	Pack	1	5
7100205982	26720	3M™ Performance Gravity HVLP Atomising Head Refill Kit, Red, 2.0, 26720	5	Pack	1	5
7100271255	26709	3M™ Performance Gravity HVLP Atomising Head Refill Kit, White, 0.9, 26709	5	Pack	1	5

## Focus

### 3M™ Performance Gravity Fine Finish Atomising Head Refill Kit

Spray today's most-challenging paints and clearcoats with 3M™ Performance Gravity Fine Finish Atomising Heads. Built to work with the 3M™ Performance Spray Gun, they deliver finer atomisation and a faster flow rate than typical HVLP spray equipment - helping you work faster, perfect your colour match and lay down coatings like glass. Available in three sizes: 1.2, 1.3 and 1.4.



- **PREMIUM FINISH:** High flow rate, fine atomisation, and pattern consistency meet to help bring you a smooth, controllable finish.
- **CONSISTENT ATOMISATION:** Optimised to help you effectively colour match the most challenging colours and textures.
- **FASTER APPLICATION:** Experience effortless application and lay down paint faster than HVLP spray equipment.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100272189	26912	3M™ Performance Gravity Fine Finish Atomising Head Refill Kit, Blue, 1.2, 26912	5	Pack	1	5
7100272188	26913	3M™ Performance Gravity Fine Finish Atomising Head Refill Kit, Green, 1.3, 26913	5	Pack	1	5
7100272187	26914	3M™ Performance Gravity Fine Finish Atomising Head Refill Kit, Orange, 1.4, 26914	5	Pack	1	5

# Paint Application Systems

Focus

## 3M™ Performance Pressure HVLP Atomising Head Refill Kit

3M™ Performance Pressure HVLP Atomising Heads are designed to deliver excellent spray performance for coatings including stains, primers, base coats, topcoats, clear coats and adhesives. Replaceable nozzles are built exclusively for pressure-feed applications using the 3M™ Performance Spray Gun, offering like-new spray performance with the change of each nozzle.



- Quick-change nozzles in sizes 0.9, 1.1, 1.4, 1.8 and 2.0 for spraying a wide range of industrial and automotive coatings
- Nozzles attach to the spray gun and whip hose easily without the need for additional tools
- Like-new spray performance with each new atomising head

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100206005	26818	3M™ Performance Pressure HVLP Atomising Head Refill Kit, Clear, 1.8, 26818	5	Pack	1	5
7100206006	26814	3M™ Performance Pressure HVLP Atomising Head Refill Kit, Orange, 1.4, 26814	5	Pack	1	5
7100271256	26820	3M™ Performance Pressure HVLP Atomising Head Refill Kit, Red, 2.0, 26820	5	Pack	1	5
7100271059	26809	3M™ Performance Pressure HVLP Atomising Head Refill Kit, White, 0.9, 26809	5	Pack	1	5
7100206007	26811	3M™ Performance Pressure HVLP Atomising Head Refill Kit, Yellow, 1.1, 26811	5	Pack	1	5

## 3M™ Performance Spray Gun Ball Valve

3M™ Performance Spray Gun Ball Valve is an accessory for the 3M™ Performance Spray Gun System configured as a pressure feed sprayer. The valve gives the spray gun operator the ability to stop the flow of paint from the pressure source (pot or pump) at the spray gun end of the supply hose. Recommended for use when the painter does not have easy access to the pressure source. Light and easy to use.



- Ball valve lets the painter stop fluid flow to spray gun
- Attaches between whip hose and supply hose in a pressure feed configuration
- Seals are compatible with both solvent-based and waterborne coatings

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228103	26839	3M™ Performance Spray Gun Ball Valve, 26839	4	Each	1	4

# Paint Application Systems

## 3M™ Performance Spray Gun Pressure Whip

The 3M™ Performance Spray Gun Pressure Whip Hose connects to the 3M™ Performance Spray Gun for use in pressure feed applications. Provides a fast connection between the atomizing head and the pressurized paint supply hose. Securely fastens to the spray gun base for better balance and hose control. Can be used with optional ball valve to control paint from the pressure line.

- Helps quickly convert Performance Spray Gun between gravity and pressure fed systems
- Securely fastens to spray gun base for better balance and hose control
- Quick connection to 3M™ Performance Pressure HVLP Atomizing Heads for easy assembly or replacement



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228105	26833	3M™ Performance Spray Gun Pressure Whip, 26833	4	Each	1	4

## 3M™ Performance Spray Gun Rebuild Kit

The 3M™ Performance Spray Gun Rebuild Kit provides the replacement parts needed for rebuilding the 3M™ Performance Spray Gun. Includes exterior replacement parts as well as all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.

- Includes everything needed to rebuild, including all fasteners
- Refresh trigger pull, needle, fan and fluid control with new springs and seals
- Use only with 3M™ Performance Spray Gun



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228530	26840	3M™ Performance Spray Gun Rebuild Kit, 26840	4	Kit	1	4

## 3M™ Performance Spray Gun Whip Pin

3M™ Performance Spray Gun Whip Pin is a replacement attachment pin for the 3M™ Performance Spray Gun Pressure Whip Hose. The clevis pins are used to secure the whip hose to the body of the 3M™ Performance Spray Gun. The connection helps give the painter additional control and helps prevent the atomizing head from twisting and unwanted stress.

- Pin securely attaches whip hose to 3M™ Performance Spray Gun
- Package contains 4 steel ball detent clevis pins
- Smooth steel construction inserts into and out of whip hose attachment bracket



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228107	26834	3M™ Performance Spray Gun Whip Pin, 26834	5	Pack	1	5



# Paint Application Systems

## 3M™ Performance Spray Gun H/O Conversion Pack

Get more application control of heavy or texture coatings with our 3M™ Performance Spray Gun H/O Conversion Pack for the 3M™ Performance Spray Gun. When used with a 3M™ PPS™ Series 2.0 Type H/O Pressure Cup, this upgrade lets technicians spray thick, high-viscosity coatings with better control of texture, pattern size, and delivery rate than aerosol cans and Body Schutz guns.



- Upgrades 3M™ Performance Spray Gun to spray heavy, thick coatings using 3M™ PPS™ Series 2.0 H/O pressure cups.
- Provides excellent application control of heavy or texture coatings.
- Easy-to-install kit adds a port for connecting the pressure cup's air supply tube to the gun body.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100244430	26837	3M™ Performance Spray Gun H/O Conversion Pack, 26837	4	Each	1	4

## 3M™ Performance Spray Gun Locking Collar

The unique 3M™ Performance Spray Gun Locking Collar helps ensure a solid connection between the 3M™ Performance Spray Gun and 3M™ Performance Atomizing Heads. The locking collar is easy to use, allowing for quick nozzle changes while switching between paints and coatings or for cleanup at the end of a job. The easy-grip tabs make it easier to turn the locking collar.



- Securely attaches 3M™ Performance Atomizing heads to 3M™ Performance Spray Gun
- Easy grip tabs for coupling and uncoupling of atomizing heads
- Built from a durable polymer material

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100228101	26835	3M™ Performance Spray Gun Locking Collar, 26835	5	Pack	1	5

## 3M™ Performance Spray Gun Needle

The 3M™ Performance Spray Gun Needle is designed specifically for 3M™ Performance Spray Gun. Use this replacement needle when the existing spray gun needle is damaged, bent, the gun leaks through its nozzle, or as routine preventative maintenance.



- Specifically designed replacement part for 3M™ Performance Spray Gun
- Durable stainless steel construction resists wear, bending and damage
- Engineered to provide a leakproof seal when used with 3M™ Performance Spray Gun atomizing heads

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100220927	26838	3M™ Performance Spray Gun Needle, 26838	1	Each	1	1

# Paint Application Systems

## 3M™ Performance Spray Gun O-Ring Kit

The 3M™ Performance Spray Gun O-Ring Kit contains a selection of replacement o-rings for the 3M™ Performance Spray Gun.



- Includes replacement o-rings
- Selection of ring sizes
- Used for routine maintenance of 3M™ Performance Spray Gun.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100261169	26841	3M™ Performance Spray Gun O-Ring Kit, 26841	4	Kit	1	4

## 3M™ Accuspray™ HGP Spray Gun Kit

An HVLV gravity pressurized spray gun, to be used with a pressurized H/O cup system to provide superior application of high viscosity coatings. Kit contains 1 each HGP spray gun and 4 atomizing heads - 2 each 1.8mm nozzles and 2 each 2.0mm nozzles.



- Provides the equivalent of a brand new Pressurized spray gun on demand for a fraction of the cost
- Kit contains 1 spray gun, 3 atomizing heads
- Use with 3M™ PPS™ Type H/O Mini Pressure Cup, PN 16121

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100137847	16587	3M™ Accuspray™ HGP Spray Gun Kit, 16587	1	Kit	1	1

## 3M™ Accuspray™ HG14 Spray Gun

3M™ Accuspray™ Spray Gun System for applications requiring the use of a 1.4 mm atomizing head. The 3M™ Accuspray™ Spray Guns perform like a premium spray gun, without the premium price. It can also be used with 1.8 mm or 2.0 mm heads depending on the task at hand.



- Provides the equivalent of a brand new spray gun on demand for a fraction of the cost
- Increase productivity and lower coat usage
- Maximise the benefits of the 3M™ PPS™ System

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100021016	16577	3M™ Accuspray™ HG14 Spray Gun, 16577	1	Kit	1	1

## 3M™ Accuspray™ Atomising Head for PPS™ Series 2.0

The 3M™ Accuspray™ Atomising Head for PPS™ Series 2.0 is an approved 3M replacement part to use with any 3M™ Accuspray™ Replaceable Nozzle Series Spray Gun. This product is only to be used with the 3M™ PPS™ Series 2.0 items.



- To be used with 3M™ PPS™ Series 2.0 items only
- Use on any application, such as wet on wet primer, primer surfacer, basecoat, topcoat, lacquer, adhesives and some coatings
- Apply with any 3M™ Accuspray™ Replaceable Nozzle Series Spray Gun

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100141417	26614	3M™ Accuspray™ Atomising Head for PPS™ Series 2.0, 1.4 mm, Orange, 26614	6	Pack	1	6

# Paint Application Systems

## 3M™ Accuspray™ Atomising Head for PPS™ Series 2.0

The 3M™ Accuspray™ Atomising Head for PPS™ Series 2.0 is an approved 3M replacement part to use with any 3M™ Accuspray™ Replaceable Nozzle Series Spray Gun. This product is only to be used with the 3M™ PPS™ Series 2.0 items.



- To be used with 3M™ PPS™ Series 2.0 items only
- Use on any application, such as wet on wet primer, primer surfacer, basecoat, topcoat, lacquer, adhesives and some coatings
- Apply with any 3M™ Accuspray™ Replaceable Nozzle Series Spray Gun

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100141416	26618	3M™ Accuspray™ Atomising Head for PPS™ Series 2.0, 1.8 mm, Clear, 26618	6	Pack	1	6
7100141414	26620	3M™ Accuspray™ Atomising Head for PPS™ Series 2.0, 2.0 mm, Red, 26620	6	Pack	1	6

## 3M™ Accuspray™ Atomising Heads

3M™ Accuspray™ Atomising Heads are designed specifically for use with 3M™ Accuspray™ Spray Guns. This selection of replaceable heads makes for the incredibly fast, efficient application of low-, medium- and high-viscosity materials from one gun. Technicians simply remove and replace the head for the performance of a new spray gun on demand. See-through heads are easily cleaned and reused. Not compatible with 3M™ PPS™ Series 2.0 items.



- Selection of replaceable atomising heads for application of very low- to high-viscosity coatings
- Fast, simple head replacement – the performance of a brand new spray gun on demand
- See-through design makes it easy to see when the heads are clean

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100017731	16612	3M™ Accuspray™ Atomising Heads, Orange, 1.4 mm, 16612	6	Kit	1	6
7000045543	16609	3M™ Accuspray™ Atomising Heads, Red, 2.0 mm, 16609	6	Kit	1	6
7000000500	16611	3M™ Accuspray™ Atomising Heads, Transparent, 1.8 mm, 16611	6	Kit	4	24

## 3M™ Mixing Cup

3M™ Mixing Cups are available for mixing and storing paint, primer and clear coats.



- Great for mixing and storing primer, paint or clear coats
- Printed ratio guide on cups
- Clear transparent material

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032397	50402	3M™ Mixing Cup, 365 ml, 50402	90	Each	1	90
7000033081	50404	3M™ Mixing Cup, 1550 ml, 50404	90	Each	1	90

# Paint Application Systems

## 3M™ Air Regulator

3M™ Air Regulator is a multi-purpose regulator recommended to be used with pneumatic guns .

- Robust construction
- Ideal for controlling air for seam sealer applications
- Recommended for Universal Seam Sealer Gun 08993



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041356	08804	3M™ Air Regulator, 08804	6	Each	1	6

## 3M™ Air-Line Fed Gun

3M™ Air-Line Fed Gun is an applicator gun for applying Undercoating and Stonechip coatings.

- Use for underbody and stonechip coatings
- Smooth application of coatings
- Use with 1 litre or 1 kilogram coating cans



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000041350	08996	3M™ Air-Line Fed Gun, Undercoating Spray Gun, 08996	1	Each	1	1

## 3M™ Air-powered Applicator Gun

Access hard to reach areas with a 3M™ Air-powered Applicator Gun. Our special robust metal applicator gun is designed for deep penetration of protective wax into cavities.

- Spray protective wax coatings into hard to reach areas
- Ideal tool for deep penetration of protective wax into cavities
- Robust metal construction



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000070303	08998	3M™ Air-powered Applicator Gun, 08998	1	Each	1	1
7000070302	08997	3M™ Air-powered Applicator Gun, Cavity Gun, 08997	1	Each	1	1

# Paint Application Systems

## Spray Cup Systems

Focus

### 3M™ PPS™ Series 2.0 Kits

3M™ PPS™ Series 2.0 Kits is our next generation, highest performing disposable spray cup system for mixing/measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use. Each lid and liner kit contains 50 disposable lids with integrated collars and full diameter filters, 50 disposable liners, 1 reusable hard cup and 32 sealing plugs.



- 3M's Cleanest Disposable Cup System: 3M™ PPS™ Series 2.0 is a complete disposable spray cup solution for mixing/measuring, filtering, and spraying
- A Cup Size for Every Repair: available in 4 sizes: Mini (200 ml), Midi (400 ml), Standard (650 ml) and Large (850 ml)
- Integrated locking collars on lids to help reduce paint build-up and possible contamination

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100128903	26740	3M™ PPS™ Series 2.0 Kits, Large, 850 ml, 125 μ, 26740	1	Kit	1	1
7100128801	26024	3M™ PPS™ Series 2.0 Kits, Large, 850 ml, 200 μ, 26024	1	Kit	1	1
7100128900	26312	3M™ PPS™ Series 2.0 Kits, Midi, 400 ml, 125 μ, 26312	1	Kit	1	1
7100128901	26112	3M™ PPS™ Series 2.0 Kits, Midi, 400 ml, 200 μ, 26112	1	Kit	1	1
7100128800	26752	3M™ PPS™ Series 2.0 Kits, Mini, 200 ml, 125 μ, 26752	1	Kit	1	1
7100128904	26114	3M™ PPS™ Series 2.0 Kits, Mini, 200 ml, 200 μ, 26114	1	Kit	1	1
7100128796	26026	3M™ PPS™ Series 2.0 Kits, Standard, 650 ml, 125 μ, 26026	1	Kit	1	1
7100128905	26000	3M™ PPS™ Series 2.0 Kits, Standard, 650 ml, 200 μ, 26000	1	Kit	1	1

Focus

### 3M™ PPS™ Series 2.0 Cups

3M™ PPS™ Series 2.0 hard cup that supports and holds the 3M™ PPS™ Series 2.0 flexible liner.



- A Cup Size for Every Repair: 3M™ PPS™ Series 2.0 Spray Cup System is available in 4 sizes: Mini (200 ml), Midi (400 ml), Standard (650 ml) and Large (850 ml)
- Re-useable hard cups feature clear windows to make refilling easier by grasping liner while removing lid
- The window also helps identify how much material is left while spraying. It provides a vertical view to help ensure uniform mixing of materials, great for metallics & pearls

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100134388	26023	3M™ PPS™ Series 2.0 Cups, Large, 850 ml, 26023	4	Carton	1	4
7100134611	26122	3M™ PPS™ Series 2.0 Cups, Midi, 400 ml, 26122	4	Carton	1	4
7100134394	26115	3M™ PPS™ Series 2.0 Cups, Mini, 200 ml, 26115	4	Carton	1	4
7100134300	26001	3M™ PPS™ Series 2.0 Cups, Standard, 650 ml, 26001	4	Carton	1	4



# Engineered for peak performance.

3M™ PPS™ Series 2.0 is our most advanced Spray Cup System. It's packed with features to help you perfect your paint jobs.

**Domed Lid with Full-Diameter Filter.**  
More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

**New Cup in Every Lid and Liner Kit**  
Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

**Sealing Plug Included**  
Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



# 3M™ PPS™ Series 2.0 Spray Cup System

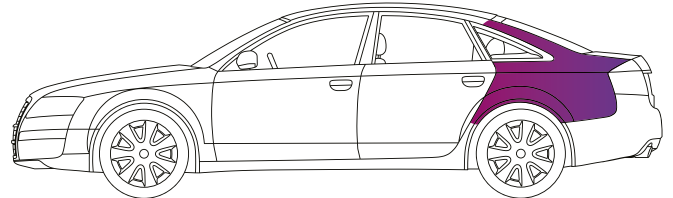
Choose the cup that fits the job.

Four sizes. Two filter options. H/O pressure cups for high viscosity materials. And opaque kits for UV coatings. You can have an unrivalled selection at your fingertips. And with 3M™ PPS™ Series 2.0 Adapters, they're compatible with nearly every spray gun on the market.



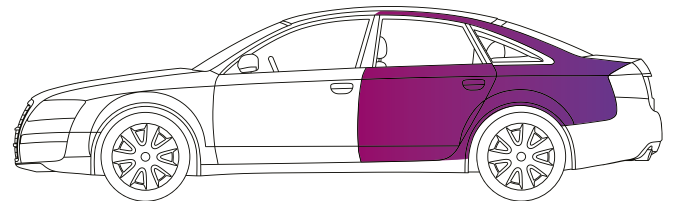
## Spot repair or 1-Panel Repairs

**Mini Cups** –  
Ideal for areas requiring 200 ml or less of material.



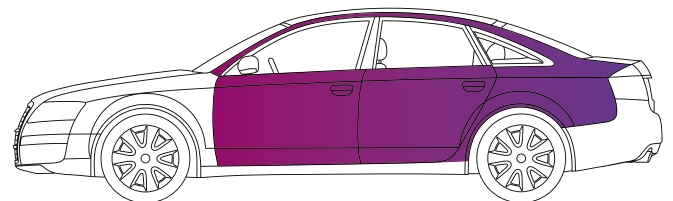
## 2-Panel Repairs

**Midi Cups** –  
Ideal for areas requiring 400 ml or less of material, such as bumpers.



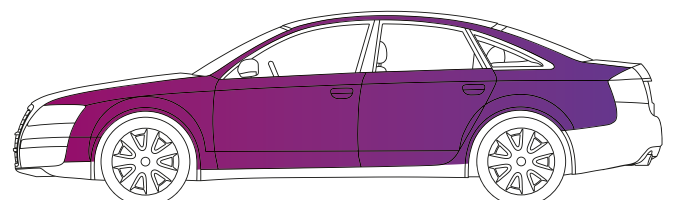
## 3-Panel Repairs

**Standard Cups** –  
Ideal for areas requiring 650 ml or less of material.



## 4-Panel Repairs

**Large Cups** –  
Ideal for areas requiring 850 ml or less of material, including large, clear coat batches.



# Paint Application Systems

## Focus

### 3M™ PPS™ Series 2.0 Lids

These replacement lids fit 3M™ PPS™ Series 2.0 liners and cups. Case contains 50 lids with 200 or 125 micron filters.



- Integrated locking collars on lids help reduce paint build-up and possible contamination
- Improved Fluid Flow & Quality: New domed Standard/Large lid design allows for up to 90 ml of material to be held below the filter and lets you spray filtered material on demand, reducing inconsistent spray due to air-entrapment and sputter
- A wider fluid spout and a full-diameter filter for the highest quality filtration

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100134612	26205	3M™ PPS™ Series 2.0 Lids, Midi and Mini, 125 μ, 26205	1	Kit	1	1
7100134285	26204	3M™ PPS™ Series 2.0 Lids, Midi and Mini, 200 μ, 26204	1	Kit	1	1
7100134286	26199	3M™ PPS™ Series 2.0 Lids, Standard and Large, 125 μ, 26199	1	Kit	1	1
7100134284	26200	3M™ PPS™ Series 2.0 Lids, Standard and Large, 200 μ, 26200	1	Kit	1	1

### 3M™ PPS™ Series 2.0 Adapter

3M™ PPS™ Series 2.0 Adapter converts paint spray guns for use with the 3M™ Paint Preparation System (PPS™) Series 2.0.



- The newly designed 3M™ PPS™ Series 2.0 Adapter provides a four-point connection and a wider 360° platform to ensure a stable, reliable lid-to-spray-gun connection
- Enhanced Cup-to-Spray Gun Stability
- Stainless steel adapter offers exceptional durability

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100116972	26032	3M™ PPS™ Series 2.0 Adapter, Type S-2, 26032	10	Each	1	10
7100116970	26033	3M™ PPS™ Series 2.0 Adapter, Type S-3, 26033	10	Each	1	10
7100135830	26005	3M™ PPS™ Series 2.0 Adapter, Type S-4, 26005	1	Each	1	4
7100145003	26035	3M™ PPS™ Series 2.0 Adapter, Type S-5, 26035	10	Each	1	10
7100117060	26036	3M™ PPS™ Series 2.0 Adapter, Type S-6, 26036	10	Each	1	10
7100150735	26038	3M™ PPS™ Series 2.0 Adapter, Type S-8, 26038	10	Each	1	10
7100117057	26039	3M™ PPS™ Series 2.0 Adapter, Type S-9, 26039	10	Each	1	10
7100135927	26017	3M™ PPS™ Series 2.0 Adapter, Type S-10, 26017	1	Each	1	4
7100135943	26022	3M™ PPS™ Series 2.0 Adapter, Type S-12, 26022	4	Each	1	4
7100117058	26044	3M™ PPS™ Series 2.0 Adapter, Type S-14, 26044	10	Each	1	10
7100135334	26046	3M™ PPS™ Series 2.0 Adapter, Type S-15, 26046	4	Each		
7100135934	26102	3M™ PPS™ Series 2.0 Adapter, Type S-16, 26102	4	Each	1	4
7100135829	26105	3M™ PPS™ Series 2.0 Adapter, Type S-21, 26105	4	Each	1	4
7100135925	26119	3M™ PPS™ Series 2.0 Adapter, Type S-27, 26119	4	Each	1	4
7100117067	20480	3M™ PPS™ Series 2.0 Adapter, Type S-31, 26480	10	Each	1	10
7100117041	20573A	3M™ PPS™ Series 2.0 Adapter, Type S-40A, 20573A	10	Each	1	10
7100117068	20587	3M™ PPS™ Series 2.0 Adapter, Type S-41, 20587	10	Each	1	10
7100116971	20677	3M™ PPS™ Series 2.0 Adapter, Type S-43, 20677	10	Each	1	10

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit



# Paint Application Systems

## Focus

### 3M™ PPS™ Series 2.0 UV Kit

3M™ PPS™ Series 2.0 UV Kit is a black, non transparent version of 3M™ PPS™ Series 2.0 Standard Kit, designed for UV light curing materials.

- Block UV light from sensitive materials
- Measure, mix, filter and spray with ease
- Get black lids, liners and sealing plugs



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100128906	20730	3M™ PPS™ Series 2.0 UV Kit, Standard, 650 ml, 125 μ, 20730	1	Kit	1	1
7100128902	26710	3M™ PPS™ Series 2.0 UV Kit, Standard, 650 ml, 200 μ, 26710	1	Kit	1	1

## Focus

### 3M™ PPS™ Series 2.0 Type H/O Pressure Cup

3M™ PPS™ Series 2.0 Type H/O (High Output) Pressure Cup is a pressurized hard cup that supports and holds the disposable 3M™ PPS™ Series 2.0 Lids & Liners, offering the advantages and benefits of this innovative product.

- Use to support 3M™ PPS™ Series 2.0 Lids & Liners for the 3M™ PPS™ Type H/O Pressure Cup System
- Get also for protective coatings the benefits of working with the 3M™ PPS™ Series 2.0 System
- Great for a variety of materials from liquid to highly viscous (thick).



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100191753	26124	3M™ PPS™ Series 2.0 Type H/O Pressure Cup, Large 850 ml/Standard 650 ml, 26124	2	Kit	1	2
7100202755	26121	3M™ PPS™ Series 2.0 Type H/O Pressure Cup, Midi 400 ml/Mini 200 ml, 26121	2	Carton	1	2

### 3M™ PPS™ Spray Gun Holder

Keep your spray guns safe when not in use with 3M™ PPS™ Spray Gun Holder. Our tidy holder keeps them safe and conveniently to hand. They are a worthwhile accessory designed to hold one, two or four spray guns.

- Put spray gun in safe place
- Get within easy reach
- Reduce upkeep costs with less damage and maintenance



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032309	16025	3M™ PPS™ Spray Gun Holder, 16025	12	Each	1	12

# Paint Application Systems

## 3M™ PPS™ Dispenser

Organise your workspace and keep it neat with 3M™ PPS™ Dispenser. The 3M™ PPS™ Paint Preparation System Dispenser is a wall mounted storage unit, which allows easy access to well stored new liners / lids. It is suitable for all sizes of lids and liners of 3M™ PPS™ and 3M™ PPS™ Series 2.0 products.



- Dispenses supplies for the 3M™ PPS™ Paint Preparation System
- Top-loading access for reloading supplies
- Keeps supplies clean, neat, organized and free from contamination

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100042072	16299	3M™ PPS™ Dispenser, for Large, Standard, Midi Lids, 16299	1	Each	1	1
7100041780	16219	3M™ PPS™ Dispenser, for Large, Standard, Midi Liners, 16219	1	Each	1	1
7100042777	16298	3M™ PPS™ Dispenser, for Mini Lids & Liners, 16298	1	Each	1	1

## 3M™ PPS™ Lid & Liner Kits

3M™ PPS™ Lid & Liner Kits (first version - not compatible with 3M™ PPS™ Series 2.0 items) each contain disposable lids with welded-in filters to strain paint material while spraying, along with liners and sealing plugs for use with the 3M™ PPS™ Paint Preparation System. Kits are available in four sizes for a range of jobs from large to small. 3M™ PPS™ Paint Preparation System is a complete painting system that allows the painter to measure, mix, filter and spray paint materials.



- Designed and only for use with 3M™ PPS™ items. Not compatible with 3M™ PPS™ Series 2.0 items.
- Kits contain disposable lids with micron filters, liners and sealing plugs
- Available for 3M™ PPS™ Cups & Collars in four sizes from 180 ml up to 850 ml for jobs ranging from spot repairs to large repairs

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100067466	16740	3M™ PPS™ Lid & Liner Kits, Large, 850 ml, 125 μ, 16740	1	Kit	1	1
7100067538	16024	3M™ PPS™ Lid & Liner Kits, Large, 850 ml, 200 μ, 16024	1	Kit	1	1
7100069190	16312	3M™ PPS™ Lid & Liner Kits, Midi, 400 ml, 125 μ, 16312	1	Kit	1	1
7100068959	16112	3M™ PPS™ Lid & Liner Kits, Midi, 400 ml, 200 μ, 16112	1	Kit	1	1
7100067513	16752	3M™ PPS™ Lid & Liner Kits, Mini, 170 ml, 125 μ filter, 16752	1	Kit	1	1
7100067512	16114	3M™ PPS™ Lid & Liner Kits, Mini, 170 ml, 200 μ filter, 16114	1	Kit	1	1
7100067560	16026	3M™ PPS™ Lid & Liner Kits, Standard, 650 ml, 125 μ, 16026	1	Kit	1	1
7100062884	16000	3M™ PPS™ Lid & Liner Kits, Standard, 650 ml, 200 μ, 16000	1	Kit	1	1

# Paint Application Systems

## 3M™ PPS™ Cup & Collar

Use our hard 3M™ PPS™ Cup & Collar range to support and hold 3M™ PPS™ flexible liners in the Paint Preparation System (PPS™). It's available in four sizes and allows the painter to measure, mix filter and spray paint materials easily.



- Hard cups and collars support liners for the 3M™ Paint Preparation System, PPS™
- 3M™ PPS™ is an all-in-one disposable solution for measuring, mixing, filtering, and spraying of paint materials
- System enables the painter the ability to consistently spray at 90° to the part, no matter the part orientation (even upside down)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
700000642	16023	3M™ PPS™ Cup & Collar, Large, 850 ml, 16023	4	Pack	1	4
7100074890	16023	3M™ PPS™ Cup & Collar, Large, 850 ml, 16023	4	Kit	1	4
7100074613	16122	3M™ PPS™ Cup & Collar, Midi, 400 ml, 16122	4	Kit	1	4
7100074725	16115	3M™ PPS™ Cup & Collar, Mini, 170 ml, 16115	4	Kit	1	4
7100003286	16001	3M™ PPS™ Cup & Collar, Standard, 650 ml, 16001	1	Case		1
7100074831	16001	3M™ PPS™ Cup & Collar, Standard, 650 ml, 16001	4	Kit	1	4

## 3M™ PPS™ Adapter

3M™ PPS™ Adapter converts paint spray guns for use with the 3M™ Paint Preparation System (PPS™). Specifically designed adapters, allows Painters to use the PPS™ with virtually any spray gun model. To use this adapter, remove the existing spray gun cup. Then simply thread the correct PPS™ adapter into the Spray Gun.



- Adapter converts typical spray guns into ones that work with the 3M Paint Preparation System (PPS™)
- Specifically designed adapters, allows Painters to use the PPS™ with virtually any spray gun
- Stainless Steel adapter offers exceptional durability

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034249	16032	3M™ PPS™ Adapter, Type 2, 16032	10	Each	1	10
7000034250	16033	3M™ PPS™ Adapter, Type 3, 16033	10	Each	1	10
7000083620	16034	3M™ PPS™ Adapter, Type 4, 16034	10	Each	1	10
7000083621	16035	3M™ PPS™ Adapter, Type 5, 16035	10	Each	1	10
7000034251	16036	3M™ PPS™ Adapter, Type 6, 16036	10	Each	1	10
7000083622	16037	3M™ PPS™ Adapter, Type 7, 16037	10	Each	1	10
7000083623	16038	3M™ PPS™ Adapter, Type 8, Four-way, 16038	10	Each	1	10
7000034253	16039	3M™ PPS™ Adapter, Type 9, 16039	10	Each	1	10
7100003288	16017	3M™ PPS™ Adapter, Type 10, 16017	4	Each	1	4
7000034254	16042	3M™ PPS™ Adapter, Type 12, 16042	10	Each	1	10
7000083625	16043	3M™ PPS™ Adapter, Type 13, 16043	10	Each	1	10
7000034255	16044	3M™ PPS™ Adapter, Type 14, 16044	10	Each	1	10
7000045759	16053	3M™ PPS™ Adapter, Type 14, 16053	1	Each	1	4
7000045760	16046	3M™ PPS™ Adapter, Type 15, 16046	4	Each	1	4
7000043152	16742	3M™ PPS™ Adapter, Type 16, 16742	10	Each	1	10
7000045761	16105	3M™ PPS™ Adapter, Type 21, 16105	1	Each	1	4
7000118473	16119	3M™ PPS™ Adapter, Type 27, 16119	4	Each	1	4
7000084247	50480	3M™ PPS™ Adapter, Type 31, 50480	10	Each	1	10

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Paint Application Systems

## 3M™ PPS™ Adapter

3M™ PPS™ Adapter converts paint spray guns for use with the 3M™ Paint Preparation System (PPS™). Specifically designed adapters, allows Painters to use the PPS™ with virtually any spray gun model. To use this adapter, remove the existing spray gun cup. Then simply thread the correct PPS™ adapter into the Spray Gun.



- Adapter converts typical spray guns into ones that work with the 3M Paint Preparation System (PPS™)
- Specifically designed adapters, allows Painters to use the PPS™ with virtually any spray gun
- Stainless Steel adapter offers exceptional durability

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084191	50458	3M™ PPS™ Adapter, Type 32, 50458	10	Each	1	10
7000034487	5073A	3M™ PPS™ Adapter, Type 40A, 5073A	10	Each	1	10
7000034387	50578	3M™ PPS™ Adapter, Type 41, 50578	10	Each	1	10
7000084572	50677	3M™ PPS™ Adapter, Type 43, 50677	10	Each	1	10
7000083912	16757	3M™ PPS™ Adapter, Type 47, Four-way, 16757	10	Each	1	10
7000083735	16754	3M™ PPS™ Adapter, Type 48, 16754	10	Each	1	10

## 3M™ PPS™ Refillable Kit

Use 3M™ PPS™ Refillable Kit as a refillable version of 3M™ PPS™ Standard Kit to quickly and easily refill paint without removing cup and liner from gun.



- Efficiently refill paint without removing cup and liner from gun
- Comes with a 200 µ filter
- For 125 µ process needs, please use the additional drop-in filter (extra)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100083560	16743	3M™ PPS™ Refillable Kit, 650 ml, 200 µ, 16743	1	Kit	1	1

## 3M™ PPS™ UV Kit

3M™ PPS™ UV Kit is a black, non transparent version of 3M™ PPS™ Standard Kit, designed for UV light curing materials.



- Block UV light from sensitive materials
- Measure, mix, filter and spray with ease
- Get black lids, liners and sealing plugs

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100067511	50730	3M™ PPS™ UV Kit, Standard, 650 ml, 125 µ, 50730	1	Kit	1	1

# Paint Application Systems

## 3M™ PPS™ Type H/O Pressure Cup for 3M™ Accuspray Gun

3M™ PPS™ Type H/O (High Output) Pressure Cup is a pressurized hard cup and collar that supports and holds the disposable 3M™ PPS™ Lids & Liners.

- Use to support PPS lids & liners for the PPS Pressure Cup System
- Achieve various coating textures easily
- Get also for protective coatings the benefits of working with the PPS System



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000119668	16124	3M™ PPS™ Type H/O Pressure Cup for 3M™ Accuspray Gun, Large, 16124	2	Each	1	2
7000119727	16121	3M™ PPS™ Type H/O Pressure Cup for 3M™ Accuspray Gun, Mini, 177 ml, 16121	4	Kit	1	4






# Finishing Products

Each time a vehicle rolls out of the shop, it's a chance to showcase your passion for automotive refinishing. You've worked to ensure the vehicle has been prepped, painted, and polished back to the way it was when it came in. But to your customer, it's now somehow even better, more exciting — like it was when it was brand new. This is among most powerful endorsements you can deliver for your collision repair operation, and it represents the full potential of your paint shop.

**Important note on process safety**  
Always wear Personal Protective Equipment

- Comfort Particle Mask P3 
- Hearing Protection 
- Comfort Goggles 
- Reusable Overall 
- Safety Gloves 

Select Step 1a, 1b or 1c based on the size of your repair. Then continue on to Step 2 (Compound) and Step 3 (Polish).

<p style="writing-mode: vertical-rl; transform: rotate(180deg);"><b>Sanding Spot Defects</b></p>	 <p>1a</p>	<ul style="list-style-type: none"> <li>▶ Denib with 3M™ Finesse-It™ Trizact™ A5 Disc, grade 3000 on denib tool</li> <li>▶ Refine scratches with 3M™ Trizact™ Foam Disc, grade 8000, 75 mm on orbital sander.</li> <li>▶ <b>Proceed directly to Polish Step.</b></li> </ul>	 <p>466LA Trizact™ A5 Discs 3000</p> <p>3M™ Mini Orbital Sander, Air Pressure</p> <p>Festool LEX 3 77</p> <p>3M™ Trizact™ Foam Disc 8000, 75 mm</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);"><b>Sanding Small Area Defects</b></p>	 <p>1b</p>	<ul style="list-style-type: none"> <li>▶ Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500, 3" (75 mm). Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean.</li> <li>▶ Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 3" (75 mm). Use disc damp with a soft interface pad. Sand each area 4-6 times.</li> <li>▶ Wipe panel clean. If scratches are still visible, continue refining.</li> </ul>	 <p>3M™ Hookit™ 260L Purple Finishing Film Disc, 3" (75 mm)</p> <p>3M™ Trizact™ Foam Disc 3000, 3" (75 mm)</p> <p>Festool LEX 3 77</p> <p>Festool Interface-Pad</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);"><b>Sanding Large Area Defects</b></p>	 <p>1c</p>	<ul style="list-style-type: none"> <li>▶ Sand the area with a 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000, 6" (150 mm). Use disc with a soft interface pad. Remove all panel defects and match texture to adjacent OEM panels. Wipe panel clean.</li> <li>▶ Refine scratches with a dual action sander and a 3M™ Trizact™ Foam Disc, grade 3000, 6" (150 mm). Use disc damp with a soft interface pad. Go over each area 4-6 times.</li> <li>▶ Wipe panel clean. If scratches are still visible, continue refining.</li> </ul>	 <p>3M™ Hookit™ 260L Purple Finishing Film Disc, 6" (150 mm)</p> <p>3M™ Trizact™ Foam Disc 3000, 6" (150 mm)</p> <p>Festool LEX 3 150/5</p> <p>Festool Interface-Pad</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);"><b>Compound</b></p>	 <p>2</p>	<ul style="list-style-type: none"> <li>▶ Apply the compound to the pad in a circular motion by using the cap from the bottle to help spread a small amount of compound throughout the pad. When applying compound to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly with compound before starting the task.</li> <li>▶ Set the pad flat on the surface and start at speed setting 4 to spread compound, increase speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove scratches/defects.</li> <li>▶ Compound small areas at a time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate scratch/defect removal.</li> <li>▶ Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If scratches/defects remain, apply 4 drops of compound to the pad and continue compounding.</li> <li>▶ Ensure all sand scratches have been completely removed. Inspect the surface by spraying with 3M™ Perfect-It™ Finish Control Spray and wipe with a clean microfiber cloth.</li> </ul> <p><b>Note:</b> Clean pads often with a conditioning brush for optimal performance.</p>	 <p>3M™ Perfect-It™ Random Orbital Compound</p> <p>3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad 5" (130 mm) or 6" (150 mm)</p> <p>- OR -</p> <p>3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad 5" (130 mm) or 6" (150 mm)</p> <p>- OR -</p> <p>3M™ Perfect-It™ Random Orbital Foam Compounding Pad 5" (130 mm) or 6" (150 mm)</p> <p>3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</p> <p>3M™ Perfect-It™ Ultra Soft Cloth - High Performance</p> <p>3M™ Perfect-It™ Finish Control Spray</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);"><b>Polish</b></p>	 <p>3</p>	<ul style="list-style-type: none"> <li>▶ Apply the polish to the pad in a circle near the edge of the pad. When applying polish to a new pad, its recommended starting at speed setting 1 for a few seconds, to ensure the pad is loaded evenly before starting the task.</li> <li>▶ Set the pad flat on the surface and start at speed setting 4 to spread polish. Reduce speed as necessary. Apply minimal down pressure in a north/south, east/west, crosshatch pattern to remove swirls/defects.</li> <li>▶ Polish small areas at time. Approximately a 60 cm x 60 cm area is recommended to ensure adequate swirl/defect removal</li> <li>▶ Use a 3M™ Perfect-It™ Ultra Soft Cloth - High Performance to remove the residual film from the surface. If swirls/defects remain, apply 4 drops of polish to the pad and continue polishing.</li> </ul>	 <p>3M™ Perfect-It™ Random Orbital Polish</p> <p>3M™ Perfect-It™ Random Orbital Polishing Pad 5" (130 mm) or 6" (150 mm)</p> <p>3M™ Perfect-It™ Random Orbital Polisher, 15 mm or 21 mm</p> <p>3M™ Perfect-It™ Ultra Soft Cloth - High Performance</p>

**3M United Kingdom PLC**  
Automotive Aftermarket  
3M Centre  
Cain Road  
Bracknell, RG12 8HT  
+44 (0)161 237 6391  
aadukenquiries@mmm.com

**3M Ireland Limited**  
Automotive Aftermarket  
The Iveagh Building  
The Park  
Carrickmines, Dublin 18  
+353 12160301  
aadukenquiries@mmm.com



For more information, visit us at [www.3m.co.uk/randomorbital](http://www.3m.co.uk/randomorbital)

For additional information, including important safety and warranty information, regarding 3M Automotive Aftermarket Products, please visit: [www.3m.co.uk/aad-info](http://www.3m.co.uk/aad-info)

3M, Finesse-It, Trizact, Hookit and Perfect-It are trademarks of 3M Company. All other trademarks are property of their respective owners. Please recycle. © 3M 2023. All rights reserved.



# 3M™ Perfect-It™ Random Orbital Polishing System



Refinishing.  
Redefined.

## USE

### Introducing the 3M™ Perfect-It™ Random Orbital Polishing System

- A professional grade set of tools, pads and polishes
- Re-engineered for the collision repair industry
- An easy-to-use polishing tool
- Specially formulated liquids and pads
- No more fear of **swirls, burn through**, or other pitfalls common with traditional rotary systems

Its paint finishing, redefined.



### 3M™ Random Orbital Polisher

- User-friendly, comfortable tool design
- Well-balanced and easy to operate



### 3M™ Random Orbital Pads

- Single-sided 3M™ Hookit™ pad attachment for easy change-outs
- Compounding and polishing pads available in 5 inch / 130 mm and 6 inch / 150 mm sizes



### 3M™ Random Orbital Compound and Polish

- Bottle cap colour matches the liquid inside and the pad it should be used with
- Effective on a variety of paint and clear coat finishes



## BENEFITS

Consistent Swirl-Free Finish



3M™ Perfect-It™ Random Orbital Polisher **prevents swirl marks**, with our specially designed pads, compound and polish.

Avoid Burn Through and Rework



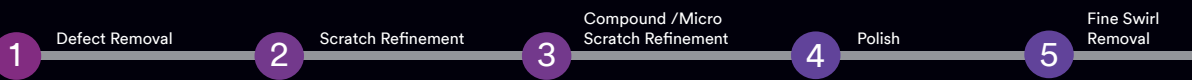
Experience **no fear of burn through** on your freshly painted panels. No trips back to the booth, no disruptions in cycle time and no loss of confidence on the job.

Designed For All Skill Levels



Whether you're a painter, detailer, novice or seasoned expert, the 3M™ Perfect-It™ Random Orbital Polishing System was designed to help deliver sleek, consistent results.

### Random Orbital Paint Finishing Solutions



#### Random Orbital Process

Ideal for:  
- Fresh and old paint  
- All clearcoat types  
- Full panel repair as well as small areas



#### Random Orbital 1-Step

Ideal for:  
- Fresh and old paint  
- All clearcoat types  
- Small to medium repair



#### Spot Repair

Ideal for:  
- Fresh paint  
- All clearcoat types  
- To keep sanded areas to a minimum



## PERSONAL SAFETY

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



• Safety Gloves



### Sanding Spot Defects



- ▶ Denib with 3M™ Finesse-it™ Trizact™ film disc, 32mm grade 3000 on denib tool.



466LA Trizact™ A5 Discs 3000



3M™ Mini Orbital Sander, Air Pressure



- ▶ Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 8000, 75mm on orbital sander.



3M™ Trizact™ Fine Finishing Disc 8000



Festool LEX 3 77

### Sanding Area Defects



- ▶ Sand the area with 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000.



3M™ Hookit™ 260L+



Festool LEX 3 150/3



Festool Interface-Pad



- ▶ Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 3000, 150 mm on orbital sander.
- ▶ Refine scratches with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 8000, 150 mm on orbital sander.



3M™ Trizact™ Fine Finishing Disc 3000



3M™ Trizact™ Fine Finishing Disc 8000

### Polishing



- ▶ Add a small amount of 3M™ Perfect-It™ 1-Step Finish Material to a purple foam pad on the rotary polisher.
- ▶ Polish in an overlapping pattern with rotary speed: 600 - 1400 rpm.
- ▶ When polishing always try to keep the pad flat on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy clean up.

Note: The softer the coating, the lower the temperature and thus the RPM needs to be.



3M™ Perfect-It™ 1-Step Finishing Material



3M™ Perfect-It™ Hookit Convoluted Purple Polishing Foam Pad



3M™ Perfect-It™ Quick Connect Double Sided Purple Convoluted Polishing Foam Pad



3M™ Perfect-It™ Pink High Performance Ultra Soft Cloth Microfiber



Festool SHINEX RAP 150

### Control



- ▶ Should sanding scratches from the first polishing step still be visible after controlling the surface, please repeat polishing step!

Note: It's important to ensure that you remove all sanding scratches at this stage, in order to avoid their reappearance at the end of the polishing process.



3M™ Perfect-It™ Finish Control Spray



3M™ Professional Panel Wipes

### Fine Polishing



- ▶ Re-Polish the area to ensure a high gloss finish is achieved, with no additional compound onto the foam needed.
- ▶ Polish area and surrounding in an overlapping pattern with rotary speed 600 - 1400 rpm.
- ▶ Keep the polishing pad flat on the surface to ensure an even appearance and glossy finish, reducing pressure towards the end of the polishing step.
- ▶ Wipe off any excess polish and inspect area - most colours are fine now.
- ▶ For critical colours (very dark or black) - remove the holograms with 3M™ Perfect-It™ Ultrafina SE Compound and blue polishing pads.



3M™ Perfect-It™ 1-Step Finishing Material



3M™ Perfect-It™ Hookit Convoluted Purple Polishing Foam Pad



3M™ Perfect-It™ Quick Connect Double Sided Purple Convoluted Polishing Foam Pad



3M™ Perfect-It™ Pink High Performance Ultra Soft Cloth Microfiber

## PERSONAL SAFETY

• Comfort Particle Mask P3



• Hearing Protection



• Comfort Goggles



• Reusable Overall



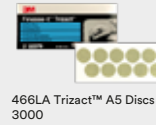
• Safety Gloves



### Sanding Spot Defects



- Denib with 3M™ Finesse-it™ Trizact™ film disc, 32mm grade 3000 on denib tool.



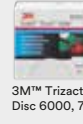
466LA Trizact™ A5 Discs 3000



3M™ Mini Orbital Sander, Air Pressure



- Scratch refinement with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 6000, 75mm on orbital sander.



3M™ Trizact™ Fine Finishing Disc 6000, 75mm



Festool LEX 3 77 Festool IAS-Adapter for Lex 2/3

### Sanding Area Defects



- Sand the area with 3M™ Hookit™ Purple Finishing Film Abrasive Disc 260L, grade P1500 - P2000.



3M™ Hookit™ 260L+



Festool LEX 3 150/3



Festool Interface-Pad



- Sand the area with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 3000, 150mm on orbital sander.
- Scratch refinement with 3M™ Trizact™ Fine Finishing Disc 443SA, grade 6000, 150 mm on orbital sander.



3M™ Trizact™ Fine Finishing Disc 3000, 150mm



3M™ Trizact™ Fine Finishing Disc 6000, 150mm

### Polishing Step



- Add a small amount of 3M™ Perfect-It™ Fast Cut Plus Extreme onto the green foam pad on the rotary polisher.
- Polish in an overlapping pattern with rotary speed: 600-1400 rpm
- When polishing always try to keep the pad flat on the surface to avoid jumping. Reduce pressure towards the end of the compounding stage to enable easy cleanup.

Note: The softer the coating, the lower the temperature and thus the RPM needs to be.



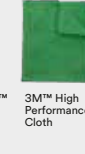
3M™ Perfect-It™ Fast Cut Plus Extreme



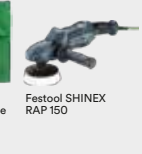
3M™ Perfect-It™ Quick Connect Double Sided Flat Green Polishing Pad



3M™ Perfect-It™ Quick Connect Double Sided Convuluted Green Polishing Pad



3M™ High Performance Cloth



Festool SHINEX RAP 150

### Control



- Should sanding scratches from the first polishing step still be visible after controlling the surface, please repeat polishing step!
- Note: It is important to ensure that you remove all sanding scratches at the stage, in order to avoid their reappearance at the end of the polishing process.



3M™ Perfect-It™ Finish Control Spray



3M™ Professional Panel Wipes

### Fine Polishing Step



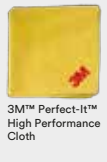
- Change foam to a yellow foam and add small amount of 3M™ Perfect-It™ Extra-Fine Plus onto the pad.
- Polish area and surrounding in an overlapping pattern with rotary speed 600-1400 rpm
- Processing: keep polishing foam flatly on the surface for glossy finish, reduce pressure towards end of the polishing step.
- Wipe off any excess polish and inspect area - most colours are fine now.



3M™ Perfect-It™ Extra Fine PLUS



3M™ Perfect-It™ Quick Connect Double Sided Convuluted Yellow Polishing Pad

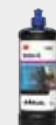


3M™ Perfect-It™ High Performance Cloth

### Hologram Removal (Optional)



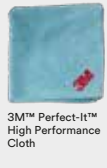
- Add 3M™ Perfect-It™ Ultrafina SE onto the blue foam pad on the rotary polisher.
  - Processing: - polish with reduced speed - moving in an overlapping pattern covering generously the whole area.
  - Wipe off polish residues with the extra - soft 3M™ Perfect-It™ High Performance Blue Cloth Ultrafina polishing cloth to avoid generating new micro scratches on the surface.
- Tip: Always keep the polishing foam wet (using polish), as this delivers a more even coat of polish on the surface and will prevent the generation of the micro scratches from a dry pad.



3M™ Perfect-It™ Ultrafina SE



3M™ Perfect-It™ Quick Connect Double Sided Convuluted Blue Polishing Pad



3M™ Perfect-It™ High Performance Cloth

# Finishing Products

## Polishing Compounds

Focus

### 3M™ Perfect-It™ Random Orbital Compound

3M™ Perfect-It™ Random Orbital Compound is the fast-cutting professional-grade compound formula designed for our 3M™ Random Orbital Polishing System. Use with our 3M™ Perfect It™ Random Orbital Compounding Pads to quickly remove 3000 grade and finer sanding marks. It works on paints and clear coats whether they are fresh or cured.



- **FAST-CUTTING:** 3M™ Perfect-It™ Random Orbital Compound quickly removes 3000 grade and finer sanding marks without adding swirl marks -- making your polishing step easier
- **VERSATILE:** Works great on fresh and cured paints to help you achieve a high-quality finish
- **LESS MESS:** Its easy clean up formula allows you to get to the next job faster

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100265273	34130E	3M™ Perfect-It™ Random Orbital Compound, 473 ml, 34130E	12	Bottle	1	12
7100264084	34131E	3M™ Perfect-It™ Random Orbital Compound, 946 ml, 34131E	1	Bottle	1	12

### 3M™ Perfect-It™ Fast Cut Plus Extreme

3M™ Perfect-It™ Fast Cut Plus Extreme is a fast cutting abrasive liquid compound designed to quickly remove sanding scratches after flattening or denibbing process with 3M 260L P1500 then Trizact 3000. Use with green pad of the 3M™s colour coded compound range.



- Exceptional fast cut-rate performance
- 20% to 25% less product required than standard Fast Cut + / XL to polish the same area.
- Get a superior high gloss finish

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100136343	51815	3M™ Perfect-It™ Fast Cut Plus Extreme, 1 kg, 51815	12	Bottle	1	12

### 3M™ Perfect-It™ Fast Cut Compound

Use 3M™ Perfect It™ Fast Cut Compound to remove sanding scratches after flattening or denibbing processes (with 3M 260L P1200 / P1500 or 3M Microfine 1500 / 2000 wet sanding paper).



- Use a fast, easy apply and clean up compound
- Get fast, effective action
- Achieve a fine, high gloss finish in combination with a finer follow-up compound

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100222053	09374	3M™ Perfect-It™ Fast Cut Compound, 1 kg, 09374	12	Bottle	1	12

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Finishing Products

## 3M™ Perfect-It™ Gelcoat Heavy Cutting Compound

3M™ Perfect-It™ Gelcoat Heavy Cutting Compound restores the lustrous beauty of boats by eliminating oxidation, scratches, scuff marks and other surface blemishes from gelcoat. Our fastest-cutting product for gelcoat, this compound removes P600 and finer scratches and leaves a high gloss finish ideal for cutting polish and wax.

- 3M's fastest-cutting gelcoat formula for removing heavy oxidation and P600 scratches
- Formula provides longer wet time for extended product life and easier cleanup
- Suitable for all gelcoat surfaces including marine, RV and industrial



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100085986	36102E	3M™ Perfect-It™ Gelcoat Heavy Cutting Compound, 946 ml, 36102E	12	Bottle	1	12

## 3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax

3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax combines medium cutting power with durable wax for professional-grade one-step gelcoat compounding. It removes major defects and scratches P1000 or finer, and leaves a glossy wax finish that helps protect against weathering and may not require polishing.

- 3M's fast-cutting gelcoat formula for removing oxidation and scratches of P1000 or finer
- Can be used to cut, polish and wax in one step, reducing time and expense
- Formula provides longer wet time for extended product life and easier cleanup



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094557	36106E	3M™ Perfect-It™ Gelcoat Medium Cutting Compound + Wax, 946 ml, 36106E	6	Bottle	1	6

## Fine Polishing Compounds

### Focus

## 3M™ Perfect-It™ Random Orbital Polish

Achieve the best possible finish on all paints and clear coats with 3M™ Perfect-It™ Random Orbital Polish. Its advanced abrasives and gloss enhancers create a consistent high-quality finish. Designed to be used with our 3M™ Perfect-It™ Random Orbital Polisher and matching pad for paint finishing and detailing professionals of all skill levels who want a perfect finish without haze and swirl.

- **REFINISHING, REDEFINED:** Stop fighting swirls and haze - spend your polishing time perfecting the shine with 3M™ Perfect-It™ Random Orbital Polish, part of the 3M™ Perfect-It™ Random Orbital Polishing System.
- **CONSISTENT RESULTS:** Delivers high-quality, predictable results thanks to a proprietary combination of advanced abrasives and gloss enhancers.
- **EASY-TO-USE:** 3M™ Perfect-It™ Random Orbital Polish delivers a high-gloss finish for technicians of any skill level in collision and professional detailing shops when used as part of the 3M™ Perfect-It™ Random Orbital Polishing System.



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100265260	34133E	3M™ Perfect-It™ Random Orbital Polish, 473 ml, 34133E	12	Bottle	1	12
7100263832	34134E	3M™ Perfect-It™ Random Orbital Polish, 946 ml, 34134E	12	Bottle	1	12

# Finishing Products

## Focus

### 3M™ Perfect-It™ 1-Step Finishing Material

3M™ Perfect-It™ 1-Step Finishing Material is a high-performance, fast-cutting finishing material designed to remove 3M™ Trizact™ 8000 and finer scratches providing a 1-Step finish on most colours. It provides the cut of a compound and the swirl-free finish of a polish.

- Easily remove 3M™ Trizact™ 8000 scratches and leave a brilliant finish
- After 3M™ Trizact™ 8000, it provides a 1-Step finish on most colours
- Wetter formulation allows for longer work time without drying



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100193753	33039	3M™ Perfect-It™ 1-Step Finishing Material, 1 kg, 33039	12	Bottle	1	12

### 3M™ Perfect-It™ Extra Fine Plus Compound

3M™ Perfect-It™ Extra Fine Plus Compound is a fine finishing compound designed specifically for modern scratch resistant clear coat paint systems.

- Remove fine sanding and coarser compound scratches
- Specifically for modern scratch resistant clear coat paint systems
- Core product within the 3M Colour Coded Polishing Process



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100224682	80349	3M™ Perfect-It™ Extra Fine Plus Compound, 1 L, 80349	12	Bottle	1	12

### 3M™ Perfect-It™ Famous Finish

3M™ Perfect It™ Famous Finish is a specifically developed polishing system to obtain shiny results on all standard and new high-connected clear coat systems.

- Removes all standard paint defects in 2 short polishing steps without the necessity to use further polishing materials
- Low Time Consumption due to intuitive Application
- Time and Cost Savings due to Avoidance of Pad- or Material changes



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100225047	51677	3M™ Perfect-It™ Famous Finish, 1 kg, 51677	12	Bottle	1	12

# Finishing Products

## 3M™ Perfect-It™ Ultrafina SE Polish

Use 3M™ Perfect-It™ Ultrafina SE Polish with our machine polishers, for an exceptional high gloss finish to vehicles – no swirl marks or holograms. Designed for use as the final stage of our colour code process, to help you achieve the ultimate final finish, and fast clean up afterwards.

- Get an exceptional high gloss blemish-free finish
- Quick and Easy Clean up
- Use a minimal sling, good handing product



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100224683	50383	3M™ Perfect-It™ Ultrafina SE Polish, 1 L, 50383	12	Bottle	1	12

## 3M™ Perfect-It™ Fine Compound

3M™ Perfect-It™ Fine Compound is a fast acting, less aggressive compound sharing the same 3M formulation chemistry as 3M™ Perfect-It™ Fast Cut Compound and is a great second step product after the more aggressive Fast Cut Compound.

- Use an easy to use, versatile product chosen by professionals
- Gives a high gloss finish
- Easy to clean off surfaces



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100095151	09375	3M™ Perfect-It™ Fine Compound, 1 L, 09375	12	Bottle	1	12

## 3M™ Perfect-It™ Machine Polish

Use 3M™ Perfect-It™ Machine Polish with 3M™ Perfect-It™ Foam Polishing Pads, to quickly remove compound swirl marks and achieve a high gloss finish. Our high performance polish is easy to use and ensures cleaning up is quick and efficient.

- High performance polish
- Designed to remove compound swirl marks and other minor surface defects
- Good handling, easy cleanup



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100072587	09376	3M™ Perfect-It™ Machine Polish, 1 L, 09376				
7100095152	09376	3M™ Perfect-It™ Machine Polish, 1 L, 09376	12	Bottle	1	12

## 3M™ Polish Rosa

Apply 3M™ Polish Rosa by hand or machine, for an exceptional blemish-free, deep gloss shine and lasting wax protection and finish. Our polish won't discolour any black rubber parts. You'll get perfect clean-up, in small or large areas. A must-have for any vehicle cleaning or restoration kit.

- Silicone Polymer wax for high gloss and lasting protection
- Exceptional clean off whether working on large or small areas
- Work efficiently with easy clean-up in small or large areas



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000083980	80345	3M™ Polish Rosa, 1L, 80345	12	Bottle	1	12

# Finishing Products

## 3M™ Perfect-It™ Finishing Glaze

Use 3M™ Perfect It™ Finishing Glaze for a high gloss and lasting protective shine on refinish or original paint surfaces finished by 3M™ Perfect It™ Paint Finishing System. Apply our glaze by hand with a soft wipe, or for more efficiency, by machine with a dual action sander.

- Get durable shining protection of fresh and original paint surfaces
- Easy to use manually or by machine
- High lustre



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100095153	09377	3M™ Perfect-It™ Finishing Glaze, 1 L, 09377	12	Bottle	1	12

## 3M™ Prep and Blend Liquid

Efficiently prepare new and refinished paint surfaces, with 3M™ Prep and Blend Liquid. Our unique blend of scuffing and cleaning liquid removes many different contaminants all in one go – grease, wax, resins and silicones. It leaves a uniform, matte finish.

- Use a fast application cleaning agent
- Efficiently remove grease, waxes, resins and silicones
- Get a uniform, matte finish



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100095763	09308	3M™ Prep and Blend Liquid, 0.5 kg, 09308	12	Bottle	1	12

## 3M™ Scuff-it™ Matt Gel

3M™ Scuff-it™ Matt Gel is an advanced scuffing and cleaning gel used in the final stage of preparation prior to paint spraying.

- Degreases, cleans and scuffs in a single process
- Water-based formula
- Complete abrasion for optimum paint adhesion



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034342	50018	3M™ Scuff-it™ Matt Gel, 700 g, 50018	12	Bottle	1	12
7000083440	50018	3M™ Scuff-it™ Matt Gel, 700 g, 50018	12	Bottle	1	12



# Finishing Products

## 3M™ Perfect-It™ Gelcoat Light Cutting Polish + Wax

3M™ Perfect-It™ Gelcoat Light Cutting Polish + Wax is formulated to quickly remove light to medium oxidation, light scratches, swirl marks and other minor defects from gelcoat. This compound removes scratches of P1500 or finer, and leaves a polished wax finish without swirls even in difficult dark-colored gelcoats.

- 3M's fastest-cutting gelcoat formula for removing light to medium oxidation and scratches, part of a complete range of 3M™ Perfect It™ products for gelcoat finishing
- Removes swirl marks even on difficult dark-colored gelcoats
- Can be used to cut, polish and wax in one step, reducing time and expense



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094555	36110E	3M™ Perfect-It™ Gelcoat Light Cutting Polish + Wax, 946 ml, 36110E	6	Bottle	1	6

## 3M™ Perfect-It™ Gelcoat Compound + Polish

3M™ Perfect-It™ Gelcoat Compound + Polish is a professional-grade formula compounding and polishing product, specifically created for gelcoat applications.

- Removes P1000 and finer scratches on gelcoat
- Leaves a high gloss and fine finish (even on darker colored gelcoat)
- Formula provides longer wet time for extended product life and easier cleanup



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100237607	30344E	3M™ Perfect-It™ Gelcoat Compound + Polish, 946 ml, 30344E	6	Bottle	1	6

## 3M™ Perfect-It™ Boat Wax

3M™ Perfect-It™ Boat Wax is the final, brilliant step in achieving a truly professional marine finish. Its blend of pure Brazilian carnauba wax, silicones, polymers and resins brings out an extraordinary gloss and provides durability against the elements. The liquid wax formula is easy to apply and performs even on warm surfaces, and is safe for gelcoat, paint, fiberglass and metal.

- An excellent final step for any process where wax finish is recommended
- Contains carnauba wax for a brilliant, pure wax finish
- Protects gelcoat, paint, fiberglass and metals from the elements



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094553	36113E	3M™ Perfect-It™ Boat Wax, 946 ml, 36113E	6	Bottle	1	6

# Finishing Products

## Bonnets & Buffing Pads

### Focus

### 3M™ Perfect-It™ Random Orbital Wool Compounding Pad

Achieve the best possible finish on a variety of paints and clear coats with the help of 3M™ Perfect-It™ Random Orbital Wool Compounding Pads. Engineered to work with the 3M™ Perfect-It™ Random Orbital Polishing System, it delivers the cut you want without creating haze, swirl marks, or holograms.



- **REFINISHING, REDEFINED:** Experience no more swirls, holograms, or burn through with the 3M™ Perfect-It™ Random Orbital Wool Compounding Pads and the matching 3M™ Perfect-It™ Random Orbital Compound
- **CONSISTENT RESULTS:** Experience a virtually defect-free finish with no fear of burn through on your freshly painted panels. Designed for no trips back to the booth, no disruptions in cycle time and no loss of confidence on the job.
- **TWO SIZES AND GRADES:** Available in both 5" / 130 mm and 6" / 150 mm diameters in coarse and medium to fit the 3M™ Perfect-It™ Random Orbital Polisher.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100286952	34120	3M™ Perfect-It™ Random Orbital Wool Compounding Pad, Coarse, White, 130 mm (5 in), 34120	6	Bag	1	6
7100286951	34124	3M™ Perfect-It™ Random Orbital Wool Compounding Pad, Coarse, White, 150 mm (6 in), 34124	6	Bag	1	6
7100286950	34121	3M™ Perfect-It™ Random Orbital Wool Compounding Pad, Medium, White, 130 mm (5 in), 34121	6	Bag	1	6
7100286947	34125	3M™ Perfect-It™ Random Orbital Wool Compounding Pad, Medium, White, 150 mm (6 in), 34125	6	Bag	1	6

### Focus

### 3M™ Perfect-It™ Random Orbital Foam Compounding Pad

Achieve the best possible finish on a variety of paints and clear coats with the help of the 3M™ Perfect-It™ Random Orbital Foam Compounding Pad. Engineered to work with the 3M™ Perfect-It™ Random Orbital Polishing System, it delivers the cut you want without creating haze, swirl marks, or holograms.



- **REFINISHING, REDEFINED:** Experience no more swirls, holograms, or burn through with the 3M™ Perfect-It™ Random Orbital Foam Compounding Pad and matching 3M™ Perfect-It™ Random Orbital Compound.
- **CONSISTENT RESULTS:** Experience a virtually defect-free finish with no fear of burn through on your freshly painted panels. Designed for no trips back to the booth, no disruptions in cycle time and no loss of confidence on the job.
- **FAST CUTTING:** 3M™ Perfect-It™ Random Orbital Foam Compounding Pad quickly removes 3000 grade and finer sanding marks without adding swirl marks -- making your polishing step easier.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100286949	34122	3M™ Perfect-It™ Random Orbital Foam Compounding Pad, White, 130 mm (5 in), 34122	6	Bag	1	6
7100286948	34126	3M™ Perfect-It™ Random Orbital Foam Compounding Pad, White, 150 mm (6 in), 34126	6	Bag	1	6

# Finishing Products

## Focus

### 3M™ Perfect-It™ Random Orbital Foam Polishing Pad

Achieve the best possible finish on a variety of paints and clear coats with the 3M™ Perfect-It™ Random Orbital Finishing Foam Polishing Pad, part of the 3M™ Perfect-It™ Random Orbital Finishing System. It's engineered to be used by paint finishing and detailing professionals of all skill levels who want a high-quality finish without haze and swirl.



- **CONSISTENT RESULTS:** Experience a virtually defect-free finish with no fear of burn through on your freshly painted panels. Designed for no trips back to the booth, no disruptions in cycle time and no loss of confidence on the job.
- **EASY-TO-USE:** The 3M™ Perfect-It™ Random Orbital Foam Polishing Pad delivers a high-gloss finish for technicians of any skill level in collision and professional detailing shops when used as part of the 3M™ Perfect-It™ Random Orbital Polishing System.
- **TOUGH:** This firm foam pad is built to withstand the circular and oscillating motion of the 3M™ Perfect-It™ Random Orbital Polisher while still being flexible enough to follow a vehicle's contours.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100286964	34123	3M™ Perfect-It™ Random Orbital Foam Polishing Pad, Purple, 130 mm (5 in), 34123	6	Bag	1	6
7100286963	34127	3M™ Perfect-It™ Random Orbital Foam Polishing Pad, Purple, 150 mm (6 in), 34127	6	Bag	1	6

### 3M™ Perfect-It™ 1-Step Foam Finishing Pad

3M™ Perfect-It™ 1-Step Foam Finishing Pads are our highest performing, purple foam finishing pads, ideal for refining 3M™ Trizact™ Abrasive 8000 sanding scratches in a single step. Use in combination with 3M™ Perfect-It™ Famous Finish or 3M™ Perfect-It™ 1-Step Finish to achieve best results.



- Ideal for use with 3M™ Perfect-It™ Famous Finish or 3M™ Perfect-It™ 1-Step Finish
- For optimal performance use a rotation speed between 800 to 1400 rpm
- Convoluted surface reduces heat generation

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100203934	33033	3M™ Perfect-It™ 1-Step Foam Finishing Pad, Purple, 80 mm, 33033	20	Each	4	20
7100205187	33042	3M™ Perfect-It™ 1-Step Foam Finishing Pad, Purple, 150 mm, 33042	10	Each	2	10
7100236733	33034	3M™ Perfect-It™ 1-Step Foam Finishing Pad, Quick Connect, 150 mm, Purple, 33034	6	Each	1	6

### 3M™ Perfect-It™ Foam Compounding Pad

Use 3M™ Perfect-It™ Foam Compounding Pads for refining sand scratches and slow speed polishing for high performance at every step of the compounding process. Use as part of our 3M™ Perfect-It™ Paint Finishing System for more efficient polishing and enhanced end results.



- Get easy changeouts using 3M Hookit™ and Quick Connect attachment systems
- Prevent slinging for faster, cleaner results thanks to foam construction that holds polish
- Diameters as small as 3" for accuracy in tight spaces or small areas

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032139	50499	3M™ Perfect-It™ Foam Compounding Pad, Green, Convoluted, 75 mm, 50499	20	Each	4	20

# Finishing Products

## 3M™ Perfect-It™ Foam Compounding Pad

Use 3M™ Perfect-It™ Foam Compounding Pads for refining sand scratches and slow speed polishing for high performance at every step of the compounding process. Use as part of our 3M™ Perfect-It™ Paint Finishing System for more efficient polishing and enhanced end results.



- Get easy changeouts using 3M Hookit™ and Quick Connect attachment systems
- Prevent slinging for faster, cleaner results thanks to foam construction that holds polish
- Diameters as small as 3" for accuracy in tight spaces or small areas

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032137	50487	3M™ Perfect-It™ Foam Compounding Pad, Green, Flat, 150 mm, 50487	10	Each	2	10
7000032308	09550	3M™ Perfect-It™ Foam Compounding Pad, Orange, Flat, 150 mm, 09550	10	Each	2	10
7100094551	50962	3M™ Perfect-It™ Foam Compounding Pad, Quick Connect System, Green, Convoluted, 150 mm, 50962	6	Each	1	6
7100094455	50874	3M™ Perfect-It™ Foam Compounding Pad, Quick Connect System, Green, Convoluted, 216 mm, 50874	6	Each	1	6
7100094458	50878	3M™ Perfect-It™ Foam Compounding Pad, Quick Connect System, Green, Flat, 150 mm, 50878	6	Each	1	6

## 3M™ Perfect-It™ Foam Polishing Pad

3M™ Perfect-It™ Foam Polishing Pad is a fine pore soft foam pad. This foam pad quickly removes compound swirls and minor defects in both aftermarket and OEM paint.



- Designed to remove compound swirl marks and other minor surface defects
- Get a high gloss finish using a fine, soft foam polishing pad
- For use with all 3M™ Polishes

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094457	50879	3M™ Perfect-It™ Foam Polishing Pad, Quick Connect System, Yellow, Convoluted, 150 mm, 50879	6	Each	1	6
7100094456	50875	3M™ Perfect-It™ Foam Polishing Pad, Quick Connect System, Yellow, Convoluted, 216 mm, 50875	6	Each	1	6

## 3M™ Perfect-It™ Ultrafine Polishing Pad

Our 3M™ Perfect-It™ Ultrafine Polishing Pad helps to eliminate swirl marks on painted surfaces, even on difficult dark colored cars. Featuring a unique waffle face design that holds liquid polish, this pad applies polish evenly without releasing excess polish that may cause ripples in the finish.



- Get a high gloss shine on dark coloured paint finishes
- Used to help eliminate swirl marks and apply high gloss finishes
- Waffle face provides sufficient contact surface while holding polish well

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000060159	50457	3M™ Perfect-It™ Ultrafine Polishing Pad, Blue, Convoluted, 75 mm, 50457	20	Each	4	20
7000032123	50388	3M™ Perfect-It™ Ultrafine Polishing Pad, Blue, Convoluted, 150 mm, 50388	10	Each	2	10
7100094459	50880	3M™ Perfect-It™ Ultrafine Polishing Pad, Quick Connect System, Blue, Convoluted, 150 mm, 50880	6	Each	1	6

# Finishing Products

## 3M™ Perfect-It™ Ultrafine Polishing Pad

Our 3M™ Perfect-It™ Ultrafine Polishing Pad helps to eliminate swirl marks on painted surfaces, even on difficult dark colored cars. Featuring a unique waffle face design that holds liquid polish, this pad applies polish evenly without releasing excess polish that may cause ripples in the finish.



- Get a high gloss shine on dark coloured paint finishes
- Used to help eliminate swirl marks and apply high gloss finishes
- Waffle face provides sufficient contact surface while holding polish well

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100094550	50708	3M™ Perfect-It™ Ultrafine Polishing Pad, Quick Connect System, Blue, Convoluted, 216 mm, 50708	6	Each	1	6

## 3M™ Perfect-It™ Polishing Pad

Use 3M™ Perfect-It™ Polishing Pad for finer and softer polishing and a more efficient way to achieve an exceptional high gloss finish in repair works. It helps to quickly and efficiently achieve a perfect finish.

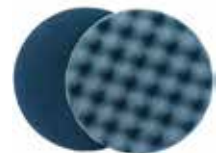


- Achieve a hologram free finish
- Get excellent value for money due to durable, long lasting waffle foam
- Get maximum polishing efficiency

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000061475	50536	3M™ Perfect-It™ Polishing Pad, Yellow, Convoluted, 75 mm, 50536	20	Each	4	20
7000032138	50488	3M™ Perfect-It™ Polishing Pad, Yellow, Convoluted, 150 mm, 50488	10	Each	2	10

## 3M™ Perfect-It™ High Gloss Polishing Pad

Use 3M™ Perfect-It™ High Gloss Polishing Pad to remove swirl marks and achieve maximum gloss in repairing paintworks.



- Remove swirl marks and scratches
- Repair defects with more ease and efficiency
- Get maximum polishing efficiency

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032135	09378	3M™ Perfect-It™ High Gloss Polishing Pad, Black, Convoluted, 150 mm, 09378	10	Each	2	10

# Finishing Products

## 3M™ Wool Polishing Pad

Use the 3M™ Wool Polishing Pad for fast scratch and swirl removal during collision repairs, and an exceptional finish on all surfaces, including composites. Our single-sided pad with 3M™Hookit™ system provides fast change-outs. Our double-sided pad boasts firm, easy centering and consistent surface contact.



- Remove fine paint defects including compound swirl marks
- Get a fast cut for efficient and effective results
- Double-sided soft edge pads protect body and style lines

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100015449	05705	3M™ Wool Polishing Pad, 229 mm, Double-sided, 05705	6	Each	1	6

## 3M™ Wool Compounding Pad

Use 3M™ Wool Compounding Pad with 3M compounds and attachment systems, for compounding on paints, clear and composite surfaces. Choose from 100% wool or finer 60/40 wool blend, for a variety of jobs. Use with our Hookit™ attachment system, for fast change-outs. Get a flawless finish.



- Remove finishing abrasive sand scratches and other paint surface defects
- Fast Cutting Compound Pad
- Untwisted wool yarn construction improves handling across large surface areas

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100015405	05704	3M™ Wool Compounding Pad, Double sided, 203 mm, 05704	6	Each	1	6

## 3M™ Perfect-It™ Low Linting Wool Compounding Pad

Use the high performing 3M™ Perfect-It™ Low Linting Wool Compounding Pad, for a finer result when refining scratches on vehicle finishes, and no linting mess. Our fast-cutting double-sided pad is 100% low linting wool with a quick connect design. Use with 3M compounds and quick release adaptor, 05752/33271.



- Removes finishing abrasive sand scratches and other paint surface defects
- Fast, easy way to attach Buffing Pads to Polishers
- Get maximum polishing efficiency

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100145353	33279	3M™ Perfect-It™ Low Linting Wool Compounding Pad, Quick Connect System, 230 mm, 33279	6	Each	1	6

## 3M™ Perfect-It™ Quick Connect Adaptor

3M™ Perfect-It™ Quick Connect Adapter makes it easy to connect or disconnect double-sided buffing pads on rotary polishers. Our heavy-duty adapter saves both time and effort in an automotive body shop by making pad changes so quick and simple. 5/8 „ or M14 thread.



- Allows quick changes of buffing pads
- Makes it easy to change between compound and polishing pads
- Provides a reliable connection between pad and polisher

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100086812	33271	3M™ Perfect-It™ Quick Connect Adaptor, M14, 33271	10	Each	1	10

# Finishing Products

## Dry Guide Coat and Inspection Sprays

### Focus

### 3M™ Dry Guide Coat

Discover surface imperfections with 3M™ Dry Guide Coat. Our Dry Guide Coat requires no masking before use and has no dry time after application. It highlights defects such as pinholes in body filler and deep scratches in primer.

- Use to detect surface imperfections such as pinholes in body filler and deep scratches in primer
- Requires no masking
- Use for wet and dry sanding



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034531	09651	3M™ Dry Guide Coat, Applicator, 09651	5	Each	1	5
7000086677	09650	3M™ Dry Guide Coat, Black, 50 g, 09650	10	Each	1	10
7000034533	50416	3M™ Dry Guide Coat, Orange, 50 g, 50416	10	Each	1	10
7100010304	51362	3M™ Dry Guide Coat, x2 plus Applicator Kit, 51362	6	Kit	1	6

### 3M™ Perfect-It™ Finish Control Spray

3M™ Perfect-It™ Finish Control Spray is a paint surface cleaner used to check on the progress of the polishing process.

- Aerosol spray
- To check progress inbetween compounding steps
- Remove remainders of compound



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100113682	55535	3M™ Perfect-It™ Finish Control Spray, 500 ml, 55535	12	Canister	1	12







# Masking Films and accessories

Masking films and accessories are part of our full masking systems for great finishes, which can help control dust and overspray, helping keep the paint booth and your work clean.

## PERSONAL SAFETY

• Comfort Particle Mask P3



• Comfort Goggles



• Reusable Overall



### 1 Cleaning of the surface



- ▶ Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.

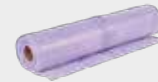


3M™ Professional Panel Wipes

### 2 Partly covering of the car



- ▶ Cover the vehicle as soon as possible, this reduces the possibility of contamination from the surrounding environment.



3M™ Purple Premium PLUS Clear Masking Film  
4m x 150m,  
5m x 120m,  
6m x 120m



3M™ Premium Cutter

### 3 Pre covering



- ▶ Prepare the area for paint application, ensuring sufficient space to allow for smooth transitions and avoid hard edges.
- ▶ Cut the masking film to the appropriate size and attach to the outline masking using 3M masking tapes.



3M™ Soft Edge Foam Masking Tape PLUS



3M™ Trim Masking Tape

### 4 Roughly covering for primer application



- ▶ For best results, apply 3M™ Smooth Transition Tape on top of the 3M Masking tape to allow a smooth transition of primer edges.

Note: Avoid generating hard edges when primer masking. This generates surface swelling due to the concentration of solvents on the tape edges.

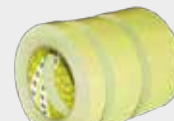


3M™ Smooth Transition Tape

### 5 Fine covering - preparation for paint application



- ▶ Before applying the base and clear coats, further cut the masking film and attach it to previous contour and aperture masking.
- ▶ Primer sanding.



3M™ Scotch® Masking Tape 3030



3M™ Scotch® Masking Tape 3434

### 6 Final masking (details) before painting - attaching parts



- ▶ Degrease the surface and adjacent panels as necessary.
- ▶ Mask other areas such as rubbers, trim etc.



3M™ Fine Line Masking Tapes 471+

### 7 De-masking



- ▶ Removal of masking tapes and film is best done when the car has just left the oven and is still warm.
  - ▶ Always remove Masking tape by pulling at a right angle to the surface. A flatter or sharper angle has a higher risk of leaving adhesive residue on the surface.
- Tip: Using Premium Masking Tapes will pay-off as they have a lower tendency to leave adhesive residue or tape to silver.

# Masking Films and accessories

## Masking Films

Focus

### 3M™ Purple Premium Plus Masking Film

Resist moisture imprinting or ghosting on painted vehicle surfaces with 3M™ Purple Premium Plus Masking Film. Our masking film is a premium high density plastic sheeting with superior clinging properties for vehicles.

- Use to resist imprinting and ghosting on painted vehicle surfaces
- High-density, tear-resistant, clear durable film formulated to provide excellent paint overspray adhesion
- Achieve better handling and increase cling to vehicles



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033093	50988	3M™ Purple Premium Plus Masking Film, 4 m x 150 m, 50988	1	Roll	1	1
7000071806	50989	3M™ Purple Premium Plus Masking Film, 5 m x 120 m, 50989	1	Roll	1	1

### 3M™ Clear Masking Film

Protect parts of vehicle you don't want to spray with 3M™ Clear Masking Film. Our masking film is a high density, clear polyethylene sheeting designed to statically cling to the surface of the vehicle and protect it from paint overspray.

- No paint or primer flaking
- Static cling ensures complete masking
- Simple one-person application



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033027	07838	3M™ Clear Masking Film, 4 m x 150 m, 07838	1	Roll	1	1
7000033062	80110	3M™ Clear Masking Film, 5 m x 120 m, 80110	1	Roll	1	1
7000084964	51061	3M™ Clear Masking Film, 6 m x 100 m, 51061	1	Roll	1	1

### 3M™ Taped Masking Film

Use 3M™ Taped Masking Film for localised masking and smart repairs. Our masking film is easy to use and cuts cleanly, it protects against paint spray and prevents paint runs off the plastic film.

- Protect against paint spray
- Prevent paint runs
- Use for smart repairs



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100136345	05967	3M™ Taped Masking Film, 400 mm x 25 m, 05967	30	Roll	1	30
7100135962	05968	3M™ Taped Masking Film, 600 mm x 25 m, 05968	24	Roll	1	24
7100135963	05969	3M™ Taped Masking Film, 900 mm x 25 m, 05969	24	Roll	1	24
7100136344	05970	3M™ Taped Masking Film, 1100 mm x 25 m, 05970	24	Roll	1	24
7100136798	05971	3M™ Taped Masking Film, 1800 mm x 25 m, 05971	22	Roll	1	22

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Masking Films and accessories

## Film Installation Tools

### 3M™ Clear Masking Film Cutter

Cut masking film quickly and easily with 3M™ Clear Masking Film Cutter. Our cutter is a high quality safety blade developed to cut 3M™ Clear Masking Film without fraying.



- Use to cut 3M™ Clear Masking Film
- Speeds up masking process
- Versatile small cutting tool

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000033075	50293	3M™ Clear Masking Film Cutter, Premium, White, 50293	25	Each	1	25
7000033028	07813	3M™ Clear Masking Film Cutter, Standard, Blue, 07813	25	Each	1	25

### 3M™ Masking Film Dispenser

Use our portable 3M™ Masking Film Dispenser to store and dispense your 3M Masking Film. Sheeting not included.



- Get an easy to use portable film dispenser
- Dispense protective sheeting and masking film products with ease
- Use to store protective sheeting and masking film products

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100003432	06780	3M™ Masking Film Dispenser, 06780	1	Each	1	1

## Surface Protection Materials

### 3M™ Dirt Trap Protection Material

Trap dust and overspray with 3M™ Dirt Trap Protection Material. Our white non-woven covering material is specially created to protect paint booth walls and floors, and brighten the work areas. It gives better visibility for technicians and a more pleasant shop look for collision repair customers.



- Specially engineered surface protection material protects collision repair shop walls and floors
- Reduces labor and costs related to dust and paint removal
- Non-woven construction traps airborne contaminants, helping to control dust and overspray

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000528	36852	3M™ Dirt Trap Protection Material, White, 711.2 mm x 91.44 m, 36852	1	Roll	1	1

# Masking Films and accessories

## 3M™ Dirt Trap Clear Film Dispenser

3M™ Dirt Trap™ Clear Film Dispenser is designed for use with 3M Dirt Trap Clear Film. Our dispenser is made with high strength magnets that secure it to a vertical metal surface.

- Conveniently dispenses 3M™ Dirt Trap Clear Film to protect lights and windows from overspray buildup
- High strength magnets secure the dispenser to a vertical metal surface
- Durable metal construction for use in automotive paint shops



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100173136	36863	3M™ Dirt Trap Clear Film Dispenser, 36863	1	Each	1	1

## 3M™ Dirt Trap Clear Film Protection Material

3M™ Dirt Trap Clear Film Protection Material is an adhesive-backed clear film that protects lights and windows from overspray buildup. No more scraping and cleaning is needed and application and removal is easy and fast.

- Specially engineered surface protection material protects collision repair shop lights and windows.
- Adhesive backing keeps material in place and removes cleanly, suitable for a variety of substrates
- Applies quickly and removes easily



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000028295	36856	3M™ Dirt Trap Clear Film Protection Material, 457 mm x 30.5 m, 36856	1	Roll	1	1

## 3M™ Booth Coating

Protect paint booth walls, lights and windows from paint and primer overspray with 3M™ Booth Coating. Our non-tacky booth coating can be applied with a paint gun and dries to a clear film. To remove it, just wash with water.

- Sprayable water-based liquid that dries to a clear film and cleans up with water.
- Protect paint booth walls, lights and windows
- Use conventional spray gun equipment to apply



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000084145	06839	3M™ Booth Coating, Clear, 3.78 L, 06839	4	Each	1	4

## 3M™ Overspray Masking Liquid Dry

Guard against overspray of vehicles, with 3M™ Overspray Masking Liquid Dry. Our lightly-bonding film spray on water-based solution replaces time-intensive masking and is easy to clean – it simply dissolves in water and washes off.

- Protect all vehicle surfaces against auto paint and primer overspray
- Cover hard-to-mask surfaces
- Apply with conventional spray equipment – no additional costs for liquid masking



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045767	06847	3M™ Overspray Masking Liquid Dry, 3.78 L, 06847	4	Bottle	1	4

# Masking Films and accessories

## 3M™ Overspray Masking Liquid Dry

Guard against overspray of vehicles, with 3M™ Overspray Masking Liquid Dry. Our lightly-bonding film spray on water-based solution replaces time-intensive masking and is easy to clean – it simply dissolves in water and washes off.

- Protect all vehicle surfaces against auto paint and primer overspray
- Cover hard-to-mask surfaces
- Apply with conventional spray equipment – no additional costs for liquid masking



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045768	06851	3M™ Overspray Masking Liquid Dry, 18.9 L, 06851	1	Drum	1	1
7000045769	06856	3M™ Overspray Masking Liquid Dry, 56.7 L, 06856	1	Drum	1	1

## 3M™ Interior Protection Automotive Seat Cover

Protect your car seats during maintenance and repairs with 3M™ Interior Protection Automotive Seat Cover. Our disposable plastic seat cover has nonslip technology to keep it in place. It's available in a single pocket or dual pocket design.



- Use for all vehicles –one size fits all
- Get resistance to water, oil and grease
- Reduce valeting costs

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000088700	50588	3M™ Interior Protection Automotive Seat Cover, 50588	250	Each	1	250
7000088742	50731	3M™ Interior Protection Automotive Seat Cover, BMW Dual Pocket Seat Cover, 50731	250	Each	1	250

## 3M™ Self-Stick Liquid Protection Fabric

3M™ Self-Stick Liquid Protection Fabric is ideal for a wide range of temporary surface protection in industrial settings. Its liquid-proof layer protects work surfaces from water, oils, solvents and more. Its nonwoven surface traps dirt, dust and debris and prevents them from spreading through the facility. Its adhesive backing keeps it securely in place and removes without residue.



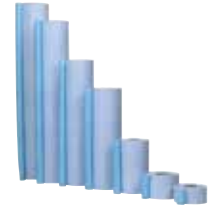
- 3M™ Self-Stick Liquid Protection Fabric must not be used in any areas where explosive concentrations of ignitable materials could be present, as static discharge may occur. These include areas identified as ATEX Zones 0, 1, 2 and 20, 21, 22
- Specially engineered surface protection material for industrial, marine and automotive applications
- Temporarily protects surfaces from the damaging effects of liquids, oils and solvents while also trapping dirt

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100169348	36876	3M™ Self-Stick Liquid Protection Fabric, Blue, 10.16 cm x 91.5 m, 36876	1	Pack	6	6
7100169347	36877	3M™ Self-Stick Liquid Protection Fabric, Blue, 15.24 cm x 91.5 m, 36877	1	Pack	4	4
7100169505	36878	3M™ Self-Stick Liquid Protection Fabric, Blue, 35.56 cm x 91.5 m, 36878	1	Roll	1	1
7100169496	36879	3M™ Self-Stick Liquid Protection Fabric, Blue, 71.12 cm x 91.5 m, 36879	1	Roll	1	1

# Masking Films and accessories

## 3M™ Self-Stick Liquid Protection Fabric

3M™ Self-Stick Liquid Protection Fabric is ideal for a wide range of temporary surface protection in industrial settings. Its liquid-proof layer protects work surfaces from water, oils, solvents and more. Its nonwoven surface traps dirt, dust and debris and prevents them from spreading through the facility. Its adhesive backing keeps it securely in place and removes without residue.



- 3M™ Self-Stick Liquid Protection Fabric must not be used in any areas where explosive concentrations of ignitable materials could be present, as static discharge may occur. These include areas identified as ATEX Zones 0, 1, 2 and 20, 21, 22
- Specially engineered surface protection material for industrial, marine and automotive applications
- Temporarily protects surfaces from the damaging effects of liquids, oils and solvents while also trapping dirt

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100169352	36880	3M™ Self-Stick Liquid Protection Fabric, Blue, 91.44 cm x 91.5 m, 36880	1	Roll	1	1
7100169351	36881	3M™ Self-Stick Liquid Protection Fabric, Blue, 121.92 cm x 91.5 m, 36881	1	Roll	1	1
7100169350	36882	3M™ Self-Stick Liquid Protection Fabric, Blue, 142.24 cm x 91.5 m, 36882	1	Roll	1	1







# Tapes

Achieve sharp lines and smooth transitions in every paint job. Choose tapes for trim masking, jamb masking, multi-color striping and much more.

# Tapes

## Masking & Paper Tapes

Focus

### Scotch® High Performance Masking Tape 3434

Use Scotch® High Performance Masking Tape 3434 for a wide variety of applications in auto refinishing. Use in environments up to 110°C and in conditions of high water resistance. Our high performance blue crepe paper masking tape has excellent solvent and water resistance properties.



- Maximum solvent and water resistance
- High temperature (110C) resistance
- Good conformability

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100037748	07895	Scotch® High Performance Masking Tape 3434, Blue, 18 mm x 50 m, 07895	48	Roll	12	48
7100037749	07897	Scotch® High Performance Masking Tape 3434, Blue, 24 mm x 50 m, 07897	36	Roll	9	36
7000034687	07893	Scotch® High Performance Masking Tape 3434, Blue, 30 mm x 50 m, 07893	32	Roll	8	32
7100037750	07898	Scotch® High Performance Masking Tape 3434, Blue, 36 mm x 50 m, 07898	24	Roll	6	24
7100037744	07899	Scotch® High Performance Masking Tape 3434, Blue, 48 mm x 50 m, 07899	20	Roll	5	20

### Scotch® Masking Tape 2328

Use Scotch® Masking Tape 2328 for a wide variety of applications in auto refinishing. Our masking tape adheres well. It offers a secure grip, clean removal and excellent edge definition. It also conforms well and has high edge tear resistance. Available in a range of popular widths.



- Use in a variety of applications as a medium tier performance tape
- Get a conformable tape with excellent tear edge
- Remove cleanly and give excellent adhesion

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100137086	06304	Scotch® Masking Tape 2328, Beige, 18 mm x 50 m, 06304	48	Roll	12	48
7100137090	06304	Scotch® Masking Tape 2328, Beige, 18 mm x 50 m, 06304	12	Roll	12	48
7100136825	06309	Scotch® Masking Tape 2328, Beige, 24 mm x 50 m, 06309	36	Roll	9	36
7100137237	06309	Scotch® Masking Tape 2328, Beige, 24 mm x 50 m, 06309	36	Roll	9	36
7100137087	06311	Scotch® Masking Tape 2328, Beige, 36 mm x 50 m, 06311	24	Roll	6	24
7100137088	06311	Scotch® Masking Tape 2328, Beige, 36 mm x 50 m, 06311	24	Roll	6	24
7100137089	06313	Scotch® Masking Tape 2328, Beige, 48 mm x 50 m, 06313	24	Roll	6	24
7100138271	06313	Scotch® Masking Tape 2328, Beige, 48 mm x 50 m, 06313	20	Roll	5	20
7100035734	51287	Scotch® Masking Tape 2328, Beige, 72 mm x 40 m, 51287	16	Roll	4	16

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit

# Tapes

## Scotch® Premium Auto Refinish Masking Tape 3030

Get clean paint lines and less build up with Scotch® Premium Auto Refinish Masking Tape 3030. Our green-coloured, smooth creped masking tape is a specially formulated cross-linked rubber/resin adhesive and suits a wide variety of bodyshop applications.



- Use with water based paint systems
- Stick easily without lifting or curling
- Remove easily and cleaning without leaving adhesive residue

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100038518	50977	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 18 mm x 50 m, 50977	48	Roll	12	48
7100039717	50978	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 24 mm x 50 m, 50978	36	Roll	9	36
7000088819	50979	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 30 mm x 50 m, 50979	32	Roll	1	32
7100041822	50980	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 36 mm x 50 m, 50980	24	Roll	6	24
7100037752	50981	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 48 mm x 50 m, 50981	24	Roll	6	24
7100037745	50982	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 72 mm x 50 m, 50982	16	Roll	4	16
7000088823	50983	Scotch® Premium Auto Refinish Masking Tape 3030, Green, 100 mm x 50 m, 50983	12	Roll	1	12

## Scotch® Profi Tape 3430

Scotch® Profi Tape 3430 is a premium, high temperature resistant crepe paper masking tape.



- High temperature resistant (up to 100° C for up to 1 hour)
- Water and solvent resistant
- Conformable - ideal for corner masking

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100037742	06750	Scotch® Profi Tape 3430, Brown, 18 mm x 50 m, 06750	48	Roll	12	48
7100037743	06751	Scotch® Profi Tape 3430, Brown, 24 mm x 50 m, 06751	36	Roll	9	36
7000088457	06752	Scotch® Profi Tape 3430, Brown, 30 mm x 50 m, 06752	32	Roll	8	32
7100037751	06753	Scotch® Profi Tape 3430, Brown, 36 mm x 50 m, 06753	24	Roll	6	24
7100044280	06754	Scotch® Profi Tape 3430, Brown, 48 mm x 50 m, 06754	20	Roll	5	20

# Tapes

## 3M™ Automotive Performance Masking Tape 233+

Scotch® Performance Green Masking Tape 233+, is a highly-conformable tape that provides the best adhesive transfer resistance, hugs curves, contours and provides outstanding paint lines. Goes on quickly and easily, sticks at a touch and stays put. Perfectly balanced to give outstanding masking results. Waterborne paint compatible.



- High performance masking tape
- Highly conformable, provides outstanding paint lines; resists bleed-through and adhesive transfer
- Sticks and stays when applied, no lifting or edge curl

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100006159	26334	Scotch® Performance Masking Tape 233+, Green, 18 mm x 55 m, 26334	48	Roll	12	48
7000048804	26336	Scotch® Performance Masking Tape 233+, Green, 24 mm x 55 m, 26336	24	Roll	1	24
7000048805	26340	Scotch® Performance Masking Tape 233+, Green, 48 mm x 55 m, 26340	12	Roll	3	12

## Scotch® Masking Tape 233

Scotch® Masking Tape 233 is a premium masking tape, made of very thin beige crepe paper. This high performance masking tape has excellent solvent and water resistance properties and is particularly suited to high temperature exposure.



- High temperature resistance - up to 120°C for up to 1 hour
- Excellent solvent resistance. Conformable, hugs curves and contours
- Easy to apply and fast and clean to remove

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100036080	06354	Scotch® Masking Tape 233, Beige, 18 mm x 50 m, 06354	48	Roll	12	48
7100037746	06355	Scotch® Masking Tape 233, Beige, 24 mm x 50 m, 06355	36	Roll	9	36
7000088669	06340	Scotch® Masking Tape 233, Beige, 48 mm x 55 m, 06340	1728	Roll	6	24

## 3M™ Precision Masking Tape

3M™ Precision Masking Tape is excellent for critical edge paint performance, helping auto body painters produce sharp paint lines using solvent and waterborne paint systems. Its ultra thin paper backing helps produce very low paint edges, yet it's strong enough to pull through layers of color and clear coat. The tape is ideal for two-tone separation, bumper black out areas and back masking.



- Prevent paint running
- Ideal for critical edge masking applications such as two-tone separation, bumper black out areas and back masking with solvent and waterborne paints
- Semitransparent for better visibility

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045536	06525	3M™ Precision Masking Tape, Green, 6.35 mm x 55 m, 06525	12	Roll	1	144
7000120100	06529	3M™ Precision Masking Tape, Green, 19.05 mm x 55 m, 06529	12	Roll	1	12
7000120065	06528	3M™ Precision Masking Tape, Green, 50.8 mm x 55 m, 06528	6	Roll	3	6

# Tapes

Focus

## 3M™ Soft Edge Foam Masking Tape PLUS

Eliminate rework of unwanted paint lines and save time with 3M™ Soft Edge Foam Masking Tape PLUS. Our tape is ideal for masking door apertures, bonnet or boot lid openings that need to be sealed during an automotive painting job. The off-set adhesive keeps adhesive away from the paint edge.



- Avoid hard paint lines in apertures and other vehicle areas
- Reduce painting time with less rework needed for unwanted paint lines
- Offset adhesive and tubular design to conform and seal opening

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034714	50421	3M™ Soft Edge Foam Masking Tape PLUS, Blue, 21 mm x 7 m, 50421	1	Roll	1	1
7000000527	066293	3M™ Soft Edge Foam Masking Tape PLUS, Blue, 21 mm x 49 m, 06293	54	Roll		

## 3M™ Soft Edge Foam Masking Tape

Mask door apertures, bonnet or boot lid openings and other vehicle parts with 3M™ Soft Edge Foam Masking Tape. Our tape is perfect for the sealing part of a painting operation and saves you time on reworking due to unwanted tape lines.



- Avoid hard paint lines in aperture areas and seal them with confidence
- Eliminate rework due to unwanted tape lines, saving time and money
- Get a specially designed polyurethane foam structure

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000514	06287	3M™ Soft Edge Foam Masking Tape, White, 13 mm x 50 m, 06297	63	Roll		
7000034663	09678	3M™ Soft Edge Foam Masking Tape, White, 13 mm x 50 m, 09678	1	Roll	1	1
7000000515	06298	3M™ Soft Edge Foam Masking Tape, White, 19 mm x 35 m, 06298	45	Roll		
7000034664	09973	3M™ Soft Edge Foam Masking Tape, White, 19 mm x 35 m, 09973	1	Roll	1	1
7000034743	09973	3M™ Soft Edge Foam Masking Tape, White, 19 mm x 35 m, 09973	1	Pack		

## 3M™ Smooth Transition Tape

Our 3M™ Smooth Transition Tape is a fast, simple way to virtually eliminate rework caused by hard paint lines. It is designed specifically to create smooth transitions to existing finishes: a raised center ridge contains adhesive, while the paint feathers in naturally beneath the edges for virtually invisible paint lines.



- Eliminate hard paint lines
- Apply and remove easily with speed and ease
- Leaves a smooth paint transition - no hard edge line for collision repair painters

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000459	06800	3M™ Smooth Transition Tape, White, 6.35 mm x 9 m, 06800	60	Roll	5	60

# Tapes

## 3M™ Perforated Trim Masking Tape

3M™ Perforated Trim Masking Tape features a rigid band along one edge that slips gently behind moldings, lifting them slightly from the body. This tape allows paint to flow beneath the moldings while masking their exteriors for a professional, finished paint job without removing or replacing the moldings or rework for paint lines. Perforations allow you to tear the tape by hand, saving time.



- Perforations allow for hand tearing without tools
- Hard band at the tape edge slightly lifts moldings from the body for concealed paint edges
- Speeds paint time – no need to remove or clean auto body moldings

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100145500	06345	3M™ Perforated Trim Masking Tape, 5 mm Hard Band, 50.8 mm x 10 m, 06345	6	Roll	1	6
7100145503	06347	3M™ Perforated Trim Masking Tape, 7 mm Hard Band, 50.8 mm x 10 m, 06347	6	Roll	1	6
7100145501	06349	3M™ Perforated Trim Masking Tape, 10 mm Hard Band, 50.8 mm x 10 m, 06349	6	Roll	1	6
7100145502	06348	3M™ Perforated Trim Masking Tape, 15 mm Hard Band, 50.8 mm x 10 m, 06348	6	Roll	1	6

## Scotch® Fine Line Striping Tape

Save time and create precise fine lines when auto body paint striping, using Scotch® Fine Line Striping Tape. Our 1in wide tape is pre-slit and easy to use. Simply apply our specially engineered tape, and pull out up to eight 1/6in wide strips to expose paintable areas.



- Create fine lines quickly and easily, without bleed
- Use for excellent multicolour striping, thanks to solvent and waterborne coating resistance
- Even adhesion allows taping over fresh basecoats sooner with less chance of imprinting

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000029139	06314	Scotch® Fine Line Striping Tape, 8 Pull Outs, 25.4 mm x 13.9 m, 06314	12	Roll	1	48

## 3M™ Welding and Spark Deflection Paper

3M™ Welding and Spark Deflection Paper helps protect vertical surfaces from damage caused by welding spatter and grinding sparks. Our flame-retardant paper comes with adhesive backing for easy application to vertical surfaces. The adhesive backing allows for easy repositioning of the spark deflection paper as needs change at a work site.



- Deflection paper helps protect vertical surfaces from sparks and spatter
- Recommended wherever welding or grinding tasks are performed
- Adhesive backing allows for simple installation

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045694	05916	3M™ Welding and Spark Deflection Paper, 0.6 m x 45.7 m, 05916	2	Roll	1	2

# Tapes

## Vinyl Tapes

### 3M™ Vinyl Tape 471+

3M™ Vinyl Tape 471+ is for accurate masking alignment with simple or complex patterns. Our tape provides clean removal without adhesive residue, even after a 30 minute bake cycle at 121 °C. It resists lifting from compound surfaces, contours, depressions and angles for precision paint results.



- Provides clean removal without adhesive residue after a 30 minute bake cycle at 121 °C. Even no ghosting effect
- Flexible and conformable tape creates fine paint lines for striping, colour separation and complex designs
- Semi-translucent backing allows for accurate alignment with simple and complex patterns

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100055258	694115	3M™ Vinyl Tape 471+, Indigo, 3 mm x 32 m, 0.14 mm, PN6404	12	Roll	1	144
7100055835	3M06405	3M™ Vinyl Tape 471+, Indigo, 6 mm x 32 m, 0.14 mm, PN6405	12	Roll	1	144

## Bonding, Mounting & Transfer Tapes

### 3M™ Press-In-Place Emblem Adhesive

3M™ Press-In-Place Emblem Adhesive is a transfer adhesive allowing emblems with existing foam tape to be re-attached.






















- Pressure sensitive adhesive attaches automotive emblems and trim
- Simply press emblem onto adhesive and place emblem on vehicle
- No-mess convenience eliminates messy drips and runs common to conventional glue

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000045704	08069	3M™ Press-In-Place Emblem Adhesive, 50.8 mm x 305 mm, 08069	60	Each	10	60

# Workers Safety



Reliable Processes and safe working starts before taking the first step.

Process Step	Particle mask	Half-mask	Full face respirators with fresh air supply	Powered Air Respirator Systems	Safety Glasses / Goggles
					
Preparation					
Filler Application			 *		
Dry sanding					
Paint Mixing		 *	 *		
Painting			 *	 *	
Finish / Polishing					



\* Please always consult national regulations for suitable Personal Protective Equipment (PPE) for use against hazards, including isocyanates. PPE shown may not be adequate or suitable for your specific application or substances used.

Hearing protection	Protective Paintshop Coveralls	Standard Coveralls	Gloves	Skin cleaning	Skin protection cream
					
					
					
					
					
					
					





# Respiratory Protection

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A paint shop's most valuable resource!

# Respiratory Protection

## Disposable Respirators

### 3M™ Aura™ Particulate Respirators 9300+ Series

3M™ Aura™ Particulate Respirators 9300+ Series has an ergonomic, flat-fold, 3-panel design featuring a low breathing resistance filter media. Available in FFP1, FFP2 and FFP3 protection levels, and with valved and unvalved models, our respirators feature an innovative chin tab for easy adjustments and an embossed, sculpted upper panel to help reduce eyewear fogging.



- Original 3-panel design allows for greater facial movement
- Low resistance filter technology helps you breathe easily
- Available with 3M™ Cool Flow™ Valve which helps reduce heat build-up

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000088722	542037	3M™ Aura™ Particulate Respirator, FFP2, Valved, 9322+	120	Each	1	120
7100231525	9330+ BULK	3M™ Aura™ Particulate Respirator, FFP3, Unvalved, 9330+Gen3 RU	440	Each	1	440

## Full Face Respirators

### 3M™ Reusable Full Face Mask 6000 Series

3M™ Reusable Full Face Masks 6000 Series have a large polycarbonate lens and soft, elastomeric facepiece. The 3M™ Bayonet Connection System enables you to connect to a broad range of 3M twin lightweight filters. The 6000 Series is lightweight and features a 3M™ Cool Flow™ Valve and four-strap suspension.



- Soft, elastomeric facepiece for wearer comfort
- Four-strap suspension means the mask is easy to put on and take off
- Large polycarbonate lens offers good visibility and that complies to relevant performance requirements of EN166:B

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100015052	6900	3M™ Reusable Full Face Mask, Large, 6900	4	Each	1	4
7100015974	6700	3M™ Reusable Full Face Mask, Small, 6700	4	Each	1	4

## Half Mask Respirators

### 3M™ Maintenance Free Reusable Respirators 4000+ Series

3M™ Maintenance Free Reusable Respirators 4000+ Series are a range of simple and ready-to-use respirators with integrated cartridge and filters. A newly enhanced valve assembly helps to reduce exhalation breathing resistance, and the close-fitting, non-silicone, textured face seal is soft and non-allergenic. Includes a resealable bag for hygienic storage and transportation.



- A newly enhanced valve assembly helps to reduce exhalation breathing resistance for improved breathing comfort
- Lightweight, well-balanced design
- Integrated filters mean it's ready to use and maintenance free

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100113098	4251+	3M™ Maintenance Free Reusable Respirator Half Mask, FFA1P2 R D Filters, 4251+	10	Each	1	10

# Respiratory Protection

## 3M™ Maintenance Free Reusable Respirators 4000+ Series

3M™ Maintenance Free Reusable Respirators 4000+ Series are a range of simple and ready-to-use respirators with integrated cartridge and filters. A newly enhanced valve assembly helps to reduce exhalation breathing resistance, and the close-fitting, non-silicone, textured face seal is soft and non-allergenic. Includes a resealable bag for hygienic storage and transportation.



- A newly enhanced valve assembly helps to reduce exhalation breathing resistance for improved breathing comfort
- Lightweight, well-balanced design
- Integrated filters mean it's ready to use and maintenance free

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100113101	4255+	3M™ Maintenance Free Reusable Respirator Half Mask, FFA2P3 R D Filters, 4255+	10	Each	1	10
7100113102	4277+	3M™ Maintenance Free Reusable Respirator Half Mask, FFABE1P3 R D Filters, 4277+	10	Each	1	10
7100113103	4279+	3M™ Maintenance Free Reusable Respirator Half Mask, FFABEK1P3 R D Filters, 4279+	10	Each	1	10

## 3M™ Reusable Respirator Starter Kits

Get convenient, ready to go respiratory protection for a wide variety of applications with the 3M™ Reusable Respirator Starter Kits. Ready to use kits contain a 3M™ Reusable Half Mask with a set of filters to protect against a wide range of gases, vapours and particulates. A wide variety of options are available to ensure the correct protection for your application.



- Reusable Respirator kit with filters
- Options available for a wide variety of applications
- Low profile half mask for a balanced secure fit.

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100049926	6783	3M™ Reusable Respirator Starter Kit, A2P2 R Filter, Large Half Mask, 06783	4	Kit	1	4

## 3M™ Respirator Starter Kit 06782

With Ready-to-Use Respiratory kit you have a safe solution for Painting. Ready to use kit contains a medium size reusable half mask with a set of A2P2 R filters to protect against organic vapours and particulates. Soft silicone face piece for comfort and durability with Cool Flow valve for reduced heat and moisture build up. Low profile, twin filter design half mask for a balanced secure fit.



- Ready-to-use respiratory kit contains a half mask and set of filters
- Soft silicone facepiece offers comfort and durability
- Lightweight, low-maintenance, economical and easy to handle

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100049925	6782	3M™ Respirator Starter Kit, A2P2 R Filter, Medium Half Mask, 06782	4	Kit	1	4

# Respiratory Protection

## 3M™ Reusable Half Mask Respirator 7500 Series

3M™ Reusable Half Face Masks 7500 Series have a bayonet-style twin-filter design that fits a broad range of 3M lightweight filters. Our 7500 Series reusable masks have a 3M™ Cool Flow™ Valve, a soft sealing surface for comfort, and a unique head harness with an optional drop-down strap.



- Soft sealing surface and low breathing resistance makes them comfortable to wear for long durations
- Cool Flow™ Valve helps reduce heat build-up by allowing warm, exhaled air to escape
- Twin-filter design for even distribution of weight and minimal obstruction to field of vision

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000104178	7503	3M™ Reusable Half Face Mask, Large, 7503	10	Each	1	10
7000104177	7502	3M™ Reusable Half Face Mask, Medium, 7502	10	Each	1	10
7000104176	7501	3M™ Reusable Half Face Mask, Small, 7501	10	Each	1	10

## 3M™ Secure Click™ Reusable Half Mask Respirator HF-800 Series

Designed with smart and intuitive features 3M™ Secure Click™ Reusable Half Mask Respirator HF-800 Series is simple, comfortable and reliable. Available in three sizes: small, medium, and large, our respirators all come with an optional speaking diaphragm.



- Greater breathability and comfort provided by the world's first quad flow cartridge system
- Push button seal check helps bolster confidence that the respirator is properly sealed to the face
- Speaking diaphragm is designed to help provide easier communication while you work

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100172004	HF-803	3M™ Secure Click™ Half Mask Reusable Respirator, Large, HF-803	10	Each	1	10
7100172003	HF-802	3M™ Secure Click™ Half Mask Reusable Respirator, Medium, HF-802	10	Each	1	10
7100171979	HF-801	3M™ Secure Click™ Half Mask Reusable Respirator, Small, HF-801	10	Each	1	10
7100172005	HF-803SD	3M™ Secure Click™ Half Mask Reusable Respirator, Speaking Diaphragm, Large, HF-803SD	10	Each	1	10
7100171980	HF-802SD	3M™ Secure Click™ Half Mask Reusable Respirator, Speaking Diaphragm, Medium, HF-802SD	10	Each	1	10
7100172006	HF-801SD	3M™ Secure Click™ Half Mask Reusable Respirator, Speaking Diaphragm, Small, HF-801SD	10	Each	1	10

## Cartridges & Filters

### 3M™ Gas, Vapour and Particulate Filters

3M™ Gas, Vapour and Particulate Filters have a bayonet-style connection that fits a wide range of compatible half and full-face 3M™ Reusable Masks. The swept back profile is designed to optimise your field of vision. Our range of lightweight filters offer well-balanced breathing protection for hazardous environments.



- Protects against a range of vapours, gases and particulates
- Combines protection with comfort and balance
- Low profile design to optimise your field of vision

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000034747	6059	3M™ Gas and Vapour Filter, ABEK1, 6059	64	Each	2	64
7000089106	6911	3M™ Organic Gas and Vapour Filter, A1, 06911	64	Each	2	64

# Respiratory Protection

## 3M™ Gas, Vapour and Particulate Filters

3M™ Gas, Vapour and Particulate Filters have a bayonet-style connection that fits a wide range of compatible half and full-face 3M™ Reusable Masks. The swept back profile is designed to optimise your field of vision. Our range of lightweight filters offer well-balanced breathing protection for hazardous environments.



- Protects against a range of vapours, gases and particulates
- Combines protection with comfort and balance
- Low profile design to optimise your field of vision

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000089105	6915	3M™ Organic Vapour Filter, A2, 06915	16	Each	2	16

## 3M™ Particulate Filters

3M™ Particulate Filters provide protection against a wide range of dusts, mist and other particles. 3M particulate filters offer low breathing resistance and good balance with a slim, swept back profile, designed to optimise your field of vision when wearing the respirator. Selected filters in the range can be used in conjunction with a 3M™ 501 filter retainer and a 3M™ Gas & Vapour Filter to provide combined gas, vapour and particulate protection.



- Protects against a range of dusts, mists and particulates
- Options for P1, P2 or P3 protection
- Features the 3M Bayonet style connection

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000037675	5935	3M™ Particulate Filter P3 R, 5935	80	Each	2	80

## 3M™ Secure Click™ Gas, Vapour and Particulate Filters D8000 Series

3M™ Secure Click™ Gas, Vapour and Particulate Filters D8000 Series can offer protection against a range of respiratory hazards depending upon the model selected. Use with 3M™ Secure Click™ Reusable Respirators. New dual flow cartridges and filters allow for easier breathing.



- New dual flow cartridges and filters allow for easier breathing
- Protects against a range of respiratory hazards depending upon the model selected
- Quick, simple cartridge connection. Simply align the connections and push until you hear a click

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100153224	D8051	3M™ Secure Click™ Gas, Vapour and Particulate Filter, A1 ,with Dual Flow, D8051	32	Pack	1	32
7100153226	D8059	3M™ Secure Click™ Gas, Vapour and Particulate Filter, A1B1E1K1, with Dual Flow, D8059	32	Pack	1	32
7100153236	D8094	3M™ Secure Click™ Gas, Vapour and Particulate Filter, A1B1E1K1P3 R, with Dual Flow, D8094	32	Pack	1	32
7100153231	D8055	3M™ Secure Click™ Gas, Vapour and Particulate Filter, A2, with Dual Flow, D8055	32	Pack	1	32
7100153235	D8095	3M™ Secure Click™ Gas, Vapour and Particulate Filter, A2P3 R, with Dual Flow, D8095	32	Pack	1	32

# Respiratory Protection

## 3M™ Secure Click™ Particulate Filters

3M™ Secure Click™ Series Particulate Filters are CE approved for environments containing certain particles for use with 3M™ Secure Click™ Respirators



- New dual flow cartridges and filters allow for easier breathing
- Protects against particulates with optional nuisance level organic vapour/acid gas relief
- Quick, simple connection. Simply align the connections and push until you hear a click

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100206892	D9038	3M™ Secure Click™ Hard Case Particulate Filter with Hydrogen Fluoride and Nuisance Level Organic Vapour and Acid Gas Relief, P3 R, D9038	40	Pack	1	40
7100197270	D3138	3M™ Secure Click™ Particulate Filter with Nuisance Level Organic Vapour and Acid Gas Relief, and Ozone up to 10 x OEL, P3 R, D3138	40	Pack	1	40
7100197283	D7915	3M™ Secure Click™ Particulate Filter, P1 R, D7915	320	Each	4	320
7100197481	D3125	3M™ Secure Click™ Particulate Filter, P2 R, D3125	40	Pack	1	40
7100197286	D7925	3M™ Secure Click™ Particulate Filter, P2 R, D7925	320	Each	4	320
7100197284	D3135	3M™ Secure Click™ Particulate Filter, P3 R, D3135	40	Pack	1	40
7100197285	D7935	3M™ Secure Click™ Particulate Filter, P3 R, D7935	320	Each	4	320

## Reusable Respirator Parts & Accessories

### 3M™ Secure Click™ Reusable Respirator Filter Retainers

3M™ Secure Click™ Reusable Respirator Filter Retainers enable users to add particulate protection to existing 3M™ Secure Click™ Gas & Vapour filters for use in a wider range of applications. For use with 3M™ Secure Click™ Particulate Filters 7000 Series, 3M™ Reusable Respirator Filter Retainers enable users to easily combine their protection for use with a wide range of gas, vapour and particulate hazards, or a combination of these.



- Easily combine 3M™ Secure Click™ Gas & Vapour filters with 3M™ Secure Click™ Particulate Filters D7000 Series
- Connects the 3M™ Secure Click™ Particulate Filters 7000 Series to the 3M™ Secure Click™ Gas & Vapour Filters
- Specially designed for 3M™ Secure Click™ Reusable Respirators

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100184498	D701	3M™ Secure Click™ Reusable Respirator Filter Retainer, D701	100	Each	10	100



# Respiratory Protection

## 3M™ Maintenance Free Reusable Respirators 0694X+

3M™ Maintenance Free Reusable Respirators 0694X+ Series are a range of simple and ready-to-use respirators with integrated cartridge and filters. A newly enhanced valve assembly helps to reduce exhalation breathing resistance, and the close-fitting, non-silicone, textured face seal is soft and non-allergenic. Includes a resealable bag for hygienic storage and transportation.



- A newly enhanced valve assembly helps to reduce exhalation breathing resistance for improved breathing comfort
- Lightweight, well-balanced design
- Integrated filters mean it's ready to use and maintenance free

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100113099	06941+	3M™ Maintenance Free Half Mask Reusable Respirator, FFA1P2R D Filters, 06941+	10	Each	1	10
7100113100	06942+	3M™ Maintenance Free Half Mask Reusable Respirator, FFA2P3R D Filters, 06942+	10	Each	1	10

## 3M™ Reusable Respirator Filter Retainers

3M™ Reusable Respirator Filter Retainers enable users to add particulate protection to existing 3M™ Gas & Vapour filters for use in a wider range of applications. For use with 3M™ Particulate Filters 5000 Series, 3M™ Reusable Respirator Filter Retainers enable users to easily combine their protection for use with a wide range of gas, vapour and particulate hazards, or a combination of these.



- Easily combine 3M™ Gas & Vapour filters with 3M™ Particulate Filters 5000 Series
- Connects the 3M™ Particulate Filters 5000 Series to the 3M™ Gas & Vapour Filters
- Specially designed for 3M™ Reusable Respirators

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100066103	3M501	3M™ Reusable Respirator Filter Retainer, 501	20	Each	2	20

## 3M™ Reusable Respirator Face Shield & Lens Covers

3M™ Reusable Respirator Face Shield & Lens Covers is our range of covers designed to extend the service life of 3M™ Reusable Respirator lenses.



- Designed for use with 3M™ Reusable Respirators
- Helps to extend the service life of the mask when in use and when in storage
- Spare or replacement part

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100188168	6885	3M™ Reusable Respirator Full Facepiece Faceshield Cover, for 3M™ Reusable Full Face Mask 6000 Series, 6800	100	Each	25	100

# Respiratory Protection

## Hoods & Headgear

### 3M™ Versaflo™ Helmets M-300 Series

3M™ Versaflo™ Helmets, M-300 Series feature lightweight, compact and well-balanced helmets that can offer integrated protection from a range of respiratory, head, eye, face and hearing hazards, making it suitable for use on construction sites. It can be used with 3M™ Powered Air Respirators and Supplied Air Respirator Systems in a wide variety of applications.



- Highly versatile, integrated protection from a range of respiratory, head (EN397), eye and face (EN166 medium energy impact), and hearing hazards
- Lightweight, compact and well-balanced helmet providing head protection approved according to EN397
- Fully-adjustable suspension that includes textile harness for optimal fit and weight distribution

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100257937	M-306	3M™ Versaflo™ Helmet with Comfort Faceseal, M-306	1	Each	1	1

### 3M™ Versaflo™ Helmets with Shroud M-400 Series

3M™ Versaflo™ Helmets with Shroud, M-400 Series offer integrated protection from a range of respiratory, head, eye and face with additional neck and shoulder coverage. It can be used with 3M™ Powered Air Respirators and Supplied Air Respirator Systems in a wide variety of applications.



- Shroud options include Nylon for construction applications and heavy industry or Flame Resistant Polyaramid for applications with hot particles
- Versatile protection against a range of respiratory, head (EN397), eye and face hazards (EN166 medium impact)
- Lightweight, compact and well-balanced design

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000104037	M-406	3M™ Versaflo™ Helmet with Highly Durable Shroud, M-406	1	Each	1	1

### 3M™ Versaflo™ Integrated Suspension Head Covers S-100 Series

3M™ Versaflo™ Integrated Suspension Head Cover, S-100 Series is our head cover with integrated head suspension for full head and face coverage, as well as eye and face protection. Our head cover is the entry-level, cost-effective head cover for powered and supplied air respiratory protection. It can be used with 3M™ Powered Air Respirators and Supplied Air Respirator Systems in a wide variety of applications.



- Entry-level, general-purpose head cover for powered and supplied air respiratory protection
- Integrated head suspension provides head and face coverage
- Provides face and eye protection from liquid splash and low energy flying particles and dust (Grade F)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000000142	S-133L	3M™ Versaflo™ Integrated Suspension Head Cover, Large, S-133L	1	Each	1	1
7000044300	S-133S	3M™ Versaflo™ Integrated Suspension Head Cover, Small, S-133S	1	Each	1	1

# Respiratory Protection

## 3M™ Versaflo™ Premium Hoods with Reusable Suspension S-600 Series

3M™ Versaflo™ Premium Hoods with Reusable Suspension, S-600 Series offer combined head, hair, neck and shoulder coverage. It can be used with 3M™ Powered Air Respirators and Supplied Air Respirator Systems in a wide variety of applications.



- Provides head, hair, neck and shoulder coverage
- Protects eyes and face from liquid splash and low energy flying particles and dust (Grade F)
- Hood fabric: 2-layer polypropylene spunbond/laminated film

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100079870	S-655	3M™ Versaflo™ Premium Replacement Hood with Inner Collar, S-655	1	Each	1	1

## Powered Air Respirator Systems

### 3M™ Versaflo™ Powered Air Respirator Starter Kits TR-600 Series

3M™ Versaflo™ Powered Air Turbo Starter Kit, TR-619E is our ready-to-use kit for respiratory protection against particles, gases and vapours. It comes with everything you need to get started including powered air turbo TR-602E, A2P filter, filter cover, pre-filters, spark arrestors, easy clean belt, high capacity battery, single station battery charger kit, BT-30 length adjusting breathing tube and an airflow indicator. Simply add your 3M™ Versaflo™ Headtop for complete respiratory protection.



- Simple starter kit with all the component parts to get you up and running. Simply add the headtop required
- Easy to use, versatile respiratory protection against dusts, mists, fumes and organic vapours
- Kit includes Turbo Unit TR-602E, A2P filter, filter cover, pre-filters, spark arrestors, easy clean belt, high capacity battery, single station battery charger kit, BT-30 length adjusting breathing tube and airflow indicator

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100053532	694782	3M™ Versaflo™ Powered Air Respirator Starter Kit, TR-619E	1	Each	1	1

### 3M™ Versaflo™ Intrinsically Safe Powered Air Respirator Starter Kits TR-800 Series



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100169180	TR-819E	3M™ Versaflo™ Intrinsically Safe Powered Air Turbo Starter Kit, TR-819E	1	Each	1	1

# Respiratory Protection

## Powered Air Cartridges & Filters

### 3M™ Versaflo™ Powered Air Respirator Filters TR-600 & TR-800 Series

3M™ Versaflo™ Powered Air Respirator Filters, TR-600 & TR-800 Series is our range of filters for use with 3M™ Versaflo™ Powered Air Respirators TR-600 & TR-800 Series and a 3M™ approved headtop, hood or facepiece. Filters are available in a range of options covering particulate only hazards, or for hazards containing a combination of gas, vapour and particulates.



- Designed for use with 3M™ Versaflo™ Powered Air Turbo TR-600 and TR-800 series
- TR-6710E - Particulate (P) filter for protection against dusts, mists, fumes and other particulate hazards.  
TR-6820E - Particulate (P) filter for protection against dusts, mists, fumes and other particulate hazards + nuisance level Acid Gases (concentrations below the occupational exposure limit). Protection against Hydrogen Fluoride up to 10 x Threshold Limit Value
- TR-6110E - A1P - For protection against organic vapours, dusts, mists, fumes and particulates.  
TR-6130E - ABE1P - For protection against organic vapours, inorganic vapours, acid gases, dusts, mists, fumes and particulates.  
TR-6310E - A2P - For protection against organic vapours, dusts, mists, fumes and particulates

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100020998	TR-6310E	3M™ Versaflo™ Powered Air Respirator A2P Filter, TR-6310E	5	Each	1	5
7100020997	TR-6130E	3M™ Versaflo™ Powered Air Respirator ABE1P Filter, TR-6130E	5	Each	1	5
7100020999	TR-6580E	3M™ Versaflo™ Powered Air Respirator ABE2K1HgP Filter, TR-6580E	5	Each	1	5
7100020971	TR-6710E	3M™ Versaflo™ Powered Air Respirator Particulate Filter, TR-6710E	5	Each	1	5

### 3M™ Powered Air Respirator Prefilters



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100236853	SS6601	3M™ Powered Air Respirator Prefilter and Prefilter Holder for PF-600E/DF-600E Powered Air Turbo, SS-6601	5	Each	1	5
7100236854	SS6600	3M™ Powered Air Respirator Prefilter for PF-600E/DF-600E Powered Air Turbo, SS-6600	100	Each	20	100
7100237884	SS6602	3M™ Powered Air Respirator Prefilter for PF-600E/DF-600E Powered Air Turbo, SS-6602	10	Each	2	10
7100021255	TR-6600	3M™ Versaflo™ Pre-filter, TR-6600	50	Each	10	50

# Respiratory Protection

## Supplied Air Respirator Systems

### 3M™ Supplied Air Respirator Systems S200+ Series

3M™ Versaflo™ S-200+ Supplied Air System is our supplied air system which provides respiratory protection against particles, gases and vapours, and combination hazards when used with an approved 3M face mask.

- For use with 3M™ Full Facepiece Respirator 6000 Series and 3M™ Half Face Mask 7500 Series
- Provides protection against particles like fine dusts, aerosols, paint spray or metal fume; gases and vapours; and combined hazards
- System provides constant flow of air across the face for maximum user comfort



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000144500	06972	3M™ Supplied Air Respirator System, 06972	1	Each	1	1
7000144498	S200+	3M™ Supplied Air Respirator System, S-200+	1	Each	1	1

## Powered & Supplied Air Parts & Accessories

### 3M™ Powered Air Respirator Protective Covers

3M™ Powered Air Respirator Protective Covers are replacement covers designed to protect 3M™ Powered Air Respirators. 3M™ Powered Air Respirator Covers protect the Powered Air Respirator turbo unit and optional covers can also protect the turbo unit breathing tube from debris, splash and spray contaminants.

- Replacement covers designed to protect against splash and spray contaminants
- For use with certain 3M™ Powered Air Respirators
- Spare or Replacement part



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100260718	TR-681	3M™ Versaflo™ PAPR Cover TR-681, for TR-600/800 PAPR, 10 EA/Case	10	Each	1	10





# Eye Protection

# Eye Protection

## Safety Glasses

### 3M™ SecureFit™ Safety Glasses 200 Series

3M™ SecureFit™ 200 Series are lightweight safety glasses with 3M™ Pressure Diffusion Temple Technology. Our glasses feature a wraparound design that's secure and comfortable. They are available in various lens tints.



- Economical lightweight (18 gram) 3M™ SecureFit™ Safety Glasses range
- 3M's innovative SecureFit™ Pressure Diffusion Temple technology design features slotted ribs that provide comfortable pressure equalization. The temples flex and self-adjust to the size of wearer's head
- 3M™ Scotchgard™ Anti-Fog Coating provides superior anti-fog and anti-scratch properties (available on selected models)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100112180	SF201AS	3M™ SecureFit™ 200 Safety Glasses, Anti-Scratch, Clear Lens, SF201AS-EU, 20/Case	20	Each	1	20
7100185279	SF201SGAF-BLU	3M™ SecureFit™ 200 Safety Glasses, Blue Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Clear Lens, SF201SGAF-BLU-EU	20	Each	1	20

### 3M™ SecureFit™ Safety Glasses 400 Series

3M™ SecureFit™ Safety Glasses 400 Series features a lightweight design with a rimless polycarbonate lens, 3M™ Pressure Diffusion Temple Technology, wide flexible temple arms, and soft, adjustable nose pads.



- Comfortable 3M™ SecureFit™ Safety Glasses range with soft adjustable nose and soft temple ends to improve comfort and fit
- 3M's innovative SecureFit™ Pressure Diffusion Temple technology design features slotted ribs that provide comfortable pressure equalization. The temples flex and self-adjust to the size of wearer's head.
- 3M™ Scotchgard™ Anti-Fog Coating provides superior anti-fog and anti-scratch properties (available on selected models)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100148082	SF405SGAF-BLA	3M™ SecureFit™ 400 Safety Glasses, Black/Brown Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Brown Lens, SF405SGAF-BLA-EU	20	Each	1	20
7100148075	SF406SGAF-BLA	3M™ SecureFit™ 400 Safety Glasses, Black/Brown Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Orange Lens, SF406SGAF-BLA-EU	20	Each	1	20
7100078986	SF403AF	3M™ SecureFit™ 400 Safety Glasses, Black/Green frame, Anti-Scratch / Anti-Fog, Amber Lens, SF403AS/AF-EU, 20/Case	20	Each	1	20
7100078989	SF401AF	3M™ SecureFit™ 400 Safety Glasses, Black/Green frame, Anti-Scratch / Anti-Fog, Clear Lens, SF401AS/AF-EU, 20/Case	20	Each	1	20
7100078987	SF402AF	3M™ SecureFit™ 400 Safety Glasses, Black/Green frame, Anti-Scratch / Anti-Fog, Grey Lens, SF402AS/AF-EU, 20/Case	20	Each	1	20
7100078880	SF408AS	3M™ SecureFit™ 400 Safety Glasses, Black/Green frame, Anti-Scratch, Blue Mirror Lens, SF408AS-EU, 20/Case	20	Each	1	20
7100078988	SF410AS	3M™ SecureFit™ 400 Safety Glasses, Black/Green frame, Anti-Scratch, Indoor/Outdoor Mirror Lens, SF410AS-EU, 20/Case	20	Each	1	20
7100148074	SF401SGAF-BLU	3M™ SecureFit™ 400 Safety Glasses, Blue/Grey Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Clear Lens, SF401SGAF-BLU-EU	20	Each	1	20
7100148052	SF402SGAF-BLU	3M™ SecureFit™ 400 Safety Glasses, Blue/Grey Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Grey Lens, SF402SGAF-BLU-EU	20	Each	1	20

MOQ = Minimum Order Quantity, MSU = Minimum Sellable Unit, SU = Selling Unit



# Eye Protection

## 3M™ SecureFit™ Safety Glasses 400 Series

3M™ SecureFit™ Safety Glasses 400 Series features a lightweight design with a rimless polycarbonate lens, 3M™ Pressure Diffusion Temple Technology, wide flexible temple arms, and soft, adjustable nose pads.



- Comfortable 3M™ SecureFit™ Safety Glasses range with soft adjustable nose and soft temple ends to improve comfort and fit
- 3M's innovative SecureFit™ Pressure Diffusion Temple technology design features slotted ribs that provide comfortable pressure equalization. The temples flex and self-adjust to the size of wearer's head.
- 3M™ Scotchgard™ Anti-Fog Coating provides superior anti-fog and anti-scratch properties (available on selected models)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100148072	SF407SGAF-BLU	3M™ SecureFit™ 400 Safety Glasses, Blue/Grey Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Indoor/Outdoor Grey Lens, SF407SGAF-BLU-EU	20	Each	1	20
7100148073	SF401SGAF-BLU-F	3M™ SecureFit™ 400 Safety Glasses, Blue/Grey Frame, Foam, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Clear Lens, SF401SGAF-BLU-F-EU	20	Each	1	20
7100148026	SF401SGAF-RED	3M™ SecureFit™ 400 Safety Glasses, Red/Grey Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Clear Lens, SF401SGAF-RED-EU	20	Each	1	20
7100148081	SF403SGAF-YEL	3M™ SecureFit™ 400 Safety Glasses, Yellow/Black Frame, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Amber Lens, SF403SGAF-YEL-EU	20	Each	1	20

## Safety Goggles

### 3M™ GoggleGear™ Safety Goggles 500 Series

3M™ Goggle Gear™ Safety Goggles 500 Series provides superior anti-fog protection in a modern slim-line and lightweight design.



- Small profile 3M™ GoggleGear™ Safety Goggles range with a lightweight design for all-day comfort and indirect airflow to help against fogging
- Premium spherical curved lens design for optimal horizontal and vertical field of vision
- 3M™ Scotchgard™ Anti-Fog Coating provides superior anti-fog and anti-scratch properties

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100185183	GG501NSGAF-BLU	3M™ Goggle Gear™ 500 Safety Goggles, Neoprene Headband, Scotchgard™ Anti-Fog/Anti-Scratch Coating (K&N), Clear Lens, GG501NSGAF-EU	10	Each	1	10
7100074368	GG501S	3M™ Goggle Gear™ 500 Safety Goggles, Scotchgard™ Anti-Fog / Anti-Scratch Coating (K&N), GG501SGAF-EU, 10/Case	10	Each	1	10
7100185290	GG502SGAF	3M™ Goggle Gear™ 500 Safety Goggles, Scotchgard™ Anti-Fog / Anti-Scratch Coating (K&N), Grey Lens, GG502SGAF-EU, 10/Case	10	Each	1	10
7100185182	GG550SGAF	3M™ Goggle Gear™ 500 Safety Goggles, Scotchgard™ Anti-Fog / Anti-Scratch Coating (K&N), IR5 Grey Lens, GG550SGAF-EU, 10/Case	10	Each	1	10

# Eye Protection

## 3M™ GoggleGear™ Safety Goggles 2890 Series

3M™ GoggleGear™ Safety Goggles 2890 Series are high-wrap safety goggles available with a superior anti-scratch and anti-fog coatings for increased durability and vision. Our goggles feature a modern, slim design and a wide, nylon elastic strap for easy adjustability.



- Large profile 3M™ GoggleGear™ Safety Goggles range, with enough space to fit over most prescription glasses
- Polycarbonate lens options available for impact resistance and acetate lens options available for improved chemical resistance
- Indirect ventilation versions available to protect against liquid droplets and large dust particles and sealed ventilation versions available to protect against small dust particles and gas protection

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000032481	2890A	3M™ Safety Goggles 2890 Series, Indirect Vented, Anti-Fog, Clear Acetate Lens, 2890A, 10/Case	10	Each	1	10
7000032480	2890	3M™ Safety Goggles 2890 Series, Indirect Vented, Anti-Scratch / Anti-Fog, Clear Polycarbonate Lens, 2890, 10/Case	10	Each	1	10
7100146292	2891-SGAF	3M™ Safety Goggles 2890 Series, Indirect Vented, Scotchgard™ Anti-Fog / Anti-Scratch Coating (K&N), Clear Lens, 2891-SGAF, 10/Case	10	Each	1	10
7000032483	2890SAS	3M™ Safety Goggles 2890 Series, Sealed, Anti-Fog, Clear Acetate Lens, 2890SA, 10/Case	10	Each	1	10
7000061924	2890S	3M™ Safety Goggles 2890 Series, Sealed, Anti-Scratch / Anti-Fog, Clear Polycarbonate Lens, 2890S, 10/Case	10	Each	1	10
7100010431	2895S	3M™ Safety Goggles 2890 Series, Sealed, Anti-Scratch / Anti-Fog, Welding Shade 5.0, 2895S, 10/Case	10	Each	1	10
7100146291	2891S-SGAF	3M™ Safety Goggles 2890 Series, Sealed, Scotchgard™ Anti-Fog / Anti-Scratch Coating (K&N), Clear Lens, 2891S-SGAF, 10/Case	10	Each	1	10



# Hearing Protection

# Hearing Protection

## Earplugs

### 3M™ Earplugs 1100 Series

The 3M™ 1100 Earplugs are disposable foam earplugs designed for insertion into the ear canal to help reduce exposure to hazardous levels of noise up to 37 dB.

- Reduces noise levels up to 37 dB
- Tapered design provides a good fit on a wide range of ear canal sizes
- Soft hypoallergenic foam softens with body temperature once inserted for comfortable extended wear



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100100638	1110	3M™ Earplugs, 37 dB, Corded, 500 Pairs / Box, 1110	500	Pair	100	500
7000103721	1100B	3M™ Earplugs, 37 dB, Refill Bottle, Uncorded, 500 Pairs/Box, 1100D	500	Pair	1	500
7100100263	1100R	3M™ Earplugs, 37 dB, Top Up Bag, Uncorded, 2000 Pairs/Box, 1100R	2000	Pair	1	2000
7100100637	1100	3M™ Earplugs, 37 dB, Uncorded, 200 Pairs/Box, 1100	1000	Pair	1	1000

### 3M™ 1310 Banded Earplugs

3M™ E-A-R™ 1310 Banded Earplugs are designed with a patented headband with flexing capability that adjusts to the movements of your jaw and head, for a comfortable and secure fit with constant low pressure in the ear. Our blue robust acetal plastic band is made to fit behind the head or under the chin, making it ideal for wearers exposed to intermittent noise.

- Reduces noise levels up to 26 dB
- Flexible band design helps maintain a constant pressure, at a comfortable level, irrespective of head size
- Innovative flexible band for optimum fit and superior comfort



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100089592	1310	3M™ E-A-R™ Banded Earplugs, 26 dB, 10/Box, 1310	50	Each	1	50
7100100262	1311	3M™ E-A-R™ Replacement Pods, 26 dB, 20 Pairs/Box, 1311	100	Pair	1	100

## Earmuffs

### 3M™ PELTOR™ X4 Earmuffs

3M™ PELTOR™ X4 Earmuffs are our lightweight and slim hearing protectors with innovative foam earcup inserts and spacers to help boost attenuation and protect against low frequencies up to 33 dB. They feature an electrically insulated, twin headband that decreases heat build-up on top of the head.

- Reduces noise levels up to 33 dB
- Wide flat headband is electrically insulated making the earmuffs electrically resistant or ,dielectric‘
- Colour-coding makes it easy to identify the level of protection being worn



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000103994	X4P3	3M™ PELTOR™ Earmuffs, 32 dB, Hi-Viz, Helmet Mounted, X4P3	10	Each	1	10
7100095551	X4P5	3M™ PELTOR™ Earmuffs, 32 dB, Hi-Viz, Helmet Mounted, X4P3	10	Each	1	10
7100123162	X4B- EU	3M™ PELTOR™ Earmuffs, 32 dB, Hi-Viz, Neckband, X4B	10	Each	1	10
7100097444	X4P5-OR	3M™ PELTOR™ Earmuffs, 32 dB, Orange, Helmet Mounted, X4P5E-OR	10	Pack	1	10

# Hearing Protection

## 3M™ PELTOR™ X4 Earmuffs

3M™ PELTOR™ X4 Earmuffs are our lightweight and slim hearing protectors with innovative foam earcup inserts and spacers to help boost attenuation and protect against low frequencies up to 33 dB. They feature an electrically insulated, twin headband that decreases heat build-up on top of the head.

- Reduces noise levels up to 33 dB
- Wide flat headband is electrically insulated making the earmuffs electrically resistant or ,dielectric'
- Colour-coding makes it easy to identify the level of protection being worn



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000103993	X4A	3M™ PELTOR™ Earmuffs, 33 dB, Hi-Viz, Headband, X4A	10	Each	1	10

## 3M™ PELTOR™ Optime™ I Earmuffs

3M™ PELTOR™ Optime™ I Earmuffs are our innovative, lightweight hearing protectors that reduce noise levels up to 28 dB. They feature a low-profile design that makes them easy to combine with other safety equipment and have soft, wide comfortable cushions that reduce pressure around the ears.

- Reduces noise levels up to 28 dB
- Low-profile design combines easily with other safety equipment
- Sealing rings filled with a unique combination of liquid and foam



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000038206	H510PEGB	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Hi-Viz, Helmet Mounted, H510P3E-469-GB	10	Each	1	10
7000107753	H510BGB	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, High-vis, Neckband, H510B-471-GB	10	Each	1	10
7000107744	H510PAGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3A-405-GU	20	Each	1	20
7000043332	H510P3AF	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3AF-405-GU	6	Each	1	6
7000107745	H510PBGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3B-405-GU	20	Each	1	20
7000039617	H510PEGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3E-405-GU	20	Each	1	20
7000107747	H510EAGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3EA-405-GU	20	Each	1	20
7000107751	H510PHGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Helmet Mounted, H510P3H-405-GU	20	Each	1	20
7000039618	H510BGU	3M™ PELTOR™ Optime™ I Earmuffs, 26 dB, Yellow, Neckband, H510B-403-GU	10	Each	1	10
7000103737	H510AGB	3M™ PELTOR™ Optime™ I Earmuffs, 27 dB, Hi-Viz, Headband, H510A-470-GB	10	Each	1	10
7000038205	H510FGU	3M™ PELTOR™ Optime™ I Earmuffs, 28 dB, Yellow, Foldable, H510F-404-GU	10	Each	1	10

# Hearing Protection

## Over-ear Headsets

### 3M™ PELTOR™ WS™ ALERT™ X Headsets

3M™ PELTOR™ WS™ ALERT™ X Headset is a Bluetooth® headset with noise-cancelling boom microphone that connects to your mobile phone for hands free calls and streaming in noisy environments. The headset has a level-dependent function for ambient listening and it synchs to a mobile app so users can easily set-up and adjust the headset



- Attenuating hearing protector comes in two models: headband or a safety helmet attachment
- Bluetooth® technology for connection to an external Bluetooth® device allows for hands-free talking and streaming
- Noise-cancelling boom microphone for clear speech transmission in noisy environments

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100256658		3M™ PELTOR™ WS™ ALERT™ X Headset, Bright Yellow Cups, Hard Hat Attached, Compatible with Mobile App, MRX21P3E4WS6	1	Each	1	10
7100257811	MRX21A4WS6	3M™ PELTOR™ WS™ ALERT™ X Headset, Bright Yellow Cups, Headband, Compatible with Mobile App, MRX21A4WS6	1	Each	1	10



# Head & Face Protection

# Head & Face Protection

## Hard Hats

### 3M™ Headgear Combinations G500 Series

The 3M™ Headgear G500 is a versatile and comfortable solution for use as a standalone face protection system or for combined face and hearing protection.



- Ventilation for increased comfort
- Design incorporates a cable holder for PELTOR™ Communication products
- A wide range of visors and face shields available for many industrial applications

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7000103790	G500V5CH	3M™ Headgear Combination, Forestry, Orange, G500V5CH510-OR	12	Each	1	12
7000103820	G50VJOR	3M™ Headgear Combination, Forestry, Orange, G500V5JH510-OR	12	Each	1	12
7000038216	G500-GU	3M™ Headgear Combination, Industry, Yellow, G500-GU	10	Each	1	10
7100029146	G500V5FH	3M™ Headgear Combination, Industry, Yellow, G500V5F11H51-GU	12	Each	1	12





# Welding Safety

# Welding Safety

## Welding Helmets

### 3M™ Speedglas™ Welding Helmets 9100 Series

3M™ Speedglas™ 9100 Series Welding Helmets protect workers from radiation, heat and sparks, while providing a precise view of your work.



- Available Auto Darkening Lenses with seven variable dark shades (5, 8 and 9-13) for most types of arc welding
- Available in multiple models with various viewing area sizes
- Available with or without side windows

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100166722	501826	3M™ Speedglas™ Welding Helmets 9100 Series, with Side Windows, with Welding Filter 9100XXi, 501826	1	Each	1	1

### 3M™ Speedglas™ Welding Helmets 100 Series

3M™ Speedglas™ 100 Series Welding Helmet helps protect welders from flying sparks and airborne debris, and the Auto-Darkening Lens helps keep the eyes safe from the intense light of MIG, TIG, and stick welding while offering an accurate view of the workspace, before during and after the weld. With an optional hard-hat adapter, this helmet is a great choice for welders starting off their careers, tradesmen, and DIYers.



- Welding helmet with optional safety helmet adapter
- Great choice for welders starting off their careers, tradesmen, and DIYers
- Auto-Darkening Lens with five adjustable dark shades 8–12 (not applicable to 3M Speedglas 100 Passive Welding Helmet)

Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100166705	751120	3M™ Speedglas™ Welding Helmets 100 Series, Black, with Welding Filter 100v, 751120	1	Each	1	1
7100166706	752520	3M™ Speedglas™ Welding Helmets 100 Series, Ice Hot, with Welding Filter 100v, 751520	1	Each	1	1
7100166689	752420	3M™ Speedglas™ Welding Helmets 100 Series, Razor Dragon, with Welding Filter 100v, 752420	1	Each	1	1
7100166702	751620	3M™ Speedglas™ Welding Helmets 100 Series, Trojan Warrior, with Welding Filter 100v, 751620	1	Each	1	1
7100166688	752220	3M™ Speedglas™ Welding Helmets 100 Series, Xterminator, with Welding Filter 100v, 752220	1	Each	1	1

# Welding Safety

## Auto Darkening & Passive Welding Lenses

### 3M™ Speedglas™ Auto-Darkening Welding Filters 100 Series

3M™ Speedglas™ Auto-Darkening Welding Filters 100-Series are replacement auto-darkening welding filters designed for use with 3M™ Speedglas™ Welding Helmet 100 Series.

- Replacement auto-darkening welding filters designed for use with 3M™ Speedglas™ Welding Helmet 100 Series
- 100V - Variable dark shades 8-12. 100B variable dark shades 10-12
- Light shade of 3



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100259002	750014	3M™ Speedglas™ Auto-Darkening Welding Filters 100 Series, 100B, Shades 3, 10-12, 750014	1	Each	1	10

### 3M™ Speedglas™ Auto-Darkening Welding Filters 9100 Series

3M™ Speedglas™ 9100 Series Auto-Darkening Welding Filters are designed for the professional welder using 3M™ Speedglas™ Welding Helmet 9100 Series. Incorporating dark shade ranges 5, 8-13, grinding, and cutting modes, these filters are ideal for use with most arc welding processes.

- Auto-darkening welding filter designed for use with 3M™ Speedglas™ Welding Helmet 9100 Series, suitable for most types of arc welding
- Delivers minimal distortion across the entire filter viewing area
- The sensitivity of arc detection can be adjusted for unsurpassed switching reliability. Switching time (light-dark) of 0.1ms.



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100032397	500026	3M™ Speedglas™ Auto-Darkening Welding Filters 9100 Series, 9100XXi, 500026	1	Each	1	10

### 3M™ Speedglas™ Auto-Darkening Welding Filters 9002NC

The 3M™ Speedglas™ Welding Lens 9002 is used with the 9000 welding helmet. This lens offers rugged, dependable protection with advanced auto darkening optics that adjust to your working conditions providing a view that appears lighter, brighter and more realistic for better control of the weld puddle. Shade 3 light state with adjustable dark shades 8-12. Simplified UI, easy to operate, with a larger 2.1"x4.2" viewing area.

- User interface easy to operate and maintain
- Runs on CR2032 Lithium 3V batteries
- Shade 3 light state with adjustable dark shades 8-12



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100114634	400085	3M™ Speedglas™ Auto-Darkening Welding Filters 9002NC, 400085	1	Pack	1	10





# Apparel & Workwear

# Apparel & Workwear

## Coveralls

### 3M™ Protective Coverall 4540+

3M™ Protective Coverall 4540+ is made from a laminated premium bicomponent non-woven and features a breathable SMMMS triangular back panel for improved comfort. This soft and lightweight coverall provides an excellent barrier to hazardous particles and limited liquid splashes.

- Excellent barrier against dry particles and certain liquid chemical splash (CE Type 5/6)
- Soft and light, ultra low-linting laminated microporous material that drapes and hangs well over the body facilitating ease of movement
- 3 panel hood, 2-way zip and storm flap with sealable tape with elasticated back and ankles to reduce the risk of skin exposure



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100036529	4540W2XL	3M™ Protective Coverall 4540+, 2XL	20	Each	1	20
7100041597	4540W3XL	3M™ Protective Coverall 4540+, 3XL	1	Case		1
7100041420	4540W4XL	3M™ Protective Coverall 4540+, 4XL	20	Case		1
7100040416	4540WL	3M™ Protective Coverall 4540+, L	20	Each	1	20
7100040087	4540WM	3M™ Protective Coverall 4540+, M	20	Each	1	20
7100040415	4540WS	3M™ Protective Coverall 4540+, S	20	Each	1	20
7100040086	4540WXL	3M™ Protective Coverall 4540+, XL	20	Each	1	20

### 3M™ Reusable Paintshop Coverall 51851

3M™ Reusable Coverall 51851 is CE Certified Category III to Type 6 standards and EN 1149 to reduce the build up of static charge. Made from Polyester material with carbon fibre threads running vertically down the fabric, it can be washed up to 30 times at 40°C. It also offers knee pads and a vented back panel to offer the optimum balance between protection and comfort.

- Reusable for 30 washes at 40°C
- Meets EN1149-5:2018 for anti-static protective properties
- EVA foam knee pads



Product ID	Part Number	Product Name	MOQ	Order Unit	MSU	SU
7100147722	518512XL	3M™ Reusable Coverall 51851, 2XL	10	Each	1	10
7100147721	51851L	3M™ Reusable Coverall 51851, L	10	Each	1	10
7100147723	51851M	3M™ Reusable Coverall 51851, M	10	Each	1	10
7100147724	51851XL	3M™ Reusable Coverall 51851, XL	10	Each	1	10

# 3M Standard Operating Procedures (SOPs) Process for Success

For truly spectacular results coming out of your body and paint shop, discover the best practices, processes and procedures to bring into it. From metal and plastic repair, to sanding, paint finishing and car clean-up, 3M has the products and repair processes for you.

In our SOPs you will find step-by-step procedures from start to finish, including body, plastic and panel repair and restoration, how to mask a vehicle, sand primer, feather prime block, preparing bumpers and e-coat panels and mixing and spraying using disposable paint cups. These SOPs are recommended for helping ensure you create the highest quality repairs for paint application, and finishing a great job to your customers satisfaction.

### 3M Standard Operating Procedures Recommended Net Sanding Process CUBITRON II

**PERSONAL SAFETY**

- 1 Sanding down the body filler
- 2 Fine sanding of the filler surface
- 3 Sanding filler
- 4 Preparing the surface
- 5 Fine sanding of the filler surface
- 6 The removal of the filler surface
- 7 Preparation of the filler surface
- 8 Large area primer sanding
- 9 Blending into adjacent parts

3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+  
To prolong the life of the backup pad when sanding with an abrasive disc (150 mesh) it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089). Protection Pad (PTF 0550). Festool Automotive Systems electric sander ETS EC 150/S or Festool Automotive Systems pneumatic sander LEX 3 150/S or 150/7.

3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+  
Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layer. If this happens it can lead to surface swelling around the repair.

3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+  
Initial shaping of the body filler.  
Ensure that you use dust extraction.

Identify and highlight sanding scratches through the application of dry guide coat.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

3M™ Cubitron™ II Net Abrasive Disc 320+  
It is advisable to work with a soft interface pad when sanding curved areas.  
Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The finer the sanding before primer application.

3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+  
Highlight the texture and structure of the primer using dry guide coat.  
For best result and the most efficient process always use dust extraction.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

Identify and highlight sanding scratches through the application of dry guide coat.

Eccentric sanding with 3M Abrasives 400+ - P600.  
For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.  
Dusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.  
Tip: It is advisable to work with a soft interface pad sanding curved areas.

3M™ Hookit™ Flexible Foam Disc P800 - P1000  
Prepare adjacent areas of the OEM clearcoat.  
Note: This product is recommended for maximum process safety.

3M United Kingdom plc Automotive Aftermarket  
3M Centre, Clee Brook, Eccleshall, ST20 9BT  
Phone: +44 (0)1227 8241  
sales@uk.3m.com  
www.3m.com/uk/ab-abrasives

3M Ireland Limited Automotive Aftermarket  
The Forge Building, The Park Carrigrohane, Dublin 18  
Phone: +353 (0)1 822 2222  
sales@ireland.3m.com  
www.3m.com/ire/ab-abrasives

Please recycle  
3M, Cubitron, Hookit and Scotch-Brite  
are trademarks of 3M Company.  
© 3M 2021. All rights reserved.

powered by  
**FESTOOL**  
Automotive Systems

### 3M CUBITRON 3M Sanding Process

**PERSONAL SAFETY**

- 1 Preparation of the surface
- 2 Sanding the surface
- 3 Sanding the surface
- 4 Sanding the surface
- 5 Sanding the surface
- 6 Sanding the surface
- 7 Sanding the surface
- 8 Sanding the surface
- 9 Sanding the surface

3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+  
To prolong the life of the backup pad when sanding with an abrasive disc (150 mesh) it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089). Protection Pad (PTF 0550). Festool Automotive Systems electric sander ETS EC 150/S or Festool Automotive Systems pneumatic sander LEX 3 150/S or 150/7.

3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+  
Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layer. If this happens it can lead to surface swelling around the repair.

3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+  
Initial shaping of the body filler.  
Ensure that you use dust extraction.

Identify and highlight sanding scratches through the application of dry guide coat.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

3M™ Cubitron™ II Net Abrasive Disc 320+  
It is advisable to work with a soft interface pad when sanding curved areas.  
Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The finer the sanding before primer application.

3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+  
Highlight the texture and structure of the primer using dry guide coat.  
For best result and the most efficient process always use dust extraction.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

Identify and highlight sanding scratches through the application of dry guide coat.

Eccentric sanding with 3M Abrasives 400+ - P600.  
For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.  
Dusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.  
Tip: It is advisable to work with a soft interface pad sanding curved areas.

3M™ Hookit™ Flexible Foam Disc P800 - P1000  
Prepare adjacent areas of the OEM clearcoat.  
Note: This product is recommended for maximum process safety.

3M United Kingdom plc Automotive Aftermarket  
3M Centre, Clee Brook, Eccleshall, ST20 9BT  
Phone: +44 (0)1227 8241  
sales@uk.3m.com  
www.3m.com/uk/ab-abrasives

3M Ireland Limited Automotive Aftermarket  
The Forge Building, The Park Carrigrohane, Dublin 18  
Phone: +353 (0)1 822 2222  
sales@ireland.3m.com  
www.3m.com/ire/ab-abrasives

Please recycle  
3M, Cubitron, Hookit and Scotch-Brite  
are trademarks of 3M Company.  
© 3M 2021. All rights reserved.

powered by  
**FESTOOL**  
Automotive Systems

### 3M CUBITRON 3M Car Body Repair Process

**PERSONAL SAFETY**

- 1 Preparation of the surface
- 2 Sanding the surface
- 3 Sanding the surface
- 4 Sanding the surface
- 5 Sanding the surface
- 6 Sanding the surface
- 7 Sanding the surface
- 8 Sanding the surface
- 9 Sanding the surface

3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+  
To prolong the life of the backup pad when sanding with an abrasive disc (150 mesh) it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089). Protection Pad (PTF 0550). Festool Automotive Systems electric sander ETS EC 150/S or Festool Automotive Systems pneumatic sander LEX 3 150/S or 150/7.

3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+  
Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layer. If this happens it can lead to surface swelling around the repair.

3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+  
Initial shaping of the body filler.  
Ensure that you use dust extraction.

Identify and highlight sanding scratches through the application of dry guide coat.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

3M™ Cubitron™ II Net Abrasive Disc 320+  
It is advisable to work with a soft interface pad when sanding curved areas.  
Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The finer the sanding before primer application.

3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+  
Highlight the texture and structure of the primer using dry guide coat.  
For best result and the most efficient process always use dust extraction.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

Identify and highlight sanding scratches through the application of dry guide coat.

Eccentric sanding with 3M Abrasives 400+ - P600.  
For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.  
Dusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.  
Tip: It is advisable to work with a soft interface pad sanding curved areas.

3M™ Hookit™ Flexible Foam Disc P800 - P1000  
Prepare adjacent areas of the OEM clearcoat.  
Note: This product is recommended for maximum process safety.

3M United Kingdom plc Automotive Aftermarket  
3M Centre, Clee Brook, Eccleshall, ST20 9BT  
Phone: +44 (0)1227 8241  
sales@uk.3m.com  
www.3m.com/uk/ab-abrasives

3M Ireland Limited Automotive Aftermarket  
The Forge Building, The Park Carrigrohane, Dublin 18  
Phone: +353 (0)1 822 2222  
sales@ireland.3m.com  
www.3m.com/ire/ab-abrasives

Please recycle  
3M, Cubitron, Hookit and Scotch-Brite  
are trademarks of 3M Company.  
© 3M 2021. All rights reserved.

powered by  
**FESTOOL**  
Automotive Systems

### 3M Paint Application Process

**PERSONAL SAFETY**

- 1 Preparation of the surface
- 2 Sanding the surface
- 3 Sanding the surface
- 4 Sanding the surface
- 5 Sanding the surface
- 6 Sanding the surface
- 7 Sanding the surface
- 8 Sanding the surface
- 9 Sanding the surface

3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+  
To prolong the life of the backup pad when sanding with an abrasive disc (150 mesh) it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089). Protection Pad (PTF 0550). Festool Automotive Systems electric sander ETS EC 150/S or Festool Automotive Systems pneumatic sander LEX 3 150/S or 150/7.

3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+  
Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layer. If this happens it can lead to surface swelling around the repair.

3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+  
Initial shaping of the body filler.  
Ensure that you use dust extraction.

Identify and highlight sanding scratches through the application of dry guide coat.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

3M™ Cubitron™ II Net Abrasive Disc 320+  
It is advisable to work with a soft interface pad when sanding curved areas.  
Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The finer the sanding before primer application.

3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+  
Highlight the texture and structure of the primer using dry guide coat.  
For best result and the most efficient process always use dust extraction.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

Identify and highlight sanding scratches through the application of dry guide coat.

Eccentric sanding with 3M Abrasives 400+ - P600.  
For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.  
Dusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.  
Tip: It is advisable to work with a soft interface pad sanding curved areas.

3M™ Hookit™ Flexible Foam Disc P800 - P1000  
Prepare adjacent areas of the OEM clearcoat.  
Note: This product is recommended for maximum process safety.

3M United Kingdom plc Automotive Aftermarket  
3M Centre, Clee Brook, Eccleshall, ST20 9BT  
Phone: +44 (0)1227 8241  
sales@uk.3m.com  
www.3m.com/uk/ab-abrasives

3M Ireland Limited Automotive Aftermarket  
The Forge Building, The Park Carrigrohane, Dublin 18  
Phone: +353 (0)1 822 2222  
sales@ireland.3m.com  
www.3m.com/ire/ab-abrasives

Please recycle  
3M, Cubitron, Hookit and Scotch-Brite  
are trademarks of 3M Company.  
© 3M 2021. All rights reserved.

powered by  
**FESTOOL**  
Automotive Systems

### 3M Panel Bonding Process

**PERSONAL SAFETY**

- 1 Preparation of the surface
- 2 Sanding the surface
- 3 Sanding the surface
- 4 Sanding the surface
- 5 Sanding the surface
- 6 Sanding the surface
- 7 Sanding the surface
- 8 Sanding the surface
- 9 Sanding the surface

3M™ Cubitron™ II Net Abrasive Disc 120+ - 150+  
To prolong the life of the backup pad when sanding with an abrasive disc (150 mesh) it is recommended that Festool Automotive Systems Protection Pad is used (PN 30089). Protection Pad (PTF 0550). Festool Automotive Systems electric sander ETS EC 150/S or Festool Automotive Systems pneumatic sander LEX 3 150/S or 150/7.

3M™ Cubitron™ II Net Abrasive Disc 220+ - 240+  
Refine previous sanding scratches which reduces the possibility of solvents from the body filler penetrating into the OEM paint layer. If this happens it can lead to surface swelling around the repair.

3M™ Cubitron™ II Net Abrasive Disc 150+ - 240+  
Initial shaping of the body filler.  
Ensure that you use dust extraction.

Identify and highlight sanding scratches through the application of dry guide coat.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

3M™ Cubitron™ II Net Abrasive Disc 320+  
It is advisable to work with a soft interface pad when sanding curved areas.  
Tip: The choice of the fine grit has to be adjusted to the solvent sensitivity of the original paint. The finer the sanding before primer application.

3M Hookit™ Hand Block and 3M Abrasives 320+ - 400+  
Highlight the texture and structure of the primer using dry guide coat.  
For best result and the most efficient process always use dust extraction.

3M™ Grippy Sanding Cloth, P800 - P1000.  
Note: This product is recommended for maximum process safety.

Identify and highlight sanding scratches through the application of dry guide coat.

Eccentric sanding with 3M Abrasives 400+ - P600.  
For critical colours use a 3M™ Hookit™ Flexible Foam Disc P600 as a last sanding step after 400+.  
Dusting of the surface with 3M™ Scotch-Brite™ Abrasives Discs.  
Tip: It is advisable to work with a soft interface pad sanding curved areas.

3M™ Hookit™ Flexible Foam Disc P800 - P1000  
Prepare adjacent areas of the OEM clearcoat.  
Note: This product is recommended for maximum process safety.

3M United Kingdom plc Automotive Aftermarket  
3M Centre, Clee Brook, Eccleshall, ST20 9BT  
Phone: +44 (0)1227 8241  
sales@uk.3m.com  
www.3m.com/uk/ab-abrasives

3M Ireland Limited Automotive Aftermarket  
The Forge Building, The Park Carrigrohane, Dublin 18  
Phone: +353 (0)1 822 2222  
sales@ireland.3m.com  
www.3m.com/ire/ab-abrasives

Please recycle  
3M, Cubitron, Hookit and Scotch-Brite  
are trademarks of 3M Company.  
© 3M 2021. All rights reserved.

powered by  
**FESTOOL**  
Automotive Systems



Visit [www.3mbodyshop.co.uk](http://www.3mbodyshop.co.uk) to download a guide specific to your needs.







# Product Index

Part Number	Page
00164	21
00165	21
00168	21
00169	21
00171	21
00174	21
00315	19
00316	19
00317	19
00692	19
00694	19
00696	19
00953	22
01053	22
01647	19
01649	19
01967	45
01970	45
01971	45
01972	45
01973	45
01974	45
01975	45
01976	45
01977	45
01978	44
01979	44
01980	44
01981	44
01982	44
01986	44
01987	44
01988	44
01989	44
02045	46
02048	46
02049	46
02556	40
02558	40
02559	40
02560	40
02561	40
02562	40
02563	40
02564	40
02565	40
02600	34
02601	35
02631	40
02636	40
03020	79
03416	42
03417	42
03418	42
03545	42
03549	42
03551	42
03552	42

Part Number	Page
03553	42
03555	42
03574	42
03577	42
03579	42
03583	42
03585	42
03587	42
03589	42
03591	42
03631	43
03633	43
03636	43
03637	43
03639	43
03808	34
03809	34
03810	35
04394	39
04395	39
04396	39
04397	39
04398	39
04400	39
04493	39
04494	39
04533	39
04545	39
04748	80
04903	79
04908	82
05096	90
05098	90
05170	51
05171	51
05172	51
05173	51
05174	60
05175	51
05187	40
05275	40
05276	40
05277	40
05278	40
05279	40
05281	39
05282	39
05283	39
05527	32
05528	32
05531	32
05532	32
05539	57
05540	57
05600	25
05601	25
05684	52
05704	142

Part Number	Page
05705	142
05710	59
05717	55
05717M	55
05731	40
05740	53
05741	53
05742	53
05744	53
05768	56
05771	56
05774	57
05791	56
05792	56
05887	80
05888	79
05900	81
05901	81
05916	158
05917TF	74
05967	147
05968	147
05969	147
05970	147
05971	147
06287	157
06298	157
06304	154
06309	154
06311	154
06313	154
06314	158
06340	156
06345	158
06347	158
06348	158
06349	158
06354	156
06355	156
06396	79
06525	156
06528	156
06529	156
066293	157
06750	155
06751	155
06752	155
06753	155
06754	155
06780	148
06800	157
06839	149
06847	149
06851	150
06856	150
06941+	169
06942+	169
06972	173

Part Number	Page
07333	70
07480	32
07485	32
07524	33
07525	33
07528	33
07536	33
07652	58
07813	148
07838	147
07893	154
07895	154
07897	154
07898	154
07899	154
07910	100
08006	77
08007	77
08012	77
08013	75
08069	159
08080	71
08115	70
08117	75
08122	70
08158	92
08159	92
08190	74
08193	81
08198	82
08401	73
08463	90
08475	78
08476	78
08509	83
08537	72
08540	74
08568	78
08571	75
08605	75
08610	78
08611	78
08612	78
08613	83
08616	83
08631	98
08684	72
08689	72
08694	72
08782	72
08783	72
08787	72
08788	72
08789	72
08793	72
08800	90
08801	76
08804	116

# Product Index

Part Number	Page
08840	91
08851	73
08852	92
08855	71
08861	94
08877	94
08881	95
08882	95
08901	92
08909	92
08911	92
08984	98
08991	77
08992	74
08993	76
08996	116
08997	116
08998	116
09035E	101
09308	136
09374	132
09375	135
09376	135
09377	136
09378	141
09550	140
09552	57
09553	57
09650	143
09651	143
09678	157
09930	76
09973	157
1100	180
1100B	180
1100R	180
1110	180
1310	180
1311	180
13928	50
16000	122
16001	123
16017	123
16023	123
16024	122
16025	121
16026	122
16032	123
16033	123
16034	123
16035	123
16036	123
16037	123
16038	123
16039	123
16042	123
16043	123
16044	123

Part Number	Page
16046	123
16053	123
16105	123
16112	122
16114	122
16115	123
16119	123
16121	125
16122	123
16124	125
16219	122
16298	122
16299	122
16312	122
16577	114
16587	114
16609	115
16611	115
16612	115
16740	122
16742	123
16743	124
16752	122
16754	124
16757	124
18706	33
20427	54
20480	120
20573A	120
20587	120
20677	120
20730	121
23432	50
24241	34
24242	34
24243	34
26000	117
26001	117
26005	120
26017	120
26022	120
26023	117
26024	117
26026	117
26032	120
26033	120
26035	120
26036	120
26038	120
26039	120
26044	120
26046	120
26102	120
26105	120
26112	117
26114	117
26115	117
26119	120

Part Number	Page
26121	121
26122	117
26124	121
26199	120
26200	120
26204	120
26205	120
26312	117
26334	156
26336	156
26340	156
26614	114
26618	115
26620	115
26709	110
26710	121
26712	109
26713	110
26714	110
26716	110
26718	109
26720	110
26740	117
26752	117
26778	108
26809	111
26811	111
26814	111
26818	111
26820	111
26832	109
26833	112
26834	112
26835	113
26837	113
26838	113
26839	111
26840	112
26841	114
26878	108
26912	110
26913	110
26914	110
26978	109
28729	56
2890	178
2890A	178
2890S	178
2890SAS	178
2891-SGAF	178
2891S-SGAF	178
2895S	178
30344E	137
30367	24
30368	24
30369	24
30370	24
30371	24

Part Number	Page
30639	43
30804	26
30806	26
31366	15
31369	15
31473	15
31474	15
31641	13
31642	13
31643	13
31644	13
31645	13
31646	13
31647	13
31650	14
31651	14
31652	14
31653	14
31654	14
31655	14
31656	14
31665	13
31666	13
31667	13
31668	14
31669	14
31670	14
31671	14
31679	13
31680	13
31681	13
31682	13
31683	13
31684	13
31685	13
33033	139
33034	139
33039	134
33042	139
33271	60, 142
33279	142
33377	29
33379	29
33380	29
33389	29
33391	29
33392	29
33395	29
33407	29
33409	29
33410	29
33431	29
33437	50
33439	50
33440	50
33443	50
33445	50
33446	50

# Product Index

Part Number	Page
33449	50
33451	50
33452	50
33455	34
33456	34
33460	34
33467	34
33470	31
33471	31
33472	31
33538	27
33539	27
33540	27
33541	27
33542	27
33543	27
33544	27
33545	27
33546	27
33547	27
33548	27
33549	27
33550	27
33551	27
33552	27
33553	27
33554	27
33573	63
33575	63
33577	63
33579	62
33583	64
33585	63
33586	63
33588	63
33892	47
33895	47
33909	53
34104E	62
34105E	62
34120	138
34121	138
34122	138
34123	139
34124	138
34125	138
34126	138
34127	139
34128	58
34129	58
34130E	132
34131E	132
34133E	133
34134E	133
34337	46
34339	46
34340	46
34341	46

Part Number	Page
34342	46
34343	46
34349	58
34417	23
34419	23
34420	23
34421	23
34422	23
34423	23
34550	35
34551	35
34552	35
34553	35
34554	35
34555	35
34556	35
34560	35
34561	35
34562	35
34563	35
34564	35
34565	35
34566	35
34567	100
34568	99
34572	35
34573	35
34574	35
34575	35
34576	35
34577	35
34578	36
34780	25
34781	25
34782	25
34783	25
34784	25
34785	25
34800	23
34801	23
34802	23
34803	24
34804	24
34805	24
35109	48
35110	48
35111	48
35112	48
35113	48
35114	48
35115	48
35116	48
35123	53
35124	48
35825	52
35826	52
35828	52
36102E	133

Part Number	Page
36106E	133
36110E	137
36113E	137
36420	14
36421	14
36422	14
36423	14
36424	14
36425	14
36426	14
36462	36
36463	36
36464	36
36465	36
36466	36
36467	36
36468	36
36470	36
36471	36
36472	36
36473	36
36474	36
36475	36
36476	36
36852	148
36856	149
36863	149
36876	150
36877	150
36878	150
36879	150
36880	151
36881	151
36882	151
37455	88
38070	98
3M06405	159
3M501	169
3M64860	59
400085	187
4251+	164
4255+	165
4277+	165
4279+	165
4540W2XL	190
4540W3XL	190
4540W4XL	190
4540WL	190
4540WM	190
4540WS	190
4540WXL	190
4904	80
500026	187
50018	136
50079	26
50080	20
50081	19
50083	19

Part Number	Page
50085	19
50086	19
50087	19
50088	19
501826	186
50193	55
50293	148
50330	43
50331	43
50333	44
50335	44
50337	44
50338	44
50339	44
50340	44
50341	27
50367	101
50371	101
50383	135
50388	140
50391	55
50392	55
50393	55
50394	55
50396	57
50397	56
50400	99
50401	100
50402	115
50404	115
50410	91
50413	27
50414	26
50415	26
50416	143
50421	157
50432	41
50443	20
50445	20
50446	20
50447	20
50448	20
50449	20
50451	20
50453	20
50454	20
50455	20
50457	140
50458	124
50480	123
50486	99
50487	140
50488	141
50489	100
50499	139
50534	22
50535	22
50536	141

# Product Index

Part Number	Page
50539	55
50540	55
50541	55
50542	55
50543	55
50544	57
50545	57
50547	57
50578	124
50588	150
50600	75
50601	81
50602	96
50603	95
50604	76
50677	124
50708	141
50716	19
50717	19
50719	19
50721	19
50723	19
50725	19
50726	19
50728	52
50729	52
50730	124
50731	150
5073A	124
50740	72
50742	57
50774	51
50781	51
50800	101
50801	101
50802	101
50803	101
50804	101
50874	140
50875	140
50878	140
50879	140
50880	140
50913	22
50962	140
50977	155
50978	155
50979	155
50980	155
50981	155
50982	155
50983	155
50988	147
50989	147
51002	86
51003	86
51004	86
51009	88

Part Number	Page
51019	22
51020	22
51040	22
51041	22
51053	23
51054	23
51055	23
51057	23
51061	147
51072	87
51073	87
51074	87
51075	87
51076	87
51077	87
51078	87
51079	87
51080	87
51081	95
51099	23
51122	55
51123	55
51124	55
51125	55
51126	57
51127	57
51130	26
51131	26
51154	25
51155	24
51156	24
51157	24
51158	25
51212	88
51263	24
51264	24
51265	24
51266	24
51267	24
51287	154
51304	23
51362	143
51369	16
51370	16
51371	21
51373	21
51374	21
51375	21
51376	21
51377	21
51379	21
51381	21
51382	21
51383	21
51386	37
51387	37
51388	37
51389	37

Part Number	Page
51390	37
51391	37
51393	37
51395	37
51399	38
51400	38
51401	38
51402	38
51403	38
51404	38
51406	38
51408	38
51411	37
51412	37
51413	37
51414	37
51415	37
51416	37
51418	37
51421	16
51422	16
51423	16
51424	16
51426	16
51428	16
51588	37
51589	37
51590	37
51591	37
51592	38
51596	43
51599	38
51600	38
51601	38
51602	38
51603	38
51610	15
51611	15
51612	15
51613	15
51614	15
51615	15
51616	15
51617	15
51627	15
51629	15
51630	15
51631	15
51654	20
51656	20
51657	20
51658	20
51659	20
51660	20
51661	20
51662	20
51663	20
51664	20

Part Number	Page
51665	21
51666	21
51677	134
51815	132
518512XL	190
51851L	190
51851M	190
51851XL	190
51875	82
51880	28
51887	28
51888	28
51889	28
51890	28
51891	28
51893	32
51894	32
51923	32
51956	15
52020	16
52022	37
52023	38
52024	38
52025	38
52026	15
52027	15
52028	15
5303	48
5304	49
542037	164
546459N	47
546460N	47
55045	80
55047	71
55535	143
559834	44
58012	73
5935	167
60053	45
60054	45
60055	45
60056	45
60057	45
60058	45
60060	45
60477	20
60479	20
60481	20
60483	20
60485	20
60487	20
60539	47
60540	47
60542	47
60544	47
60546	47
60547	47
60548	47

# Product Index

Part Number	Page
60549	47
6059	166
61001	39
61002	39
61003	39
61004	39
61005	39
61007	39
61028	39
61029	39
61030	39
61031	39
61032	39
61034	39
61035	39
61036	39
61072	41
61073	41
61074	41
61075	41
61076	41
61077	41
61078	41
61079	41
61080	41
61081	41
61082	41
61083	41
61112	41
61114	41
61116	41
61118	41
61122	28
61123	41
61124	41
61125	41
64829	59
64861	59
64862	59
64926	49
64935	49
65054	31
65055	31
65056	31
65069	31
65070	31
65071	31
6700	164
6782	165
6783	165
6885	169
6900	164
6911	166
6915	167
694115	159
694782	171
750014	187
7501	166

Part Number	Page
7502	166
7503	166
751120	186
751620	186
752220	186
752420	186
752520	186
80110	147
80345	135
80347	99
80349	134
80350	19
80351	19
80352	19
80353	19
80354	19
80355	20
80357	20
80358	20
80359	20
80360	20
80361	20
80363	20
80364	20
80365	20
80366	20
83321	30
83322	30
83322KIT	30
83323	30
83323KIT	30
83326	30
83497	54
8365	72
83978	54
8851WK	91
8873	94
8874	94
8875	94
9330+ BULK	164
D3125	168
D3135	168
D3138	168
D701	168
D7915	168
D7925	168
D7935	168
D8051	167
D8055	167
D8059	167
D8094	167
D8095	167
D9038	168
G500-GU	184
G500V5CH	184
G500V5FH	184
G50VJOR	184
GG501NSGAF-BLU	177

Part Number	Page
GG501S	177
GG502SGAF	177
GG550SGAF	177
H510AGB	181
H510BGB	181
H510BGU	181
H510EAGU	181
H510FGU	181
H510P3AF	181
H510PAGU	181
H510PBGU	181
H510PEGB	181
H510PEGU	181
H510PHGU	181
HF-801	166
HF-801SD	166
HF-802	166
HF-802SD	166
HF-803	166
HF-803SD	166
M-306	170
M-406	170
MRX21A4WS6	182
MRX21P3E4WS6	182
S-133L	170
S-133S	170
S-655	171
S200+	173
SF201AS	176
SF201SGAF-BLU	176
SF401AF	176
SF401SGAF-BLU	176
SF401SGAF-BLU-F	177
SF401SGAF-RED	177
SF402AF	176
SF402SGAF-BLU	176
SF403AF	176
SF403SGAF-YEL	177
SF405SGAF-BLA	176
SF406SGAF-BLA	176
SF407SGAF-BLU	177
SF408AS	176
SF410AS	176
SS6600	172
SS6601	172
SS6602	172
TR-6130E	172
TR-6310E	172
TR-6580E	172
TR-6600	172
TR-6710E	172
TR-681	173
TR-819E	171
X4A	181
X4B- EU	180
X4P3	180
X4P5	180
X4P5-OR	180

## 3M TERMS OF SALE

### 1. Application

1.1 These conditions apply to all contracts between 3M and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).

1.2 No variation of these conditions is permitted unless agreed in writing by an authorised officer of 3M. Lead times for delivery shall be as set out in 3M's quotation or proposal or if none is specified 3M's standard lead times shall apply.

### 2. Description

2.1 The description of the goods or services to be supplied by 3M shall be as set out in 3M's quotation, as modified by any written specification supplied by 3M, or otherwise agreed in writing by an authorised officer of 3M.

2.2 3M may amend any specification if required by any applicable statute or regulation, or by notification to the Buyer following which the applicable specification shall be that as so amended.

2.3 All samples, drawings, images, descriptive matter and advertising materials produced by 3M and any descriptions or illustrations contained in 3M's literature, digital media or emails are produced solely to describe the goods or services approximately and do not form part of the agreement into which these conditions are incorporated.

### 3. Price

3.1 Save where expressly stated otherwise by 3M the price to be paid for the goods or the services will be 3M's price at the date when the goods are dispatched or the services are provided.

3.2 The price of goods includes the cost of 3M's standard packaging and standard delivery within the UK and Ireland by 3M's normal transportation; the price does not include VAT. Where the price is based on pallets and/or packaging being returned to 3M, then failure to do so by the Buyer will result in a surcharge at 3M's standard rate.

### 4. Payment

4.1 Unless otherwise specified on 3M's invoice, payment for the goods or services must be received in cleared funds no later than thirty days of the date of invoice.

4.2 3M reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 4.1 until the date upon which payment is made.

4.3 3M may at any time require the Buyer to make payment in advance of delivery or require security for payment.

4.4 If the Buyer fails to make payment by the due date or when required, 3M may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and 3M and/or suspend delivery under this or any other contract until payment is made.

4.5 The Buyer will have no statutory or other right of set off.

### 5. Delivery

5.1 Delivery dates are approximate only and 3M shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

5.2 Without prejudice to Clause 5.1, 3M will not be liable for any delay in delivery or non-delivery of goods or services or any other breach of these conditions caused by any circumstances beyond 3M's reasonable control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or non-delivery by 3M's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond 3M's control; on the occurrence of any of the above events 3M reserves the right to cancel or suspend the whole or part of any delivery or service provision.

5.3 In the case of any order for goods of a type or description not normally held in stock by 3M, and therefore specially made ordered or imported by 3M to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

5.4 Where 3M references the international rules for the interpretation of trade terms prepared by the International Chamber of Commerce (Incoterms) in the relevant contract or proposal, such terms shall apply to delivery save that where they conflict with these conditions, these conditions shall prevail. For deliveries outside of the UK mainland the term of sale shall be FCA 3M UK warehouse unless otherwise mutually agreed in writing by 3M and Buyer.

5.5 Goods supplied may be subject to export controls. The Buyer should refer to 3M's packing list accompanying the goods for any export control status.

### 6. Risk

Risk in all goods supplied to the Buyer will pass to the Buyer on delivery. Unloading shall be at the Buyer's risk.

### 7. Inspection

7.1 If the goods or any of them are damaged or lost while in the custody of a carrier, 3M will (at its option) either replace such goods or refund to the Buyer the price paid for them, but 3M's liability in connection with any such goods will not exceed the cost of replacement or the price paid by the Buyer.

7.2 3M will not be under any liability under 7.1 above unless the following conditions are strictly complied with:

7.2:1 In the event of non-delivery of a whole consignment of goods the Buyer must inform 3M in writing within ten days of the date of the invoice.

7.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify 3M within forty-eight hours of delivery, such notification to be confirmed in writing within the following five days. 3M shall have no further liability for such damage or loss.

## 8. Liabilities and Warranties

8.1 Nothing in this clause will be deemed to exclude or restrict 3M's liability for (i) death or personal injury resulting from its negligence; (ii) fraud or fraudulent misrepresentation; (iii) breach of any obligation as to title implied by section 12 of the Sale of Goods Act 1979; and/or (iv) any act, omission or matter, liability for which may not be legally excluded or limited.

8.2 If any goods supplied or any services supplied or provided by or on behalf of 3M prove on inspection to be defective in material or workmanship, 3M will (at its option) replace the same (or the defective part) or refund to the Buyer the price of the goods or services (or a pro-rated amount of the price if not all the goods are defective).

8.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of 3M.

8.4 3M's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.

8.5 3M will not be liable for any consequential or indirect loss or damage (whether for loss of profit, loss of business, depletion of goodwill or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from 3M's negligence).

8.6 The Buyer shall at all times comply with standards of business conduct that are consistent with 3M's Code of Conduct located at [www.3m.com/businessconduct](http://www.3m.com/businessconduct) and all applicable laws, statutes, regulations and codes relating to anti-bribery including but not limited to the US Foreign Corrupt Practices Act and the UK Bribery Act 2010 ("Bribery Laws") and shall maintain in place its own policies and adequate procedures, to ensure full compliance with the Bribery Laws. The Buyer shall promptly report to 3M any request or demand for any undue financial or other advantage of any kind received by or offered to the Buyer in connection with 3M's goods or services.

8.7 Except as set out in these conditions, all other warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

## 9. Assignment

9.1 3M may assign, or deal in any other manner with, any contract between 3M and Buyer or any part of them, including sub-contracting any of its obligations under such contracts to any third party or agent.

9.2 The Buyer shall not be entitled to assign, or deal in any other manner with, any contracts between 3M and Buyer or any part of them, including sub-contracting any of its obligations under such contracts, without the prior written consent of 3M.

## 10. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding-up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), 3M may by notice in writing to the Buyer cancel all orders and contracts between 3M and the Buyer or any part of them remaining unfulfilled.

## 11. General

11.1 If any provision, or part of a provision, of these conditions is found by any court or administrative body of competent jurisdiction to be invalid, illegal or unenforceable (a "void provision") such invalidity, illegality or unenforceability shall not affect the other provisions of the conditions, which shall remain in full force and effect. If a void provision would be valid, legal and enforceable if some part of it were deleted, that void provision shall apply with such modification as may be necessary to make it valid, legal and enforceable and if it cannot be made valid, legal and enforceable it shall be deemed to be deleted.

11.2 No provision of the conditions shall be enforceable under the Contracts (Rights of Third Parties) Act 1999 by any person who is not a party to the contract between 3M and Buyer.

11.3 A failure to exercise, or delay in exercising a right, power or remedy provided to 3M by these conditions or by law does not constitute a waiver of that, or any other, right, power or remedy and shall not (and nor shall any single or partial exercise of any such right, power or remedy) preclude the further exercise of that, or any other, right, power or remedy.

## 12. Jurisdiction

12.1 All contracts between 3M and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed by and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.

12.2 Except as provided above, all contracts between 3M and the Buyer shall be governed by and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

# 3M Local Contact Addresses



## 3M Deutschland GmbH

Autoreparatur-Systeme  
Carl-Schurz-Straße 1  
41453 Neuss  
Deutschland  
Tel: +49 2131 88 19 265  
3m-autoreparatur.de@mmm.com  
www.3M.de/autoreparatur



## 3M Österreich GmbH

Autoreparatur-Systeme  
Kranichberggasse 4  
1120 Wien  
Österreich  
Tel: +43 1417 00 52  
autoreparatur-at@mmm.com  
www.3maustria.at/autoreparatur



## 3M (Schweiz) GmbH / 3M (Suisse) S.à r.l.

Autoreparatur-Systeme  
Eggstrasse 91  
8803 Rüschlikon  
Schweiz / Suisse  
Tel: +41 4350 896 58  
3M.PAS.ch@mmm.com  
www.3mschweiz.ch/autoreparatur  
www.3msuisse.ch/autocarroserie



## 3M Belgium bvba / sprl

Automotive Aftermarket  
Hermeslaan, 7  
1831 Diegem  
Belgique  
Tel: (+32) 2808 17 91  
3M.CDC.bnl@mmm.com  
www.3m.be/fr/autocarroserie  
www.3m.be/autoreparatie



## 3M Nederland B.V.

Automotive Aftermarket  
Molengraaffsingel 29, 2629 JD Delft  
Nederland  
Tel: (+31) 1580 80 217  
3M.CDC.bnl@mmm.com  
www.3m.nl/autoreparatie



## 3M Sanayi ve Ticaret As

Barbaros Mah., Mor Sümbül Sok.  
No:7/3F, 27-51  
Nidakule Ataşehir Güney  
34746 Ataşehir  
İstanbul  
Turkey  
www.3m.com/tr/cilauygulama



## 3M España, S.L.

Calle Juan Ignacio Luca de Tena, 19-25  
28027 Madrid  
www.3m.com.es/3M/es\_ES/  
empresa-es/contactar



## 3M France

1 Parvis de l'Innovation  
CS 20203  
95006 Cergy-Pontoise  
France  
Tel : +33 (0)1 30 31 61 61  
3M.contact.fr@mmm.com  
www.3M.com/fr/repauto



## 3M Italia srl

Divisione Prodotti Autocarrozzeria  
Via Norberto Bobbio 21  
20096 Pioltello MI  
Italia  
Tel. 02 7035.1  
3mitaly@mmm.com  
www.3mautocarrozzeria.it



## 3M United Kingdom plc

Automotive Aftermarket  
3M Centre, Cain Road,  
Bracknell, RG12 8HT  
England  
Phone: +44 (0)161 237 6391  
aadukenquiries@mmm.com  
www.3Mbodyshop.co.uk



## 3M Ireland Limited

Automotive Aftermarket  
The Iveagh Building  
Carrickmines Park  
Carrickmines, Dublin 18  
Ireland  
Tel: +353 12160301  
aadukenquiries@mmm.com  
www.3Mbodyshop.co.uk



## 3M Gulf Limited

Dubai Internet City  
Building No. 11, 3rd Floor  
U.A.E.



## 3M Svenska AB

Bileftermarknad  
Herrjärva torg 4  
170 67 Solna  
Svenska  
Tel: 08-922100  
aadukenquiries@mmm.com  
www.3M.se/bileftermarknad



## 3M Norge AS, Auto

Tærudgata 16  
2004 Lillestrøm  
Norge  
aadukenquiries@mmm.com  
www.3m.no/auto



## Denmark, 3M a/s,

Automotive Aftermarket  
Hannemanns Allé 53  
2300 København S  
Denmark  
aadukenquiries@mmm.com  
www.3MAuto.dk



## Finland, Suomen 3M Oy

Autotuotteet  
Keilaniementie 1  
02151 Espoo  
Tel: 09 5252 1  
aadukenquiries@mmm.com  
www.3M.fi/autotuotteet



## 3M Poland

Al. Katowicka 117  
Kajetany  
05-830 Nadarzyn  
Polska  
Telefon: +48 22 739 60 00  
www.3m.pl/kontakt



## 3M Česko, spol. s r.o.

V Parku 2343/24  
148 00 Praha 4



## 3M Slovensko s.r.o

Polus Tower 2, Vajnorska 100/B  
831 04 Bratislava



## 3M Hungária Kft

Neumann János u. 1/E  
1117 Budapest

For more AAD Contact details go to:  
[www.3m.com/collisionrepair](http://www.3m.com/collisionrepair)





**3M United Kingdom PLC**  
3M Centre Cain Road,  
Bracknell,  
Berkshire, RG12 8HT  
Tel : 0870 6080050  
[www.3M.co.uk](http://www.3M.co.uk)

**3M Ireland Limited**  
The Iveagh Building  
The Park 18, Carrickmines,  
D18 X015, Ireland  
+353-1-2803555  
[www.3m.ie](http://www.3m.ie)